

# SAFETY DATA SHEET



Revision date: 05-Feb-2024

Revision Number 3

## Section 1: Identification

### Product identifier

**Product Name** SODIUM GLUCONATE

**Product Code(s)** 000000009185

### Other means of identification

**CAS No.** 527-07-1

**Synonyms** D-Gluconic acid, monosodium salt; Gluconic acid, sodium salt.

### Recommended use of the chemical and restrictions on use

**Recommended use** Electroplating, metal surface washing, aluminium oxidation colouring, water treatment, food additive.

**Uses advised against** No information available.

### Details of manufacturer or importer

#### **Supplier**

Ixom Operations Pty Ltd  
ABN: 51 600 546 512  
Level 8, 1 Nicholson Street  
Melbourne 3000  
Australia

Telephone Number: +61 3 9906 3000

### Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

## Section 2: Hazard identification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Not classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

### GHS Classification

### Label elements

### Other hazards which do not result in classification

May form combustible dust concentrations in air.

**Section 3: Composition and information on ingredients**

Chemical name	CAS No.	Weight-%
Sodium gluconate	527-07-1	99

**Section 4: First aid measures****Description of first aid measures**

<b>General advice</b>	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
<b>Inhalation</b>	Remove to fresh air. (Call a physician if symptoms occur).
<b>Eye contact</b>	Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention if symptoms occur.
<b>Skin contact</b>	Wash skin with soap and water. (Call a physician if symptoms occur).
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** No information available.

**Effects of Exposure** No information available.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**Section 5: Firefighting measures****Suitable Extinguishing Media**

**Suitable extinguishing media** Dry chemical, CO<sub>2</sub>, water spray or alcohol-resistant foam.

**Unsuitable extinguishing media** Do not scatter spilled material with high pressure water streams.

**Specific hazards arising from the chemical**

**Specific hazards arising from the chemical** Combustible solid. On burning will emit toxic fumes, including those of oxides of carbon. Dusts or fumes may form explosive mixtures in air. Avoid generation of dust. Most organic dusts are combustible and according to the circumstances under which the combustion process occurs, such materials may cause fires and/or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). Dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the

"Minimum Explosible Concentration", MEC).

When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts.

Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large-scale explosions have resulted from chain reactions of this type. Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport. Build-up of electrostatic charge may be prevented by bonding and grounding. Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting. A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source. One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending on how the powder was manufactured and handled which means that it is virtually impossible to use flammability data published in the literature for dusts. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

**Hazardous combustion products** Carbon oxides.

#### **Special protective actions for fire-fighters**

**Special protective equipment and precautions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

### **Section 6: Accidental release measures**

#### **Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Avoid contact with skin, eyes or clothing. Avoid breathing dust or spray mist. Ensure adequate ventilation. Do not touch or walk through spilled material. Keep people away from and upwind of spill/leak. Avoid generation of dust. Evacuate personnel to safe areas. Wash thoroughly after handling. Use personal protective equipment as required.

**Other information** Ventilate the area.

**For emergency responders** Shut off ignition sources. Clear area of all unprotected personnel. Use personal protection recommended in Section 8.

#### **Environmental precautions**

**Environmental precautions** Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. See Section 12 for additional Ecological Information.

#### **Methods and material for containment and cleaning up**

**Methods for containment** Stop leak if you can do it without risk. Remove ignition sources. Provide adequate ventilation. Keep out of drains, sewers, ditches and waterways.

**Methods for cleaning up** Vacuum or sweep material and place in a disposal container. Use non-sparking tools. Avoid generation of dust. Use personal protective equipment as required. Pick up and transfer to properly labeled containers.

## Section 7: Handling and storage

### Precautions for safe handling

#### **Advice on safe handling**

Avoid contact with skin, eyes or clothing. Avoid breathing dust or spray mist. Avoid generation of dust. May form flammable dust clouds in air. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Take off contaminated clothing and wash before reuse. Use personal protection equipment. Wash thoroughly after handling. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking. All equipment may need to be explosion-proof based on a risk assessment. Handle in accordance with good industrial hygiene and safety practice.

#### **General hygiene considerations**

Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands and face before breaks and immediately after handling the product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection.

### Conditions for safe storage, including any incompatibilities

#### **Storage Conditions**

Keep containers tightly closed in a cool, well-ventilated place. Store away from sources of heat or ignition. Store away from incompatible materials described in Section 10. Keep container closed when not in use.

#### **Incompatible materials**

Strong oxidizing agents.

## Section 8: Exposure controls and personal protection

### Control parameters

#### **Exposure Limits**

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:.

Dusts not otherwise classified: 8hr TWA = 10 mg/m<sup>3</sup>

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

### Appropriate engineering controls

#### **Engineering controls**

Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

### Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.



<b>Eye/face protection</b>	Glasses.
<b>Skin and body protection</b>	Wear suitable protective clothing. Boots. Overalls.
<b>Hand protection</b>	Impervious gloves.
<b>Respiratory protection</b>	If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
<b>Environmental exposure controls</b>	No information available.
<b>Thermal hazards</b>	No information available.

## Section 9: Physical and chemical properties

### Information on basic physical and chemical properties

<b>Physical state</b>	Solid
<b>Appearance</b>	Granules
<b>Color</b>	White or Yellow
<b>Odor</b>	Odourless
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	6.2-7.8 (10% aqueous solution)	None known
<b>Melting point / freezing point</b>	206°C	None known
<b>Boiling point / boiling range</b>	No data available	None known
<b>Flash point</b>	No data available	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability (solid, gas)</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Vapor density</b>	No data available	None known
<b>Relative density</b>	No data available	None known
<b>Water solubility</b>	30% @ 20°C	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>	196-198°C	None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known

### Other information

## Section 10: Stability and reactivity

### Reactivity

**Reactivity** No information available.

### Chemical stability

**Stability** Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

### Explosion data

**Sensitivity to mechanical impact** None.

**Sensitivity to static discharge** Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

### Possibility of hazardous reactions

**Possibility of hazardous reactions** Dust can form an explosive mixture with air.

**Hazardous polymerization** Hazardous polymerization does not occur.

### Conditions to avoid

**Conditions to avoid** Avoid exposure to heat, sources of ignition, and open flame. Dispersal of dust in the air. Static discharge (electrostatic discharge).

### Incompatible materials

**Incompatible materials** Strong oxidizing agents.

### Hazardous decomposition products

**Hazardous decomposition products** Carbon oxides.

## Section 11: Toxicological information

### Information on likely routes of exposure

**Product Information** No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

**Inhalation** May cause irritation.

**Eye contact** May cause irritation. Dust contact with the eyes can lead to mechanical irritation.

**Skin contact** May cause irritation.

**Ingestion** No adverse effects expected, however, large amounts may cause nausea and vomiting.

**Symptoms** No information available.

### Acute toxicity

### Numerical measures of toxicity - Product Information

No information available

See section 16 for terms and abbreviations

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Not classified.
<b>Serious eye damage/eye irritation</b>	Not classified.
<b>Respiratory or skin sensitization</b>	Not classified.
<b>Germ cell mutagenicity</b>	Not classified.
<b>Carcinogenicity</b>	Not classified.
<b>Reproductive toxicity</b>	Not classified.
<b>STOT - single exposure</b>	Not classified.
<b>STOT - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not classified.

**Section 12: Ecological information**

**Ecotoxicity**

**Aquatic ecotoxicity** Avoid contaminating waterways.

**Terrestrial ecotoxicity** There is no data for this product.

**Persistence and degradability**

**Persistence and degradability** No information available.

**Bioaccumulative potential**

**Bioaccumulation** There is no data for this product.

**Mobility**

**Mobility** No information available.

**Other adverse effects**

**Other adverse effects** No information available.

### Section 13: Disposal considerations

**Waste treatment methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations.

**Contaminated packaging** Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

### Section 14: Transport information

**ADG** Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

**IATA** Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

**IMDG** Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

No information available

### Section 15: Regulatory information

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

**National regulations**

**Australia**

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Not classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

**Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)**

No poisons schedule number allocated

**Australian Industrial Chemicals Introduction Scheme (AICIS)**

Contact supplier for inventory compliance status

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information



Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Sodium gluconate - 527-07-1	Present	-

**Illicit Drug Precursors/Reagents**

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

**International Inventories**

<b>AIIC</b>	This material is listed on the Australian Inventory of Industrial Chemicals.
<b>NZIoC</b>	This material is listed on the New Zealand Inventory of Chemicals.
<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDSL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECL</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.

**Legend:****AIIC**- Australian Inventory of Industrial Chemicals**NZIoC** - New Zealand Inventory of Chemicals**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing and Evaluated Chemical Substances**PICCS** - Philippines Inventory of Chemicals and Chemical Substances**International Regulations****The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable**The Stockholm Convention on Persistent Organic Pollutants** Not applicable**The Rotterdam Convention** Not applicable**Section 16: Other information**

Supplier Safety Data Sheet 03/ 2021

**Reason(s) For Issue:** 5 Yearly Revised Primary SDS**Prepared By** This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).**Revision date:** 05-Feb-2024**Revision Note:**

The symbol (\*) in the margin of this SDS indicates that this line has been revised.

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
EPA (Environmental Protection Agency)  
Acute Exposure Guideline Level(s) (AEGl(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
Australian Industrial Chemicals Introduction Scheme (AICIS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

**Disclaimer**

**This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.**

**If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.**

**Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.**

**End of Safety Data Sheet**