

SAFETY DATA SHEET



Revision date: 18-Oct-2024

Revision Number 5

Section 1: Identification

Product identifier

Product Name STEPANTEX SP-90

Product Code(s) 000000017830

Other means of identification

UN number or ID number 1993

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Surfactant.
For industrial use only.

Uses advised against No information available.

Details of manufacturer or importer

Supplier

IXOM Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).
Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

GHS Classification

Flammable liquids	Category 3
Skin corrosion/irritation	Category 2
Acute aquatic toxicity	Category 2
Chronic aquatic toxicity	Category 2

Label elements

Flame
Exclamation mark
Environment



Signal word
WARNING

Hazard statements

H226 - Flammable liquid and vapor

H315 - Causes skin irritation

H411 - Toxic to aquatic life with long lasting effects

Precautionary Statements - Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.

Ground and bond container and receiving equipment.

Use only non-sparking tools.

Take action to prevent static discharges.

Use explosion-proof electrical/ ventilating / lighting/ .? / equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wash hands and face thoroughly after handling.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves/clothing and eye/face protection.

Avoid release to the environment.

Precautionary Statements - Response

Specific treatment (see First aid on this SDS).

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

Take off contaminated clothing and wash before reuse.

If skin irritation occurs: Get medical advice/attention.

In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet to extinguish..

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool.

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

Other hazards which do not result in classification

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Ethanaminium, 2-hydroxy-N,N-bis(2-hydroxyethyl)-N-methyl-, esters with C16-18 and C18-unsatd. fatty acids, Me sulfates (salts)	157905-74-3	89-91%
Isopropyl alcohol	67-63-0	9-11%

Section 4: First aid measures

Description of first aid measures

General advice

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

Inhalation	Remove to fresh air. (Call a physician if symptoms occur).
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if symptoms occur.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. (Call a physician if symptoms occur).
Ingestion	Rinse mouth thoroughly with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. Erythema (skin redness).

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: Firefighting measures**Suitable Extinguishing Media**

Suitable extinguishing media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Flammable. Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Most vapors are heavier than air. Vapors may spread along ground and collect in low or confined areas (sewers, basements, tanks). Flash back possible over considerable distance. Environmentally hazardous.

Hazardous combustion products Carbon oxides. Oxides of sulfur.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code •3Y

Section 6: Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Personal precautions Evacuate personnel to safe areas. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Do not touch or walk through spilled material. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. Use personal protective equipment as required. See section 8 for

more information.

Other information Ventilate the area.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Take precautionary measures against static discharges. Use non-sparking tools. After cleaning, flush away traces with water. Never return spill or leaks to original containers for re-use.

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking. All equipment may need to be explosion-proof based on a risk assessment. Use personal protection equipment. Wash thoroughly after handling.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in an area equipped with sprinklers. Keep container closed when not in use. Protect from direct sunlight.

Incompatible materials Acids. Strong oxidizing agents. Isocyanates. Chlorine.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Chemical name	Australia	New Zealand	ACGIH TLV
Isopropyl alcohol 67-63-0	TWA: 400 ppm TWA: 983 mg/m ³ STEL: 500 ppm STEL: 1230 mg/m ³	TWA: 400 ppm TWA: 983 mg/m ³ STEL: 500 ppm STEL: 1230 mg/m ³	TWA: 200 ppm STEL: 400 ppm

Chemical name	European Union	United Kingdom	Germany DFG
Isopropyl alcohol 67-63-0	-	TWA: 400 ppm TWA: 999 mg/m ³ STEL: 500 ppm STEL: 1250 mg/m ³	TWA: 200 ppm TWA: 500 mg/m ³ Peak: 400 ppm Peak: 1000 mg/m ³
Chemical name	Australia	ACGIH	European Union
Isopropyl alcohol 67-63-0	-	40 mg/L	-

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, RESPIRATOR.



Eye/face protection

Glasses.

Skin and body protection

Wear suitable protective clothing. Overalls. Antistatic boots.

Hand protection

Impervious gloves.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

Thermal hazards

No information available.

Section 9: Physical and chemical properties**Information on basic physical and chemical properties**

Physical state	Liquid / Paste
Appearance	Paste at 25°C; Liquid at 50°C.
Color	No information available
Odor	No information available
Odor threshold	No information available

Property	Values	Remarks • Method
pH	2-3.5 at 20°C	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	>80°C	None known
Flash point	35°C	Pensky-Martens Closed Cup (PMCC)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	>1 (air=1) (estimated)	None known
Relative density	0.96-0.98 at 20°C	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information**Section 10: Stability and reactivity****Reactivity**

Reactivity Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks. Direct sunlight. Static discharge (electrostatic discharge).

Incompatible materials

Incompatible materials Acids. Strong oxidizing agents. Isocyanates. Chlorine.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Oxides of sulfur.

Section 11: Toxicological information**Information on likely routes of exposure**

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation Inhalation of vapors in high concentration may cause irritation of respiratory system.

Eye contact May cause irritation.

Skin contact Causes skin irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms Irritation. Erythema (skin redness).

Acute toxicity**Numerical measures of toxicity - Product Information****On basis of test data**

Oral LD50 > 5000 mg/kg (rat)
Dermal LD50 > 2000 mg/kg (rabbit)

Numerical measures of toxicity - Component Information**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Isopropyl alcohol	>2000 mg/kg (Rat)	= 4059 mg/kg (Rabbit)	> 10000 ppm (Rat) 6 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes skin irritation. Classification is based on mixture calculation methods based on component data.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization Not a respiratory sensitizer.

Germ cell mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	Australia	European Union	IARC
Isopropyl alcohol - 67-63-0	-	-	Group 3

IARC (International Agency for Research on Cancer)
Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity No information available.

STOT - single exposure Not classified.

STOT - repeated exposure Not classified.

Aspiration hazard No information available.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity Toxic to aquatic life with long lasting effects. Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Ethanaminium, 2-hydroxy-N,N-bis(2-hydroxyethyl)-N-methyl-, esters with C16-18 and C18-unsatd. fatty acids, Me sulfates (salts)	-	LC50 Fish: 1.9-4.9 mg/L/96h	-	-
Isopropyl alcohol	EC50: >1000mg/L (96h, <i>Desmodesmus subspicatus</i>) EC50: >1000mg/L (72h, <i>Desmodesmus subspicatus</i>)	LC50: =9640mg/L (96h, <i>Pimephales promelas</i>) LC50: =11130mg/L (96h, <i>Pimephales promelas</i>) LC50: >1400000µg/L (96h, <i>Lepomis macrochirus</i>)	-	EC50: =13299mg/L (48h, <i>Daphnia magna</i>)

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Isopropyl alcohol	0.05

Mobility

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations**Waste treatment methods**

Waste from residues/unused products Refer to Waste Management Authority. Dispose of material through a licensed waste contractor.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

Section 14: Transport information

ADG Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number or ID number 1993
Proper shipping name FLAMMABLE LIQUID, N.O.S. (CONTAINS ISOPROPANOL)
Transport hazard class(es) 3
Packing group III
Hazchem code •3Y

IATA Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number 1993
UN proper shipping name FLAMMABLE LIQUID, N.O.S. (CONTAINS ISOPROPANOL)
Transport hazard class(es) 3
Packing group III

IMDG Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number 1993
UN proper shipping name FLAMMABLE LIQUID, N.O.S. (CONTAINS ISOPROPANOL)
Transport hazard class(es) 3
Packing group III

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
 No information available

Section 15: Regulatory information**Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).
Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

Contact supplier for inventory compliance status

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Ethanaminium, 2-hydroxy-N,N-bis(2-hydroxyethyl)-N-methyl-, esters with C16-18 and C18-unsatd. fatty acids, Me sulfates (salts) - 157905-74-3	Present	Specific information requirement: Obligations to provide information apply. You must tell us within 28 days if the circumstances of your importation or manufacture (introduction) are different to those in our assessment.
Isopropyl alcohol - 67-63-0	Present	-

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

Hazardous chemical

Liquids that meet the criteria for Class 3 Packing Group II or III

Threshold quantity (T)
50 000

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Isopropyl alcohol - 67-63-0	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

International Inventories

AIIC

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

NZIoC

All the constituents of this material are listed on the New Zealand Inventory of Chemicals.

TSCA

Contact supplier for inventory compliance status.

DSL/NDSL

Contact supplier for inventory compliance status.

EINECS/ELINCS

Contact supplier for inventory compliance status.

ENCS

Contact supplier for inventory compliance status.

IECSC

Contact supplier for inventory compliance status.

KECL

Contact supplier for inventory compliance status.

PICCS

Contact supplier for inventory compliance status.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Supplier Safety Data Sheet 03/ 2023

Reason(s) For Issue: 5 Yearly Revised Primary SDS
Change in Hazardous Chemical Classification
Change in Personal Protective Equipment (PPE)

Prepared By This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).

Revision date: 18-Oct-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal

Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since IXOM Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their IXOM representative or IXOM Operations Pty Ltd at the contact details on page 1.

IXOM Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet