

SAFETY DATA SHEET



Revision date: 04-Nov-2022

Revision Number 2

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name ORANGE FLAVOCOL E49187 (FDORA49187)

Product Code(s) 000000026400

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Flavour.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia
ABN:51 600 546 512
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Villawood NSW 2163
Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

| | |
|---------------------------------|------------|
| Skin sensitization | Category 1 |
| Acute aquatic toxicity | Category 3 |
| Chronic aquatic toxicity | Category 3 |

SIGNAL WORD

Warning

Label elements

Exclamation mark



Hazard statements

H317 - May cause an allergic skin reaction

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations:
H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements - Prevention

Avoid breathing dust / fume / gas / mist / vapours / spray
Contaminated work clothing should not be allowed out of the workplace
Wear protective gloves
Avoid release to the environment

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)
IF ON SKIN: Wash with plenty of soap and water
If skin irritation or rash occurs: Get medical advice/attention
Take off contaminated clothing and wash it before reuse

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

Causes mild skin irritation
Harmful to aquatic life

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

| Chemical name | CAS No. | Weight-% |
|--|-------------|----------|
| Propylene glycol | 57-55-6 | 10-<30 |
| Orange, sweet, extract | 8028-48-6 | 1-<10 |
| Ingredients determined not to be hazardous | - | to 100 |
| Non-hazardous ingredients | Proprietary | Balance |

4. FIRST AID MEASURES

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.
Consult a physician.

Skin contact Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms May cause allergic skin reaction. Redness. Rashes. Hives.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization by skin contact. Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Non-combustible. Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes, and clothing. Ensure adequate ventilation. Use personal protective equipment as required. Do not touch or walk through spilled material. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Do not touch or walk through spilled material. Keep out of drains, sewers, ditches and waterways.

Methods for cleaning up Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes, and clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

General hygiene considerations Avoid contact with skin, eyes, and clothing. Wear suitable gloves. Do not eat, drink or smoke when using this product. Wash hands and face before breaks and immediately after handling the product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children. Protect from direct sunlight.

Incompatible materials Oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Propane-1,2-diol (propylene glycol) (total: vapour & particulates): 8hr TWA = 474 mg/m³ (150 ppm); (particulates only): 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

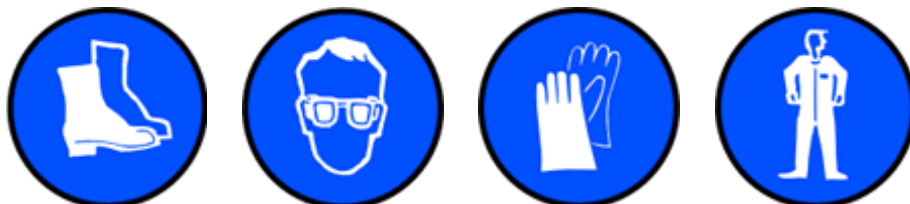
Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



| | |
|--|--|
| Eye/face protection | Wear safety glasses with side shields (or goggles). |
| Skin and body protection | Wear suitable protective clothing. Boots. Overalls. |
| Hand protection | Impervious gloves. |
| Respiratory protection | If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. |
| Environmental exposure controls | No information available. |

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| | |
|-----------------------|---------------------------|
| Physical state | Liquid |
| Appearance | Semi-viscous |
| Color | Orange |
| Odor | Strong Orange |
| Odor threshold | No information available. |

| <u>Property</u> | <u>Values</u> | <u>Remarks • Method</u> |
|---|----------------------|--------------------------------|
| pH | No data available | None known |
| pH (as aqueous solution) | No data available | None known |
| Melting point / freezing point | No data available | None known |
| Boiling point / boiling range | No data available | None known |
| Flash point | No data available | None known |
| Evaporation rate | No data available | None known |
| Flammability (solid, gas) | No data available | None known |
| Flammability Limit in Air | | None known |
| Upper flammability or explosive limits | No data available | |
| Lower flammability or explosive limits | No data available | |
| Vapor pressure | No data available | None known |
| Vapor density | No data available | None known |
| Relative density | 0.9900 - 1.0300 | @ 20 °C |
| Water solubility | No data available | None known |
| Solubility(ies) | No data available | None known |
| Partition coefficient | No data available | None known |
| Autoignition temperature | No data available | None known |
| Decomposition temperature | No data available | None known |
| Kinematic viscosity | No data available | None known |
| Dynamic viscosity | No data available | None known |

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Direct sunlight.

Incompatible materials

Incompatible materials Oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact May cause irritation.

Skin contact Causes mild skin irritation. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).

Ingestion May cause gastrointestinal discomfort if consumed in large amounts.

Symptoms May cause allergic skin reaction. Redness. Rashes. Hives.

Numerical measures of toxicity - Product Information

No information available.

Component Information

| Chemical name | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|------------------|-------------------------|--------------------------|--|
| Propylene glycol | = >20 000 mg/kg (Rat) | = >2000 mg/kg (Rabbit) | = >317042 mg/m ³ /2H (Rabbit) |

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

| | |
|--|--|
| Skin corrosion/irritation | No information available. |
| Serious eye damage/eye irritation | No information available. |
| Respiratory or skin sensitization | May cause sensitization by skin contact. Classification is based on mixture calculation methods based on component data. |
| Germ cell mutagenicity | No information available. |
| Carcinogenicity | No information available. |
| Reproductive toxicity | No information available. |
| STOT - single exposure | No information available. |
| STOT - repeated exposure | No information available. |
| Aspiration hazard | No information available. |

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Harmful to aquatic life with long lasting effects. Keep out of waterways.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Component Information

| Chemical name | Partition coefficient |
|------------------|-----------------------|
| Propylene glycol | -1.07 |

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

National pollutant inventory

Subject to reporting requirement

| Chemical name | National pollutant inventory |
|----------------------------|--|
| Propylene glycol - 57-55-6 | 20 MWh Threshold category 2b total 60000 MWh Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total |

International Inventories

AIIC

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:

AIIC - Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: Change to Product Name

Issuing Date: 04-Nov-2022

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

| | | | |
|---------|-----------------------------|------|----------------------------------|
| TWA | TWA (time-weighted average) | STEL | STEL (Short Term Exposure Limit) |
| Ceiling | Maximum limit value | * | Skin designation |
| C | Carcinogen | | |

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet