

# SAFETY DATA SHEET



Revision date: 10-Mar-2021

Revision Number 5

## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

### Product identifier

**Product Name** HIGEL  
**Product Code(s)** 000000009353

### Other means of identification

**Pure substance/mixture** Mixture

### Recommended use of the chemical and restrictions on use

**Recommended use** Corrosion inhibitor for concrete pipework.  
**Uses advised against** No information available.

### Supplier

Ixom Operations Pty Ltd  
ABN: 51 600 546 512  
Level 8, 1 Nicholson Street  
Melbourne 3000  
Australia

Telephone Number: +61 3 9906 3000

### Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

## 2. HAZARDS IDENTIFICATION

### GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

<b>Serious eye damage/eye irritation</b>	Category 2
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### **SIGNAL WORD**

Warning

### Label elements

Exclamation mark

**Hazard statements**

H319 - Causes serious eye irritation

**Precautionary Statements - Prevention**

Wash hands thoroughly after handling

Wear protective gloves / protective clothing / eye protection / face protection

**Precautionary Statements - Response**

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

If skin irritation occurs: Get medical advice/attention

**Precautionary Statements - Storage**

No storage statements

**Precautionary Statements - Disposal**

No disposal statements.

**Other hazards which do not result in classification**

Causes mild skin irritation

**Poisons Schedule (SUSMP)**

None allocated

**3. COMPOSITION/INFORMATION ON INGREDIENTS****Mixture**

Chemical name	CAS No.	Weight-%
Magnesium hydroxide	1309-42-8	>60
Calcium hydroxide	1305-62-0	<3
Crystalline silica (Quartz)	14808-60-7	<1
Non hazardous component(s)	-	to 100

**4. FIRST AID MEASURES****Description of first aid measures****General advice**

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

**Emergency telephone number**

Poisons Information Center, Australia: 13 11 26

Poisons Information Center, New Zealand: 0800 764 766

**Inhalation**

Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.

**Eye contact**

Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

**Skin contact**

Wash skin with soap and water. Get medical attention if symptoms occur.

**Ingestion**

Clean mouth with water. Drink 1 or 2 glasses of water. Get medical attention if symptoms

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occur.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** Irritation.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE FIGHTING MEASURES****Suitable Extinguishing Media**

**Suitable Extinguishing Media** Use extinguishing agent suitable for type of surrounding fire.

**Unsuitable extinguishing media** No information available.

**Specific hazards arising from the chemical**

**Specific hazards arising from the chemical** Non-combustible.

**Special protective actions for fire-fighters**

**Special protective equipment for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Avoid contact with skin and eyes. Avoid breathing vapors or mists. Do not touch or walk through spilled material. Evacuate personnel to safe areas. Stop leak if you can do it without risk. Use personal protective equipment as required. Wash thoroughly after handling.

**For emergency responders** Use personal protection recommended in Section 8.

**Environmental precautions**

**Environmental precautions** See Section 12 for additional Ecological Information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.

**7. HANDLING AND STORAGE****Precautions for safe handling**

**Advice on safe handling** Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protection equipment. Wash thoroughly after handling.

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**Conditions for safe storage, including any incompatibilities**

<b>Storage Conditions</b>	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use.
<b>Incompatible materials</b>	Acids.
<b>Poisons Schedule (SUSMP)</b>	None allocated

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Control parameters**

**Exposure Limits** No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Calcium hydroxide: 8hr TWA = 5 mg/m<sup>3</sup>

Silica Crystalline - Quartz (respirable dust): 8hr TWA = 0.05 mg/m<sup>3</sup>, Carcinogen Category 1A

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

Carcinogen Category 1A - established human carcinogen. There is sufficient evidence to establish a causal association between human exposure and the development of cancer.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

**Appropriate engineering controls**

**Engineering controls** Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

**Individual protection measures, such as personal protective equipment**

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.



<b>Eye/face protection</b>	Goggles.
<b>Skin and body protection</b>	Overalls. Wear suitable protective clothing. Boots.
<b>Hand protection</b>	Impervious gloves.
<b>Respiratory protection</b>	If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
<b>Environmental exposure controls</b>	No information available.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Physical state</b>	Gel
<b>Appearance</b>	Thixotropic
<b>Color</b>	Grey
<b>Odor</b>	Earthy
<b>Odor threshold</b>	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>Melting point / freezing point</b>	No data available	None known
<b>Boiling point / boiling range</b>	No data available	None known
<b>Flash point</b>	Not applicable	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability (solid, gas)</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	Not applicable	
<b>Lower flammability or explosive limits</b>	Not applicable	
<b>Vapor pressure</b>	No data available	None known
<b>Vapor density</b>	No data available	None known
<b>Relative density</b>	ca. 1.5	None known
<b>Water solubility</b>	Dispersible	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>	No data available	None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known

### Other information

## 10. STABILITY AND REACTIVITY

### Reactivity

<b>Reactivity</b>	Reacts with strong acids.
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**Chemical stability****Stability** Stable under normal conditions.**Explosion data****Sensitivity to mechanical impact** None.**Sensitivity to static discharge** None.**Possibility of hazardous reactions****Possibility of hazardous reactions** May cause corrosion of soft metals.**Hazardous polymerization** Hazardous polymerization does not occur.**Conditions to avoid****Conditions to avoid** Heat.**Incompatible materials****Incompatible materials** Acids.**Hazardous decomposition products****Hazardous decomposition products** None known based on information supplied.**11. TOXICOLOGICAL INFORMATION****Acute toxicity****Information on likely routes of exposure****Product Information** No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:**Inhalation** May cause irritation.**Eye contact** Causes serious eye irritation.**Skin contact** Causes mild skin irritation.**Ingestion** May cause gastrointestinal discomfort if consumed in large amounts.**Symptoms** Irritation.**Numerical measures of toxicity - Product Information**

No information available.

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Magnesium hydroxide	= 8500 mg/kg ( Rat )	-	-
Calcium hydroxide	= 7340 mg/kg ( Rat )	-	-

See section 16 for terms and abbreviations

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Mild Irritant. Classification is based on mixture calculation methods based on component data.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation. Classification is based on mixture calculation methods based on component data.
<b>Respiratory or skin sensitization</b>	No information available.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Chemical name</b>	Australia
Crystalline silica (Quartz) - 14808-60-7	Carc. 1A
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Aspiration hazard</b>	No information available.

**Chronic effects:**

The toxicity of crystalline silica is directly proportional to the ability of any particle to reach the lower respiratory tract. Quartz particles with an aerodynamic diameter below 10µm are likely to be most harmful to humans, as they reach the lower respiratory tract and are less readily removed by the lungs.

Increases in lung cancer have been attributed to the inhalation of crystalline silica in a number of industries, including; ore mining, quarrying and granite works, ceramics, pottery, refractory brick and diatomaceous earth industries and in foundry workers.

The International Agency for Research on Cancer has classified crystalline silica as a Type 1 Carcinogen - Carcinogenic to Humans, based on sufficient evidence in humans and animals.

Increasing in vitro and in vivo evidence suggests that lung carcinomas in rats are a result of marked and persistent inflammation and epithelial proliferation.

Crystalline silica also causes a range of non-neoplastic pulmonary effects, including; inflammation, silicosis, lymph node fibrosis, airways disease, emphysema and increased permeability of the airspace epithelium.

**12. ECOLOGICAL INFORMATION****Ecotoxicity**

**Ecotoxicity** Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Magnesium hydroxide	-	LC50: =511.31mg/L (96h, Pimephales promelas)	-	-
Calcium hydroxide	-	LC50: =160mg/L (96h, Gambusia affinis)	-	-

**Persistence and degradability**

**Persistence and degradability** No information available.

**Bioaccumulative potential**

**Bioaccumulation** No information available.

**Mobility**

**Mobility in soil** No information available.

**Other adverse effects**

### 13. DISPOSAL CONSIDERATIONS

**Waste treatment methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

### 14. TRANSPORT INFORMATION

**ADG**

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

**IATA**

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

**IMDG**

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

### 15. REGULATORY INFORMATION

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

**National regulations**

**Australia**

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

**Poisons Schedule (SUSMP)** None allocated



**International Inventories**

<b>AICS</b>	All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.
<b>NZIoC</b>	All the constituents of this material are listed on the New Zealand Inventory of Chemicals.

**Legend:**

- Australian Inventory of Industrial Chemicals

**International Regulations**

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

**16. OTHER INFORMATION**

**Reason(s) For Issue:** 5 Yearly Revised Primary SDS

**Issuing Date:** 10-Mar-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

**Revision Note:**

The symbol (\*) in the margin of this SDS indicates that this line has been revised.

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

**Key literature references and sources for data used to compile the SDS**

EPA (Environmental Protection Agency)  
 Acute Exposure Guideline Level(s) (AEGL(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 Japan GHS Classification  
 Australian Industrial Chemicals Introduction Scheme (AICIS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Library of Medicine's PubMed database (NLM PUBMED)  
 National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
 Organization for Economic Co-operation and Development Screening Information Data Set  
 RTECS (Registry of Toxic Effects of Chemical Substances)  
 World Health Organization

**Disclaimer**

**This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and**

control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

**End of Safety Data Sheet**