SAFETY DATA SHEET

Revision date: 13-Sep-2022

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier		
Product Name	ALKALINE PREMIX	
Product Code(s)	00000025690	
Other means of identification		
Pure substance/mixture	Mixture	
Recommended use of the chemical and restrictions on use		
Recommended use	Food applications.	
Uses advised against	No information available.	

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia

Telephone Number: +61 2 8717 2929 Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number

1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

SIGNAL WORD None

Label elements



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Hazard statements

Other hazards which do not result in classificationPoisons Schedule (SUSMP)None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Mixture</u>

Chemical name	CAS No.	Weight-%
Potassium carbonate	584-08-7	2.5-10
Ingredients determined not to be hazardous	-	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.	
Inhalation	Remove to fresh air. Call a physician if symptoms occur.	
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while rinsing. If symptoms persist, call a physician.	
Skin contact	Wash skin with soap and water. Get medical attention if irritation develops and persists.	
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get medical attention if symptoms occur.	
Most important symptoms and effects, both acute and delayed		
Symptoms	No information available.	
Indication of any immediate medical attention and special treatment needed		
Note to physicians	Treat symptomatically.	
5. FIRE FIGHTING MEASURES		
Suitable Extinguishing Media		
Suitable Extinguishing Media	Not combustible, however, if material is involved in a fire use:. Dry chemical. Carbon	

	dioxide (CO2). Foam.
Unsuitable extinguishing media	High volume water jet.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Non-combustible material. Decomposes on heating emitting toxic fumes including those of oxides of carbon.

Hazardous combustion products Oxides of carbon.

Special protective actions for fire-fighters

Special protective equipment for	Firefighters should wear self-contained breathing apparatus and full firefighting turnout
fire-fighters	gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin and eyes. Avoid breathing dust or spray mist. Avoid generation of dust. Ensure adequate ventilation. Evacuate personnel to safe areas. Wash thoroughly after handling.	
For emergency responders	Clear area of all unprotected personnel. Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Stop leak if you can do it without risk. Remove ignition sources. Provide adequate ventilation.	
Methods for cleaning up	Cover with damp absorbent (inert material, sand or soil). Vacuum or sweep material and place in a disposal container. Avoid generation of dust. Use personal protective equipment as required. Pick up and transfer to properly labelled containers.	

7. HANDLING AND STORAGE

Precautions for safe handling		
Advice on safe handling	Avoid contact with skin, eyes, and clothing. Avoid breathing dust or spray mist. Avoid generation of dust. Use personal protection equipment. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice.	
General hygiene considerations	Regular cleaning of equipment, work area and clothing is recommended. Wash hands and face before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection.	
Conditions for safe storage, including any incompatibilities		
Storage Conditions	Keep containers tightly closed in a cool, well-ventilated place. Protect from sunlight. Store away from incompatible materials described in Section 10. Keep container closed when not in use.	
Incompatible materials	None known.	
Poisons Schedule (SUSMP)	None allocated	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.

Eye/face protection	Glasses.	
Skin and body protection	Wear suitable protective clothing. Boots. Overalls.	
Hand protection	Impervious gloves.	
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.	
Environmental exposure controls	No information available.	

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties Physical state Powder

Appearance Color Odor Odor threshold	No information available. White Odourless No information available.	
Property_	Values	Remarks • Method
pH	ca. 9 (10 g/L, 20 °C)	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not Applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	Not Applicable	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility(ies)	Insoluble in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

<u>Reactivity</u>	
Reactivity	No information available.
Chemical stability	
Stability	Stable under normal conditions.
Explosion data Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Possibility of hazardous reactions	
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	
Conditions to avoid	Heat, flames and sparks. Avoid dust generation.
Incompatible materials	
Incompatible materials	None known.
Hazardous decomposition products	

Hazardous decomposition products Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Inhalation May cause irritation.	Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
	Inhalation	May cause irritation.
Eye contact May cause irritation. Dust contact with the eyes can lead to mechanical irritation.	Eye contact	May cause irritation. Dust contact with the eyes can lead to mechanical irritation.
Skin contact May cause irritation.	Skin contact	May cause irritation.
Ingestion May cause gastrointestinal discomfort if consumed in large amounts.	Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.
Symptoms No information available.	Symptoms	No information available.

Numerical measures of toxicity - Product Information No information available.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Potassium carbonate	= 1870 mg/kg(Rat)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.	
Serious eye damage/eye irritation	No information available.	
Respiratory or skin sensitization	No information available.	
Germ cell mutagenicity	No information available.	
Carcinogenicity	No information available.	
Reproductive toxicity	No information available.	
STOT - single exposure	No information available.	
STOT - repeated exposure	No information available.	
Aspiration hazard	No information available.	

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Avoid contaminating waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	
Potassium carbonate	-	-	-	LC50: =630mg/L (48h, Ceriodaphnia dubia)	
Persistence and degradability					
Persistence and degradability No information available.					
Bioaccumulative potenti	al_				
Bioaccumulation		No information available.			
Mobility					
Mobility in soil	No informatic	on available.			
Other adverse effects					
13. DISPOSAL CONSIDERATIONS					
Waste treatment methods					
Waste from residues/un products	•	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.			
Contaminated packaging	g Dispose of in	Dispose of in accordance with federal, state and local regulations.			

14. TRANSPORT INFORMATION

<u>ADG</u>

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

<u>IATA</u>

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

<u>Australia</u>

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories	
AIIC	

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend: AIIC - Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 13-Sep-2022

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Sec	tion 8: EXPOSURE CONTROLS/PERSONAL	PROTECTION	
TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		-

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet