

SAFETY DATA SHEET



Revision date: 25-Jun-2024

Revision Number 6

Section 1: Identification

Product identifier

Product Name STEPOSOL SC

Product Code(s) 000000017772

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended use Surfactant.
For industrial use only.

Uses advised against No information available.

Details of manufacturer or importer

Supplier

IXOM Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

GHS Classification

Flammable liquids	Category 4
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3

Label elements

Corrosion
Exclamation mark



Signal word
DANGER

Hazard statements

H227 - Combustible liquid

H318 - Causes serious eye damage

H335 - May cause respiratory irritation

Precautionary Statements - Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear eye/face protection.

Wash eyes thoroughly after handling.

Use personal protective equipment as required.

Precautionary Statements - Response

Specific treatment (see First aid on this SDS).

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER or doctor/physician if you feel unwell.

In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet to extinguish..

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

Other hazards which do not result in classification

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Soybean oil, methyl esters	67784-80-9	40-70%
Ethyl lactate	97-64-3	40-70%
Non hazardous component(s)	-	to 100%

Section 4: First aid measures

Description of first aid measures

General advice

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

Inhalation

Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. (Call a physician if symptoms occur).

Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep

eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

Skin contact

Wash skin with soap and water. (Call a physician if symptoms occur).

Ingestion

Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Self-protection of the first aider

Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed**Symptoms**

Irritation/Corrosion. May cause redness and tearing of the eyes. Coughing and/ or wheezing. Difficulty in breathing.

Effects of Exposure

No information available.

Indication of any immediate medical attention and special treatment needed**Note to physicians**

Treat symptomatically. Can cause corneal burns.

Section 5: Firefighting measures**Suitable Extinguishing Media****Suitable extinguishing media**

Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media

Solid water jet/stream may scatter and spread the fire.

Specific hazards arising from the chemical**Specific hazards arising from the chemical**

Combustible liquid. Rags, paper, cloth, and other porous materials may spontaneously combust when wetted with this product.

Hazardous combustion products

Carbon oxides.

Special protective actions for fire-fighters**Special protective equipment and precautions for fire-fighters**

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures**Personal precautions, protective equipment and emergency procedures****Personal precautions**

Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Do not touch or walk through spilled material. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Use personal protective equipment as required. Wash thoroughly after handling.

Other information

Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

For emergency responders

Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Dike far ahead of spill to collect runoff water. Stop leak if you can do it without risk. Do not touch or walk through spilled material. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. After cleaning, flush away traces with water. Never return spill or leaks to original containers for re-use.

Section 7: Handling and storage**Precautions for safe handling**

Advice on safe handling Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protection equipment. Wash thoroughly after handling.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product. Regular cleaning of equipment, work area and clothing is recommended.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct sunlight. Keep away from open flames, hot surfaces and sources of ignition. Keep container closed when not in use.

Classified as a C1 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

Incompatible materials Strong oxidizing agents.

Section 8: Exposure controls and personal protection**Control parameters**

Exposure Limits No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, RESPIRATOR.



Eye/face protection	Tight sealing safety goggles.
Skin and body protection	Wear suitable protective clothing. Boots. Overalls.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.
Thermal hazards	No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Color	Yellow
Odor	Pungent
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	6.5-8 (10% in IPA)	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	< -4.44°C	
Boiling point / boiling range	164-165°C	
Flash point	>60.6°C	Pensky-Martens Closed Cup (PMCC)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	
Vapor density	No data available	
Relative density	0.944 @ 25°C	
Water solubility	No data available	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	<100 cP @25°C	None known

Other information

Pour Point	-3.89°C to -2.78°C
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Section 10: Stability and reactivity

Reactivity**Reactivity** Non-reactive under normal conditions of use, storage and transport.**Chemical stability****Stability** Stable under recommended storage conditions.**Explosion data****Sensitivity to mechanical impact** None.**Sensitivity to static discharge** None.**Possibility of hazardous reactions****Possibility of hazardous reactions** None under normal processing.**Conditions to avoid****Conditions to avoid** Heat, flames and sparks. Contact with incompatible materials.**Incompatible materials****Incompatible materials** Strong oxidizing agents.**Hazardous decomposition products****Hazardous decomposition products** Carbon oxides.**Section 11: Toxicological information****Information on likely routes of exposure****Product Information** No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:**Inhalation** Irritating to respiratory system.**Eye contact** Causes serious eye damage. Corrosive to the eyes and may cause severe damage including blindness.**Skin contact** May cause irritation.**Ingestion** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.**Symptoms** Irritation/Corrosion. May cause redness and tearing of the eyes. Coughing and/ or wheezing. Difficulty in breathing.**Acute toxicity****Numerical measures of toxicity - Product Information****ATEmix (oral)** >5000 mg/kg**ATEmix (dermal)** 4000 mg/kg**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
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Ethyl lactate	= 8200 mg/kg (Rat)	> 5 g/kg (Rabbit)	-
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See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	Causes serious eye damage. Classification is based on mixture calculation methods based on component data.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP. (OSHA - Occupational Safety and Health Administration) (IARC - International Agency for Research on Cancer) (NTP - National Toxicology Program).
Reproductive toxicity	No information available.
STOT - single exposure	May cause respiratory irritation. Classification is based on mixture calculation methods based on component data.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity	Keep out of waterways.
Terrestrial ecotoxicity	There is no data for this product.

Persistence and degradability

Persistence and degradability	No information available.
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Bioaccumulative potential

Bioaccumulation	There is no data for this product.
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Component Information

Chemical name	Partition coefficient
Ethyl lactate	0.7

Mobility

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations**Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with federal, state and local regulations.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

Section 14: Transport information

ADG Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No information available

Section 15: Regulatory information**Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

Contact supplier for inventory compliance status

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Soybean oil, methyl esters - 67784-80-9	Present	-
Ethyl lactate - 97-64-3	Present	-

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Ethyl lactate - 97-64-3	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

International Inventories**AIIC**

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

NZIoC

Contact supplier for inventory compliance status.

TSCA

Contact supplier for inventory compliance status.

DSL/NDSL

Contact supplier for inventory compliance status.

EINECS/ELINCS

Contact supplier for inventory compliance status.

ENCS

Contact supplier for inventory compliance status.

IECSC

Contact supplier for inventory compliance status.

KECL

Contact supplier for inventory compliance status.

PICCS

Contact supplier for inventory compliance status.

Legend:**AIIC- Australian Inventory of Industrial Chemicals****NZIoC - New Zealand Inventory of Chemicals****TSCA - United States Toxic Substances Control Act Section 8(b) Inventory****DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List****EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances****ENCS - Japan Existing and New Chemical Substances****IECSC - China Inventory of Existing Chemical Substances****KECL - Korean Existing and Evaluated Chemical Substances****PICCS - Philippines Inventory of Chemicals and Chemical Substances****International Regulations****The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable**The Stockholm Convention on Persistent Organic Pollutants** Not applicable**The Rotterdam Convention** Not applicable

Section 16: Other information

Supplier Safety Data Sheet 08/ 2022

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Prepared By This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).

Revision date: 25-Jun-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend**

SVHC: Substances of Very High Concern for Authorization:
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
 STOT: Specific Target Organ Toxicity
 ATE: Acute Toxicity Estimate
 LC50: 50% Lethal Concentration
 LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 Environmental Protection Agency
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 National Institute of Technology and Evaluation (NITE)
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 Australian Industrial Chemicals Introduction Scheme (AICIS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 U.S. National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

Disclaimer**This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material**

and general guidance on how to safely handle the material in the workplace. Since IXOM Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their IXOM representative or IXOM Operations Pty Ltd at the contact details on page 1.

IXOM Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet