SAFETY DATA SHEET

Revision date: 20-Jul-2021



Revision Number 4

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier		
Product Name	ALUM 90 SOLUTION	
Product Code(s)	00000009113	
Other means of identification		
Recommended use of the chemical and restrictions on use		
Recommended use	Water treatment chemical.	
Uses advised against	No information available.	

Supplier Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number

1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1

SIGNAL WORD Danger

Label elements

Corrosion



Hazard statements H315 - Causes skin irritation H318 - Causes serious eye damage

Precautionary Statements - Prevention

Wash hands thoroughly after handling
Wear protective gloves / protective clothing / eye protection / face protection
Precautionary Statements - Response
Specific treatment (see First aid on this SDS)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN: Wash with plenty of soap and water
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse
Precautionary Statements - Storage
No storage statements
Precautionary Statements - Disposal
Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Aluminium sulfate, as hydrate	16828-11-8	10-<30%
Copolymer of epichlorohydrin and dimethylamine	25988-97-0	10-<20%
Sulfuric acid	7664-93-9	<0.5%
Water	7732-18-5	to 100%

4. FIRST AID MEASURES

Description of first aid measures

Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766
Inhalation	Remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms occur.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water. Get medical attention immediately if symptoms occur.
Ingestion	Clean mouth with water. Drink 1 or 2 glasses of water. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically. Can cause corneal burns.

5. FIRE FIGHTING MEASURES		
Suitable Extinguishing Media		
Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam.	
Unsuitable extinguishing media	No information available.	
Specific hazards arising from the chemical		
Specific hazards arising from the chemical	Non-combustible.	
Special protective actions for fire-fighters		
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.	

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes and inhalation of vapors. Do not touch or walk through spilled material. Stop leak if you can do it without risk. Evacuate personnel to safe areas. Use personal protective equipment as required. Wash thoroughly after handling.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.	

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protection equipment. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use.
Incompatible materials	Strong alkalis. Metals.
Poisons Schedule (SUSMP)	None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Aluminium, soluble salts (as Al): 8hr TWA = 2 mg/m^3 Sulfuric acid: 8hr TWA = 1 mg/m^3 , 15 min STEL = 3 mg/m^3

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

 Engineering controls
 Eyewash stations. Apply technical measures to comply with the occupational exposure limits.

 If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

determine the minimum PPE requirements.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.

Eye/face protection	Tight sealing safety goggles.
Skin and body protection	Overalls. Boots. Wear suitable protective clothing.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic	physical and chemical	properties

information on basic physical and c	inemical properties	
Physical state	Liquid	
Appearance	No information available.	
Color	Colourless to Pale Brown	
Odor	Slight Amine	
Odor threshold	No information available.	
Property_	Values	Remarks • Method
рН	2.2-2.8	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	Not applicable	
limits		
Lower flammability or explosive	Not applicable	
limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.24-1.26	None known
Water solubility	Miscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity	Reacts with strong alkalis.
Chemical stability	
Stability	Stable under normal conditions.
Explosion data Sensitivity to mechanical impac	ct None.
Sensitivity to static discharge	None.
Possibility of hazardous reactions	
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	Hazardous polymerization does not occur.
Conditions to avoid	
Conditions to avoid	Heat.
Incompatible materials	
Incompatible materials	Strong alkalis. Metals.
Hazardous decomposition products	

Hazardous decomposition products Carbon oxides. Nitrogen oxides. Oxides of sulfur.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	Severely irritating to eyes. Causes serious eye damage.
Skin contact	Irritating to skin.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.
Symptoms	Irritation/Corrosion. May cause redness and tearing of the eyes.
Numerical measures of toxicity - Product Information	

No information available.

Numerical measures of toxicity - Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50	
Sulfuric acid	= 2140 mg/kg (Rat)	-	85 - 103 mg/m³ (Rat)1 h	
Water	> 90 mL/kg (Rat)	-	-	

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See section 16 for terms and abbreviations

Delayed and immediate effects a	is well as chronic effects from short and long	-term exposure

Skin corrosion/irritation	Irritating to skin.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
Sulfuric acid	-	LC50: >500mg/L (96h,	-	EC50: =29mg/L (24h,
		Brachydanio rerio)		Daphnia magna)

Persistence and degradability		
Persistence and degradability	No information available.	
Ricaccumulativo notontial		
Bioaccumulative potential		
Bioaccumulation	No information available.	
Mobility		
Mobility in soil	No information available.	
Other adverse effects		
13. DISPOSAL CONSIDERATIONS		

Waste treatment methods

Waste from residues/unused	Dispose of in accordance with local regulations. Dispose of waste in accordance with
products	environmental legislation.

14. TRANSPORT INFORMATION

<u>ADG</u>

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

<u>IATA</u>

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

National pollutant inventory Subject to reporting requirement

Chemical name	National pollutant inventory
Sulfuric acid - 7664-93-9	10 tonne/yr Threshold category 1

International Inventories AICS

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date:

20-Jul-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Legend	Section 8: EXPOSURE CONTROLS/PERSONAL	PROTECTIO
TWA	TWA (time-weighted average)	STEL
Ceiling	Maximum limit value	*
С	Carcinogen	

STEL (Short Term Exposure Limit) Skin designation

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet