

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: **MAGNESIUM DESULPHURIZATION REAGENT**

Recommended Use of the Chemical and Restrictions on Use Desulphurization reagent.

Supplier: Ixom Operations Pty Ltd
ABN: 51 600 546 512
Street Address: Level 8, 1 Nicholson Street
East Melbourne Victoria 3002
Australia

Telephone Number: +61 3 9906 3000
Emergency Telephone: **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

This material is hazardous according to Safe Work Australia; HAZARDOUS CHEMICAL.

Classification of the chemical:
Eye Damage - Category 1

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations:
Skin corrosion/irritation - Category 3

SIGNAL WORD: DANGER



Hazard Statement(s):
H318 Causes serious eye damage.

Precautionary Statement(s):

Prevention:
P280 Wear protective gloves, protective clothing and eye protection.

Response:
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.

Storage:
No storage statements.

Disposal:
No disposal statements.

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Poisons Schedule (SUSMP): None allocated.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

Components	CAS Number	Proportion	Hazard Codes
Magnesium	7439-95-4	>90%	H260 H250
Calcium oxide	1305-78-8	<10%	H315 H318 H335

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:

Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:

If skin or hair contact occurs, immediately remove any contaminated clothing and wash skin and hair thoroughly with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

Eye Contact:

Immediately wash in and around the eye area with large amounts of water for at least 15 minutes. Eyelids to be held apart. Remove clothing if contaminated and wash skin. Urgently seek medical assistance. Transport promptly to hospital or medical centre. Continue to wash with large amounts of water until medical help is available.

Ingestion:

Rinse mouth with water. If swallowed, give a glass of water to drink. If vomiting occurs give further water. Seek medical advice.

Indication of immediate medical attention and special treatment needed:

Treat symptomatically. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:

Dry agent (carbon dioxide, dry chemical powder) - water MUST NOT be allowed to come into contact with substance.

Unsuitable Extinguishing Media:

Water. Foam.

Specific hazards arising from the chemical:

Combustible solid.

Special protective equipment and precautions for fire-fighters:

On burning will emit toxic fumes, including those of magnesium oxide. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

6. ACCIDENTAL RELEASE MEASURES

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Emergency procedures/Environmental precautions:

Shut off all possible sources of ignition. Clear area of all unprotected personnel. If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:

Wear protective equipment to prevent skin and eye contact. Avoid breathing in dust. Work up wind or increase ventilation. Sweep up, but avoid generating dust. Use a spark-free shovel. DO NOT allow material to get wet. Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling:

Avoid skin and eye contact and breathing in dust.

Conditions for safe storage, including any incompatibilities:

Store in a cool, dry, well ventilated place and out of direct sunlight. Store away from incompatible materials described in Section 10. Store away from sources of heat or ignition. Keep dry - reacts with water, may lead to drum rupture. Keep containers closed when not in use - check regularly for spills.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Calcium oxide: 8hr TWA = 2 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls:

Ensure ventilation is adequate to maintain air concentrations below Workplace Exposure Standards. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as Personal Protective Equipment (PPE):

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.

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Wear overalls, chemical goggles and impervious gloves. Avoid generating and inhaling dusts. If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Granules
Odour:	Odourless
Specific Gravity:	Not available
Relative Vapour Density (air=1):	Not available
Vapour Pressure (20 °C):	Not available
Flash Point (°C):	Not available
Flammability Limits (%):	Not available
Autoignition Temperature (°C):	Not available
Solubility in water (g/L):	Not available
Melting Point/Range (°C):	Not available
pH:	Not available

10. STABILITY AND REACTIVITY

Reactivity:	Reacts with acids. Reacts with oxidising agents. Reacts with water.
Chemical stability:	Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Possibility of hazardous reactions:	Reacts with acids , oxidising agents , and water , liberating flammable hydrogen gas.
Conditions to avoid:	Avoid dust generation. Avoid exposure to direct sunlight. Avoid exposure to moisture.
Incompatible materials:	Incompatible with acids, oxidising agents, combustible materials, and chlorides.
Hazardous decomposition products:	Magnesium oxide.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion:	Swallowing can result in nausea, vomiting, diarrhoea, and abdominal pain.
Eye contact:	A severe eye irritant. Contamination of eyes can result in permanent injury.
Skin contact:	Contact with skin will result in mild irritation.

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Inhalation: Breathing in dust may result in respiratory irritation.

Acute toxicity: No LD50 data available for the product.

Chronic effects: No information available for the product.

The irritant nature of this product is attributed to the constituent calcium oxide.

12. ECOLOGICAL INFORMATION

Ecotoxicity Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

Disposal methods:

Refer to Waste Management Authority. Dispose of contents and container in accordance with local, regional, national, international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Marine Transport

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:

This material is hazardous according to Safe Work Australia; HAZARDOUS CHEMICAL.

Classification of the chemical:

Eye Damage - Category 1

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations:

Skin corrosion/irritation - Category 3

Hazard Statement(s):

H318 Causes serious eye damage.

Poisons Schedule (SUSMP): None allocated.

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Safety Data Sheet



Reason(s) for Issue:

Reissue of an obsolete SDS
Change in Hazardous Chemical Classification
Change in First Aid Measures
Update in Toxicological Information

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.