SAFETY DATA SHEET

Revision date: 29-Mar-2021



Revision Number 2

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier		
Product Name	STYRENE PHOSPHONIC ACID	
Product Code(s)	00000015135	
Other means of identification		
UN number	3261	
Synonyms	Styrenephosphonic acid; Phosphonic acid, (2-phenylethenyl)-; SPA.	
Recommended use of the chemical and restrictions on use		
Recommended use	Mineral flotation collector.	
Uses advised against	No information available.	
Supplier Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia		
Telephone Number: +61 3 9906 3000		

Emergency telephone number

Emergency telephone number

1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Corrosive to metals	Category 1
Skin corrosion/irritation	Category 1 Sub-category C
Serious eye damage/eye irritation	Category 1

SIGNAL WORD Danger

Label elements

Corrosion



Hazard statements H290 - May be corrosive to metals H314 - Causes severe skin burns and eye damage

Precautionary Statements - Prevention

Keep only in original container Do not breathe mist, vapours, spray. Wash face, hands and any exposed skin thoroughly after handling Wear protective gloves / protective clothing / eye protection / face protection Wash contaminated clothing before reuse **Precautionary Statements - Response** Specific treatment (see First aid on this SDS) IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor/physician IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower Wash contaminated clothing before reuse IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing Immediately call a POISON CENTER or doctor/physician IF SWALLOWED: Rinse mouth. DO NOT induce vomiting Absorb spillage to prevent material damage **Precautionary Statements - Storage** Store locked up Store in corrosive resistant container with a resistant inner liner **Precautionary Statements - Disposal** Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

May form combustible dust concentrations in air

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%
Styrene phosphonic acid	1707-08-0	>95
Impurities	-	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766
Inhalation	Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids Consult a physician.	
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor/physician.	
Ingestion	Rinse mouth thoroughly with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.	
Most important symptoms and effe	ects, both acute and delayed	
Symptoms	Irritation/Corrosion.	
Indication of any immediate medic	al attention and special treatment needed	
Note to physicians	Treat symptomatically. Can cause corneal burns.	
5. FIRE FIGHTING MEASU Suitable Extinguishing Media	IRES	
Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam.	
Unsuitable extinguishing media	No information available.	
Specific hazards arising from the o	chemical	
Specific hazards arising from the chemical	Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Cool drums with water spray.	
Hazardous combustion products	Carbon dioxide (CO2). Phosphorus oxides.	
Special protective actions for fire-f	ighters	
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.	
Hazchem code	2X	
6. ACCIDENTAL RELEASI	E MEASURES	
Personal precautions, protective e	quipment and emergency procedures	
Personal precautions	Avoid breathing vapors or mists. Avoid contact with skin, eyes, and clothing. Ensure adequate ventilation. Evacuate personnel to safe areas. Use personal protective equipmer as required.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	Prevent entry into waterways, sewers, basements or confined areas.	
Methods and material for containm	nent and cleaning up	
Methods for containment	Prevent further leakage or spillage if safe to do so.	

Methods for cleaning up	Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust.	
7. HANDLING AND STORA	GE	
Precautions for safe handling		
Advice on safe handling	Do not breathe dust. Avoid contact with skin and eyes. Do not eat, drink or smoke when using this product. Take precautionary measures against static discharges.	
Conditions for safe storage, including any incompatibilities		
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from sources of heat or ignition. Store away from foodstuffs. Keep container closed when not in use.	
Packaging materials	Do not store in aluminium containers. Do not store in galvanized containers.	
Incompatible materials	Alkalis. Oxidizing agents. Mild steel. Galvanised. Zinc. Strong bases.	
Poisons Schedule (SUSMP)	None allocated	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controlsEnsure that eyewash stations and safety showers are close to the workstation location.
Apply technical measures to comply with the occupational exposure limits.If in the handling and application of this material, safe exposure levels could be exceeded,
the use of engineering controls such as local exhaust ventilation must be considered and
the results documented. If achieving safe exposure levels does not require engineering
controls, then a detailed and documented risk assessment using the relevant Personal
Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to
determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.



9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Other information

Physical state	Solid	
Appearance	Powder	
Color	Off-white	
Odor	No information available.	
Odor threshold	No information available.	
Property_	Values	Remarks • Method
pH H	2.0-2.3 (1% solution)	None known
Melting point / freezing point	148.6°C	None known
Boiling point / boiling range	359-429°C	None known
Flash point	166.2-218°C	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	No data available	
limits		
Lower flammability or explosive	No data available	
limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.565-1.685	None known
Water solubility	Partially soluble	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

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10. STABILITY AND REACTIVITY

Reactivity

Reactivity	Reacts with strong alkalis.	
Chemical stability		
Stability	Stable under normal conditions.	
Explosion data Sensitivity to mechanical impact None.		
Sensitivity to static discharge	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.	
Possibility of hazardous reactions		
Possibility of hazardous reactions	Can react vigorously with alkalis.	
Conditions to avoid		
Conditions to avoid	Moisture.	
Incompatible materials		
Incompatible materials	Alkalis. Oxidizing agents. Mild steel. Galvanised. Zinc. Strong bases.	
Hazardous decomposition products	<u>5</u>	

Hazardous decomposition products Carbon dioxide (CO2). Phosphorus oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	Inhalation of dust in high concentration may cause irritation of respiratory system.
Eye contact	Causes serious eye damage. May cause irreversible damage to eyes.
Skin contact	Contact causes severe skin irritation and possible burns.
Ingestion	Can burn mouth, throat, and stomach.
Symptoms	Irritation/Corrosion.

<u>Numerical measures of toxicity</u> - Product Information No information available.

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes burns.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.
Chronic effects:	Long term exposure to high dust concentrations may cause changes in lung function (i.e. pneumoconiosis) caused by particles < 0.5 microns penetrating and remaining in the lungs.

12. ECOLOGICAL INFORMATION

Ecotoxicity		
Ecotoxicity	Keep out of waterways.	
Persistence and degradability Persistence and degradability	No information available.	
Bioaccumulative potential		
Bioaccumulation	This chemical shows a low bioaccumulation potential.	
Component Information		
Chemical na	me	Partition coefficient
Styrene phospho	nic acid	log Kow = 1.2863

<u>Mobility</u>

Mobility in soil

No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused	Dispose of in accordance with local regulations. Dispose of waste in accordance with
products	environmental legislation.

14. TRANSPORT INFORMATION

<u>ADG</u>

Classified as Dangerous Goods by	he criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and
Rail; DANGEROUS GOODS.	
LIN number	3261

UN number	3201
Proper shipping name	CORROSIVE SOLID, ACIDIC, ORGANIC, N.O.S. (STYRENE PHOSPHONIC ACID)
Hazard class	8
Packing group	III
Hazchem code	2X

<u>IATA</u>

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number	3261
UN proper shipping name	CORROSIVE SOLID, ACIDIC, ORGANIC, N.O.S. (STYRENE PHOSPHONIC ACID)
Transport hazard class(es)	8
Packing group	111

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number	3261
UN proper shipping name	CORROSIVE SOLID, ACIDIC, ORGANIC, N.O.S. (STYRENE PHOSPHONIC ACID)
Transport hazard class(es)	8
Packing group	
IMDG EMS Fire	F-A
IMDG EMS Spill	S-B

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories AICS

This material is listed on the Australian Inventory of Industrial Chemicals.

Legend:

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: Reissue of an obsolete SDS

Issuing Date: 29-Mar-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION TWA TWA (time-weighted average) STEL STEL (S

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet