

SAFETY DATA SHEET



Revision date: 10-Oct-2024

Revision Number 5

Section 1: Identification

Product identifier

Product Name PAC 10
Product Code(s) 000000009148

Other means of identification

Synonyms HINCO ALPHA; Polyaluminium chloride solution; Aluminium hydroxy chloride solution; Basic aluminium chloride solution; Aluminium chlorhydroxide solution.

Recommended use of the chemical and restrictions on use

Recommended use Water treatment chemical.
Uses advised against No information available.

Details of manufacturer or importer

Supplier

IXOM Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

GHS Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2

Label elements

Exclamation mark



Signal word
WARNING

Hazard statements

H315 - Causes skin irritation

H319 - Causes serious eye irritation

Precautionary Statements - Prevention

Wash hands thoroughly after handling.

Wash eyes thoroughly after handling.

Wear protective gloves/clothing and eye/face protection.

Precautionary Statements - Response

Specific treatment (see First aid on this SDS).

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation occurs: Get medical advice/attention.

Take off contaminated clothing and wash before reuse.

Precautionary Statements - Storage

No storage statements.

Precautionary Statements - Disposal

No disposal statements.

Other hazards which do not result in classification

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Polyaluminium chloride	1327-41-9	10% min as Al ₂ O ₃ (active ingredient)
Water	7732-18-5	to 100%

Section 4: First aid measures

Description of first aid measures

General advice

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

Inhalation

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. (Call a physician if symptoms occur).

Eye contact

Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact

Wash skin with soap and water. Get medical attention immediately if symptoms occur.

Ingestion

Clean mouth with water. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: Firefighting measures**Suitable Extinguishing Media**

Suitable extinguishing media Use extinguishing agent suitable for type of surrounding fire.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Non-combustible.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Personal precautions Avoid contact with skin, eyes and inhalation of vapors. Stop leak if you can do it without risk. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.

Section 7: Handling and storage**Precautions for safe handling**

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protection

equipment. Wash thoroughly after handling. Keep out of reach of children.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands and face before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use.

Incompatible materials Acids. Alkalis.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituents and decomposition product(s):

Chemical name	Australia	New Zealand	ACGIH TLV
Polyaluminium chloride 1327-41-9	TWA: 2 mg/m ³	TWA: 5 mg/m ³	-

Chemical name	European Union	United Kingdom	Germany DFG
Polyaluminium chloride 1327-41-9	-	TWA: 2 mg/m ³ STEL: 6 mg/m ³	-

Aluminium, soluble salts (as Al): 8hr TWA = 2 mg/m³

Hydrogen chloride: Peak Limitation = 7.5 mg/m³ (5 ppm)

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.



Eye/face protection	Goggles.
Skin and body protection	Overalls. Boots. Wear suitable protective clothing.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.
Thermal hazards	No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available
Color	Colourless to Pale Yellow
Odor	Faint Characteristic
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	3.7 (5% aq. soln.)	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	<0°C	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not applicable	
Lower flammability or explosive limits	Not applicable	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.20 at 20°C	None known
Water solubility	Miscible	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	Not applicable	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Section 10: Stability and reactivity

Reactivity**Reactivity** Reacts with acids. Reacts with alkalis. Reacts with calcium hypochlorite.**Chemical stability****Stability** Stable under normal conditions.**Explosion data****Sensitivity to mechanical impact** None.**Sensitivity to static discharge** None.**Possibility of hazardous reactions****Possibility of hazardous reactions** Mildly corrosive to metals.**Hazardous polymerization** Hazardous polymerization does not occur.**Conditions to avoid****Conditions to avoid** Heat.**Incompatible materials****Incompatible materials** Acids. Alkalis.**Hazardous decomposition products****Hazardous decomposition products** Hydrogen chloride.**Section 11: Toxicological information****Information on likely routes of exposure****Product Information** No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:**Inhalation** May cause irritation.**Eye contact** Causes serious eye irritation.**Skin contact** Causes skin irritation.**Ingestion** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.**Symptoms** Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).**Acute toxicity****Numerical measures of toxicity - Product Information**

No information available

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Polyaluminium chloride	681 mg/kg (Rat)	> 2000 mg/kg (Rat)	-

Water	> 90 mL/kg (Rat)	-	-
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See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes skin irritation. Classification is based on mixture calculation methods based on component data.
Serious eye damage/eye irritation	Causes serious eye irritation. Classification is based on mixture calculation methods based on component data.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Polyaluminium chloride	-	LC50: =186mg/L (96h, Danio rerio)	-	-

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Mobility

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with federal, state and local regulations.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

Section 14: Transport information

ADG Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

Contact supplier for inventory compliance status

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Polyaluminium chloride - 1327-41-9	Present	-
Water - 7732-18-5	Present	-

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories

AIIC	All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.
NZIoC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Prepared By This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).

Revision date: 10-Oct-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend**

SVHC: Substances of Very High Concern for Authorization:
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
 STOT: Specific Target Organ Toxicity
 ATE: Acute Toxicity Estimate
 LC50: 50% Lethal Concentration
 LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 Environmental Protection Agency
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 National Institute of Technology and Evaluation (NITE)
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 Australian Industrial Chemicals Introduction Scheme (AICIS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 U.S. National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since IXOM Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their IXOM representative or IXOM Operations Pty Ltd at the contact details on page 1.

IXOM Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet