SAFETY DATA SHEET

Revision date: 07-Oct-2022

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier		
Product Name	CARAMEL FLAVOUR NAT E48785	
Product Code(s)	00000025806	
Other means of identification		
Pure substance/mixture	Mixture	
Recommended use of the chemical and restrictions on use		
Recommended use	Food flavour.	
Uses advised against	No information available.	
Supplier Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia		
Telephone Number: +61 2 8717 2929		

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number

1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

SIGNAL WORD None

Label elements





Hazard statements

Other hazards which do not result in classification Causes mild skin irritation

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Contains propylene glycol.

Chemical name	CAS No.	Weight-%
Flavour ingredients at non-hazardous	-	100
concentrations		

4. FIRST AID MEASURES	
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Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Inhalation	Remove to fresh air. Call a physician if symptoms occur.
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention if symptoms occur.
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Consult a physician if necessary.

Most important symptoms and effects, both acute and delayed		
Symptoms	No information available.	
Indication of any immediate medical attention and special treatment needed		
Note to physicians	Treat symptomatically.	

5. FIRE FIGHTING MEASURES	
Suitable Extinguishing Media	
Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO2). Foam.
Unsuitable extinguishing media	No information available.
Specific hazards arising from the chemical	
Specific hazards arising from the chemical	Combustible liquid. On burning will emit toxic fumes, including those of oxides of carbon. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire

extinguishing water must be disposed of in accordance with local regulations.

Hazardous combustion products Oxides of carbon.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes, and clothing. Avoid breathing vapors or mists. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Keep people away from and upwind of spill/leak. Wash thoroughly after handling. Use personal protective equipment as required.	
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.	
For emergency responders	Shut off ignition sources. Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	Prevent further leakage or spillage if safe to do so. See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Stop leak if you can do it without risk. Remove ignition sources. Provide adequate ventilation. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.	
Methods for cleaning up	Slippery when spilt. Avoid accidents, clean up immediately. Dam up. Soak up with inert absorbent material. Use personal protective equipment as required. Pick up and transfer to properly labelled containers.	

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Avoid contact with skin, eyes, and clothing. Avoid breathing vapors or mists. Wash thoroughly after handling. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use personal protection equipment. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice.
General hygiene considerations	Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes, and clothing. Wear suitable gloves and eye/face protection.
Conditions for safe storage, includi	ng any incompatibilities
Storage Conditions	Keep container tightly closed in a dry and well-ventilated place. Protect from sunlight. Store away from incompatible materials described in Section 10. Store away from sources of heat or ignition. Keep container closed when not in use.
	Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

Incompatible materials

Strong oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Propane-1,2-diol (propylene glycol) (total: vapour & particulates): 8hr TWA = 474 mg/m³ (150 ppm); (particulates only): 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



Eye/face protection

Glasses.

Skin and body protection

Wear suitable protective clothing. Overalls. Boots.

Hand protection

Impervious gloves.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls N

No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	
Appearance	No information available.	
Color	Pale Yellow	
Odor	Characteristic Caramel	
Odor threshold	No information available.	
Property	Values	Remarks • Method
рН	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	105 °C	CC (closed cup)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	No data available	
limits		
Lower flammability or explosive	No data available	
limits		
Vapor pressure	No data available	None known
Vapor density	>1	None known
Relative density	1.0305 - 1.0705 @ 20°C	None known
Water solubility	No data available	None known
Solubility(ies)	Miscible in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

<u>Reactivity</u>	
Reactivity	No information available.
Chemical stability	
Stability	Stable under normal conditions.
Explosion data Sensitivity to mechanical impac	t None.
Sensitivity to static discharge	Yes.
Possibility of hazardous reactions	

Possibility of hazardous reactions None under normal processing.

Conditions to avoid	
Conditions to avoid	Heat, flames and sparks. Static discharge (electrostatic discharge). Direct sunlight.
Incompatible materials	
Incompatible materials	Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	May cause irritation.
Skin contact	Causes mild skin irritation.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.
Symptoms	No information available.
Numerical measures of toxicity - Product Information	

ATEmix (oral) >5000 mg/kg (calculated, based on data from components)

See section 16 for terms and abbreviations

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.

Aspiration hazard

No information available.

12. ECOLOGICAL INFORMATION				
<u>Ecotoxicity</u>				
Ecotoxicity	Avoid contaminating waterways.			
Persistence and degradability				
Persistence and degradability	No information available.			
Bioaccumulative potential				
Bioaccumulation	No information available.			
Mobility				
Mobility in soil	No information available.			
Other adverse effects				
13. DISPOSAL CONSIDERATIONS				

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

<u>IATA</u>

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories	
AIIC	All the constituents of this material are listed on the Australian Inventory of Industrial
	Chemicals or are regulated through the Food Standards Australia New Zealand (FSANZ).

Legend: AIIC - Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 07-Oct-2022

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Se	ection 8: EXPOSURE CONTROLS/PERSONAL	PROTECTION	
TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet