SAFETY DATA SHEET



Revision date: 02-Sep-2020

Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name KE-445-T

Product Code(s) 000000026359

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Rubber products. Industrial applications.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Reproductive toxicity	Category 1A

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SIGNAL WORD

Danger

Label elements

Health hazard Corrosion Exclamation mark







Hazard statements

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H360 - May damage fertility or the unborn child

Precautionary Statements - Prevention

Obtain special instructions before use

Do not handle until all safety precautions have been read and understood

Wash hands thoroughly after handling

Contaminated work clothing should not be allowed out of the workplace

Wear protective gloves/protective clothing

Use personal protective equipment as required

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor/physician

IF ON SKIN: Wash with plenty of soap and water

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

If skin irritation or rash occurs: Get medical advice/attention

Take off contaminated clothing and wash it before reuse

Wash contaminated clothing before reuse

Avoid breathing vapour or spray mist.

Collect spillage

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Not applicable

<u>Mixture</u>

Chemical name	CAS No.	Weight-%
Vinyltri (methylethylketoxime) silane	2224-33-1	3-10
Aminopropyl triethoxysilane	919-30-2	0.3-1
Stannane, dibutylbis[(2-ethyl-1-oxohexyl)oxy]-	2781-10-4	0.1-0.3

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Toluene	108-88-3	0.1-0.3
Other component(s)	-	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor.

Emergency telephone number Poisons Information Center, Australia: 13 11 26

Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air. Call a physician if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep

eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue

rinsing. Call a physician immediately.

Skin contactWash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. Call a physician if symptoms occur.

Ingestion Clean mouth with water and drink afterwards plenty of water. Get medical attention if

symptoms occur.

Self-protection of the first aider

Use personal protective equipment as required. Avoid contact with skin, eyes, and clothing.

See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Note to physiciansTreat symptomatically. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media

Specific hazards arising from the chemical

Specific hazards arising from the

Combustible material.

chemical

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

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Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Avoid contact with skin, eyes, and clothing. Ensure

adequate ventilation. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Do not touch or walk through spilled material. See section 8

for more information.

Other information Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far

ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for

later disposal.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled

containers. Never return spill or leaks to original containers for re-use.

7. HANDLING AND STORAGE

Precautions for safe handling

skin, eyes, and clothing.

General hygiene considerations Contaminated work clothing should not be allowed out of the workplace. Regular cleaning

of equipment, work area and clothing is recommended. Wash hands before breaks and

immediately after handling the product. Wear suitable gloves.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from sunlight.

Protect from moisture. Store away from sources of heat or ignition. Keep container closed

when not in use.

Incompatible materials Strong oxidizing agents. Water. Moisture.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace

Exposure Standard(s) for constituent(s):

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Toluene: 8hr TWA = 191 mg/m 3 (50 ppm), 15 min STEL = 574 mg/m 3 (150 ppm), Sk Tin, organic compounds (as Sn): 8hr TWA = 0.1 mg/m 3 , 15 min STEL = 0.2 mg/m 3 , Sk, see Note (g)

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

`Sk' (skin) Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

Notes (a) to (o) - refer to Safe Work Australia document 'Workplace Exposure Standards for Airborne Contaminants, Date of Effect: 16 December 2019'.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.









Eye/face protection

Tight sealing safety goggles.

Skin and body protection

Wear suitable protective clothing. Boots. Overalls.

Hand protection

Impervious gloves.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

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Information on basic physical and chemical properties

Physical state Paste

Appearance No information available.

ColorWhiteOdorOxime

Odor threshold No information available.

Property Values Remarks • Method

pH Not applicable None known

Melting point / freezing point

No data available

Boiling point / boiling range

No data available

Flash point >70°C (does not sustain combustion) CC (closed cup)
Evaporation rate <1 (Butyl acetate = 1) None known
Flammability (solid, gas) No data available None known
Flammability Limit in Air

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapor pressureNegligible @25°CVapor density>1 (air=1)Relative density1.05 @25°CWater solubilityInsoluble in waterSolubility(ies)No data available

Solubility(ies)No data availableNone knownPartition coefficientNo data availableNone known

Autoignition temperature No data available

Decomposition temperatureNo data availableNone knownKinematic viscosityNo data availableNone knownDynamic viscosity5 Pa.s @25°CNone known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions Reaction with water or moist air will release toxic, corrosive or flammable gases.

Hazardous polymerization Hazardous polymerization does not occur.

Conditions to avoid

Conditions to avoid Incompatible materials.

Incompatible materials

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Incompatible materials Strong oxidizing agents. Water. Moisture.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Nitrogen oxides. Oxides of silicon. Formaldehyde.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product InformationNo adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Causes serious eye damage.

Skin contact Causes skin irritation. May cause sensitization by skin contact.

Ingestion May cause gastrointestinal discomfort if consumed in large amounts

Symptoms Irritation. May cause redness and tearing of the eyes.

Numerical measures of toxicity - Product Information

No information available.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Aminopropyl triethoxysilane	= 1780 mg/kg (Rat)	= 4290 mg/kg (Rabbit) = 4	> 7.35 mg/L (Rat) 4 h
		mL/kg(Rabbit)	-
Toluene	= 2600 mg/kg (Rat)	= 12000 mg/kg (Rabbit)	= 12.5 mg/L (Rat) 4 h
		,	, ,

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Irritating to skin. Classification is based on mixture calculation methods based on

component data.

Serious eye damage/eye irritation Causes serious eye damage. Classification is based on mixture calculation methods based

on component data.

Respiratory or skin sensitization May cause sensitization by skin contact. Classification is based on mixture calculation

methods based on component data.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity H360FD - May damage fertility. May damage the unborn child.

STOT - single exposure No information available.

STOT - repeated exposureNo information available.

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Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
Aminopropyl	-	LC50: >934mg/L (96h,	-	-
triethoxysilane		Danio rerio)		
Toluene	EC50: >433mg/L (96h,	LC50: 15.22 - 19.05mg/L	-	EC50: 5.46 - 9.83mg/L
	Pseudokirchneriella	(96h, Pimephales		(48h, Daphnia magna)
	subcapitata) EC50:	promelas) LC50:		EC50: =11.5mg/L (48h,
	=12.5mg/L (72h,	=12.6mg/L (96h,		Daphnia magna)
	Pseudokirchneriella	Pimephales promelas)		
	subcapitata)	LC50: 5.89 - 7.81mg/L		
		(96h, Oncorhynchus		
		mykiss) LC50: 50.87 -		
		70.34mg/L (96h, Poecilia		
		reticulata) LC50: 14.1 -		
		17.16mg/L (96h,		
		Oncorhynchus mykiss)		
		LC50: =5.8mg/L (96h,		
		Oncorhynchus mykiss)		
		LC50: 11.0 - 15.0mg/L		
		(96h, Lepomis		
		macrochirus) LC50:		
		=54mg/L (96h, Oryzias		
		latipes) LC50: =28.2mg/L		
		(96h, Poecilia reticulata)		

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Component Information

Chemical name	Partition coefficient
Toluene	2.7

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products

Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

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14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

National pollutant inventory Subject to reporting requirement

Chemical name	National pollutant inventory
Toluene - 108-88-3	10 tonne/yr Threshold category 1

International Inventories

All the constituents of this material are listed on the Australian Inventory of Chemical Substances.

Legend:
AICS - Australia

AICS - Australian Inventory of Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

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16. OTHER INFORMATION

Supplier Safety Data Sheet 10/2018

Reason(s) For Issue: First Issue Primary SDS

Issuing Date: 02-Sep-2020

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris.

End of Safety Data Sheet