SAFETY DATA SHEET



Revision date: 29-May-2023

Revision Number 13

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name CRYSTALFLOC CATIONIC EMULSIONS

Product Code(s) 00000008601

Other means of identification

Synonyms Crystalfloc E2, Crystalfloc ED2, Crystalfloc EJ2, Crystalfloc ELH2, Crystalfloc E6,

Crystalfloc ED6, Crystalfloc EJ6, Crystalfloc ELH6, Crystalfloc E9, Crystalfloc ED9, Crystalfloc EJ9, Crystalfloc ELH9, Crystalfloc E10, Crystalfloc ED10, Crystalfloc EJ10, Crystalfloc ELH10, Crystalfloc EL2, Crystalfloc ED12, Crystalfloc EJ12, Crystalfloc ELH12, Crystalfloc DW12, Crystalfloc EC6, Crystalfloc EL2, Crystalfloc EL6, Crystalfloc EL10, Crystalfloc EL12, Crystalfloc EK2, Crystalfloc EK6, Crystalfloc EK10, Crystalfloc EK12, Crystalfloc EF12, Crystalfloc EF12, Crystalfloc EG10,

Crystalfloc EG12, Crystalfloc EC10; Crystalfloc EC2.

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Processing aid for industrial applications.

Uses advised against None known

Supplier

Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

Label elements

Hazard statements

Other hazards which do not result in classification

Harmful to aquatic life

General Hazards Repeated exposure may cause skin dryness or cracking

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Distillates, petroleum, hydrotreated light	64742-47-8	20-30
Isotridecanol ethoxylate	69011-36-5	<5
Other component(s)	-	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air. Call a physician if symptoms occur.

Eye contact In case of eye contact, immediately flush eyes with plenty of water for at least 15 minutes.

Get medical attention if symptoms occur.

Skin contact Wash with plenty of water. Get medical attention if symptoms occur.

Ingestion Rinse mouth thoroughly with water. Do NOT induce vomiting. Get medical attention if

symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Water. Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Non-combustible, substance itself does not burn but may decompose upon heating to

produce corrosive and/or toxic fumes.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes and inhalation of vapors. Extremely slippery when spilled. Do

not touch or walk through spilled material. Use personal protective equipment as required.

Environmental precautions

Environmental precautionsSee Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Use a non-combustible material like vermiculite, sand or earth to soak up the product and

place into a container for later disposal. Do not direct water at spill or source of leak. After

cleaning, flush away traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing vapors or mists. Do not eat, drink or

smoke when using this product. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep in a dry, cool and well-ventilated place. Keep from freezing. Keep container closed

when not in use.

Incompatible materials Oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.









Eye/face protection Glasses.

Skin and body protection Protective shoes or boots. Overalls. Wear suitable protective clothing.

Impervious gloves. Hand protection

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear an organic

vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

None known

No information available. **Environmental exposure controls**

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Liquid Physical state **Appearance** Viscous Color Milky Odor Aliphatic

Odor threshold No information available

Property Values Remarks • Method

3.5-6.5 @ 5g/L pН None known pH (as aqueous solution) No data available None known <5°C Melting point / freezing point None known >100°C Boiling point / boiling range None known Flash point Not applicable None known **Evaporation rate** No data available None known Flammability (solid, gas) No data available None known Flammability Limit in Air None known

Upper flammability or explosive No data available limits

Lower flammability or explosive No data available

limits

Vapor pressure 2.3 kPa @20°C 0.804 g/L @20°C Vapor density

None known Relative density None known 1.0-1.2 Water solubility Miscible in water None known Solubility(ies) No data available None known **Partition coefficient** No data available None known **Autoignition temperature** Not applicable None known >150°C **Decomposition temperature** None known

Kinematic viscosity

Dynamic viscosity

>20.5 mm2/s @40°C No data available None known None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions
None under normal processing.

Conditions to avoid

Conditions to avoid Heat. Frost. UV-radiation/sunlight. Do not freeze.

Incompatible materials

Incompatible materials Oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Nitrogen oxides. Ammonia. Hydrogen chloride. Hydrogen cyanide.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product InformationNo adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Non irritant.

Skin contact Non irritant. Repeated exposure may cause skin dryness or cracking.

Ingestion May cause gastrointestinal discomfort if consumed in large amounts.

Symptoms No information available.

Numerical measures of toxicity - Product Information

Refer to component information below.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Distillates, petroleum,	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	-
hydrotreated light			

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Non-irritating to the skin.

Serious eye damage/eye irritation Non-irritating to the eyes.

Respiratory or skin sensitization Not a respiratory sensitizer. Not a skin sensitizer.

Germ cell mutagenicity Not mutagenic.

Carcinogenicity Not classified.

Reproductive toxicity Not classified.

STOT - single exposure No information available.

STOT - repeated exposureNo information available.

Aspiration hazard Not classified.

12. ECOLOGICAL INFORMATION

Ecotoxicity

EC50 (calculated) 96hr LC50 (fish) = 10-100 mg/L (estimated)

48hr EC50 (Daphnia magna) = 10-100 mg/L (estimated)

Ecotoxicity Harmful to aquatic life. Keep out of waterways.

Persistence and degradability

Persistence and degradability Expected to be biodegradable.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused Dispose of in accordance with local regulations. Dispose of waste in accordance with

products environmental legislation.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail: NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories

All the constituents of this material are listed on the Australian Inventory of Industrial

Chemicals or are exempt.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 08/2021

Reason(s) For Issue: Addition/Change of synonymous name(s)

Issuing Date: 29-May-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet