SAFETY DATA SHEET



Revision date: 27-Oct-2023

Revision Number 5

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name ALPHA STEP PC 48

Product Code(s) 000000018948

Other means of identification

Synonyms ALPHA-STEP PC-48

Recommended use of the chemical and restrictions on use

Recommended use Surfactant.

For industrial use only.

Uses advised against No information available

Supplier

Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Serious eye damage/eye irritation Category 1

SIGNAL WORD

Danger

Label elements

Corrosion



Hazard statements

H318 - Causes serious eye damage

Precautionary Statements - Prevention

Wash hands thoroughly after handling

Wear protective gloves / protective clothing / eye protection / face protection

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor/physician

Precautionary Statements - Storage

No storage statements

Precautionary Statements - Disposal

No disposal statements.

Other hazards which do not result in classification

Toxic to aquatic life

Harmful to aquatic life with long lasting effects

General Hazards

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

| Chemical name | CAS No. | Weight-% |
|--|-------------|----------|
| Fatty acids C12-18, methyl esters, sulfonated, | 149458-07-1 | 30-<40 |
| sodium salts | | |
| Non hazardous component(s) | - | to 100 |

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air and keep at rest in a position comfortable for breathing. Call a

physician if symptoms occur.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact Wash skin with soap and water. Get medical attention immediately if symptoms occur.

Ingestion Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Get

medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes.

Indication of any immediate medical attention and special treatment needed

Note to physiciansTreat symptomatically. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media Solid water jet/stream may scatter and spread the fire.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Non-combustible. Environmentally hazardous.

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes and inhalation of vapors. Stop leak if you can do it without

risk. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Use

personal protective equipment as required. Wash thoroughly after handling.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Use a non-combustible material like vermiculite, sand or earth to soak up the product and

place into a container for later disposal. After cleaning, flush away traces with water. Never

return spill or leaks to original containers for re-use.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protection

equipment. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container

closed when not in use.

Incompatible materials Strong alkalis.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

Engineering controls Eyewash stations. Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.









Eye/face protection Tight sealing safety goggles.

Skin and body protectionOveralls. Boots. Wear suitable protective clothing.

Hand protection Impervious gloves.

meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid

Appearance No information available

Color Yellow

Odor No information available Odor threshold No information available

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

None known 5-7 (10% in water) pН None known No data available pH (as aqueous solution) None known Melting point / freezing point -7.78°C Boiling point / boiling range No data available None known Flash point Not applicable None known **Evaporation rate** No data available None known Flammability (solid, gas) No data available None known Flammability Limit in Air None known

Upper flammability or explosive Not applicable

limits

Lower flammability or explosive Not applicable

limits

Vapor pressure No data available None known No data available Vapor density None known Relative density 1.047 None known Water solubility Miscible in water None known Solubility(ies) No data available None known **Partition coefficient** No data available None known **Autoignition temperature** Not applicable None known **Decomposition temperature** No data available None known Kinematic viscosity No data available None known 300 cP @25°C **Dynamic viscosity** None known

Other information

Pour Point -5°C

10. STABILITY AND REACTIVITY

Reactivity

Reactivity Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions
None under normal processing.

Conditions to avoid

Conditions to avoidContact with incompatible materials.

Incompatible materials

Incompatible materials Strong alkalis.

Hazardous decomposition products

Hazardous decomposition products Oxides of sulfur.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product InformationNo adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Corrosive to the eyes and may cause severe damage including blindness.

Skin contact May cause irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms Irritation/Corrosion. May cause redness and tearing of the eyes.

Numerical measures of toxicity - Product Information

On basis of test data

 Oral LD50
 > 5000 mg/kg (rat)

 Dermal LD50
 > 2000 mg/kg (rabbit)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritationNo information available.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization Not a respiratory sensitizer.

Germ cell mutagenicity No information available.

Carcinogenicity This product does not contain any carcinogens or potential carcinogens as listed by OSHA,

IARC or NTP.

(OSHA - Occupational Safety and Health Administration) (IARC - International Agency for Research on Cancer)

(NTP - National Toxicology Program).

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposureNo information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

EC50 Algae 1.8 mg/L, 72 hours EC50 Daphnia 6.25 mg/L, 48 hours LC50 Fish 4.7 mg/L, 96 hours.

Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories

All the constituents of this material are listed on the Australian Inventory of Industrial

Chemicals.

NZIOC All the constituents of this material are listed on the New Zealand Inventory of Chemicals.

Legend:

AllC- Australian Inventory of Industrial Chemicals NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 07/2022

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 27-Oct-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their lxom representative or lxom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet