SAFETY DATA SHEET

Revision date: 25-May-2020

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier		
Product Name	ORANGE FLAVOUR OIL E47975 (FAORA47975)	
Product Code(s)	00000026274	
Other means of identification		
UN number	2319	
Recommended use of the chemical and restrictions on use		
Recommended use	Flavour.	
Uses advised against	No information available.	
Supplier Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia Telephone Number: +61 2 8717 2929 Facsimile: +61 2 9755 9611		
Emergency telephone number		

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Flammable liquids	Category 3
Aspiration hazard	Category 1
Skin corrosion/irritation	Category 2
Skin sensitization	Category 1
Acute aquatic toxicity	Category 2

BJ



Revision Number 1

Chronic aquatic toxicity

Category 2

SIGNAL WORD Danger

Label elements

Flame Health hazard Exclamation mark Environment



Hazard statements

H226 - Flammable liquid and vapor H304 - May be fatal if swallowed and enters airways H315 - Causes skin irritation H317 - May cause an allergic skin reaction

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations: H411 - Toxic to aquatic life with long lasting effects

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling Wear protective gloves/protective clothing/eye protection/face protection Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Keep container tightly closed Ground/bond container and receiving equipment Use only non-sparking tools Take precautionary measures against static discharge Use explosion-proof electrical/ventilating / lighting/ .? / equipment Contaminated work clothing should not be allowed out of the workplace In case of inadequate ventilation wear respiratory protection Avoid release to the environment **Precautionary Statements - Response** Specific treatment (see First aid on this SDS) IF ON SKIN: Wash with plenty of soap and water IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower If skin irritation or rash occurs: Get medical advice/attention Wash contaminated clothing before reuse Avoid breathing vapour or spray mist. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician Do NOT induce vomitina In case of fire: Use CO2, dry chemical, or foam for extinction Collect spillage **Precautionary Statements - Storage** Store in a well-ventilated place. Keep cool Store locked up **Precautionary Statements - Disposal** Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

Poisons Schedule (SUSMP)

None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

<u>Mixture</u>

Chemical name	CAS No.	Weight-%
Orange, sweet, extract	8028-48-6	>60
Other component(s)	-	0-<40
Non-hazardous ingredients	Proprietary	Balance

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.	
Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766	
Inhalation	Remove to fresh air.	
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.	
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.	
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.	
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing.	
Most important symptoms and effects, both acute and delayed		
Symptoms	May cause allergic skin reaction.	
Indication of any immediate medical attention and special treatment needed		
Note to physicians	Treat symptomatically.	

5. FIRE FIGHTING MEASURES		
Suitable Extinguishing Media		
Suitable Extinguishing Media	Alcohol resistant foam is the preferred firefighting medium but, if it is not available, fine water spray or water fog can be used.	
Unsuitable extinguishing media		

Specific hazards arising from the chemical

Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.	
Hazardous combustion products	Carbon oxides.	
Special protective actions for fire-fighters		
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.	
Hazchem code	3Y	

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.	
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.	
Methods and material for containment and cleaning up		
Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.	
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers. Use non-sparking tools.	

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product.
General hygiene considerations	Do not eat, drink or smoke when using this product. Contaminated work clothing should not

be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection.

Conditions for safe storage, including any incompatibilities

Storage ConditionsKeep containers tightly closed in a dry, cool and well-ventilated place. Keep away from
heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static
electricity). Keep in properly labeled containers. Do not store near combustible materials.
Keep in an area equipped with sprinklers. Keep container closed when not in use.Incompatible materialsOxidizing agents Mineral acidsPoisons Schedule (SUSMP)None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

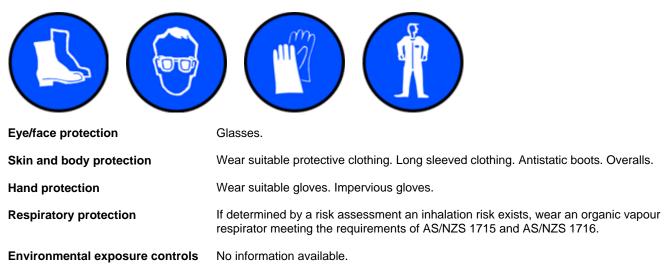
Engineering controls

Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Appearance Color Odor Odor threshold	Clear Liquid No information available. Orange Characteristic Fresh Orange No information available.	
Property	Values_	Remarks • Method
pH	No data available	None known
Melting point / freezing point	No data available	
Boiling point / boiling range	No data available	
Flash point	49°C	CC (closed cup)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	
Vapor density	>1	
Relative density	0.8389-0.8589 @20°C	
Water solubility	No data available	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

<u>Reactivity</u>		
Reactivity	Reacts with strong oxidising agents.	
Chemical stability		
Stability	Stable under normal conditions.	
Explosion data Sensitivity to mechanical impact None.		
Sensitivity to static discharge	Yes.	
Possibility of hazardous reactions		
Possibility of hazardous reactions	None under normal processing.	
Conditions to avoid		
Conditions to avoid	Heat, flames and sparks.	
Incompatible materials		
Incompatible materials	Oxidizing agents Mineral acids	
Hazardous decomposition products	i.	

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation of respiratory tract.
Eye contact	May cause irritation.
Skin contact	Irritating to skin. May cause sensitization by skin contact.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. May cause central nervous system depression
Symptoms	May cause redness and tearing of the eyes.

<u>Numerical measures of toxicity</u> - Product Information No information available.

The following values are calculated based on chapter 3.1 of the GHS document

Component Information

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Irritating to skin.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	May cause sensitization by skin contact.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	May be fatal if swallowed and enters airways.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity	. Keep out of waterways. Toxic to aquatic life with long lasting effects.			
Persistence and degradability				
Persistence and degradability	No information available.			
Bioaccumulative potential				
Bioaccumulation	No information available.			
Component Information				
<u>Mobility</u>				
Mobility in soil	No information available.			
Other adverse effects				
13. DISPOSAL CONSIDERATIONS				
Waste treatment methods				
Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.			
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture of weld containers.			

14. TRANSPORT INFORMATION

<u>ADG</u>

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number	2319
Proper shipping name	TERPENE HYDROCARBONS, N.O.S. (ORANGE OIL)
Hazard class	3
Packing group	III
Hazchem code	3Y

<u>IATA</u>

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number	2319
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (ORANGE OIL)
Transport hazard class(es)	3
Packing group	III

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number	2319
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (ORANGE OIL)
Transport hazard class(es)	3
Packing group	III
IMDG EMS Fire	F-E

IMDG EMS Spill	S-D
Marine pollutant	Yes

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

 Poisons Schedule (SUSMP)
 None allocated

 Major hazard (accident/incident planning) regulation
 Verify that license requirements are met

 Hazardous chemical
 Liquids that meet the criteria for Class 3 Packing Group II or III

Threshold quantity (T) 50 000

National pollutant inventory Subject to reporting requirement

International Inventories AICS

All the constituents of this material are listed on the Australian Inventory of Chemical Substances.

Legend: AICS - Australian Inventory of Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: First Issue Primary SDS

Issuing Date:

25-May-2020

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

	abbreviations and acronyms used in the s : EXPOSURE CONTROLS/PERSONAL PRO TWA (time-weighted average) Maximum limit value Carcinogen		STEL (Short Term Exposure Limit) Skin designation		
Key literature ref	erences and sources for data used to com	pile the SDS			
EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization					

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris.

End of Safety Data Sheet