SAFETY DATA SHEET

Revision date: 10-Dec-2020

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier	
Product Name	CLOVE FLAVOUR NATURAL E48775 (FACLO48775)
Product Code(s)	00000026456
Other means of identification	
Proper shipping name	EXTRACTS, FLAVOURING, LIQUID
UN number	1197
Pure substance/mixture	Mixture
Recommended use of the chemical	and restrictions on use
Recommended use	Flavour.
Uses advised against	No information available.
Supplier Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia Telephone Number: +61 2 8717 2929 Facsimile: +61 2 9755 9611	
Emergency telephone number	
Emergency telephone number	1 800 033 111 (ALL HOURS)
Please ensure you refer to the limitations of this S	Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Flammable liquids	Category 2 - (H225)
Serious eye damage/eye irritation	Category 2 - (H319)



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Skin sensitization

Category 1B - (H317)

SIGNAL WORD Danger

Label elements

Flame Exclamation mark



Hazard statements

H225 - Highly flammable liquid and vapor H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling Wear protective gloves / protective clothing / eye protection / face protection Avoid breathing dust / fume / gas / mist / vapours / spray Contaminated work clothing should not be allowed out of the workplace Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Keep container tightly closed Ground/bond container and receiving equipment Use only non-sparking tools Take precautionary measures against static discharge Use explosion-proof electrical, ventilating, lighting equipment **Precautionary Statements - Response** Specific treatment (see First aid on this SDS) IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention If skin irritation or rash occurs: Get medical advice/attention Wash contaminated clothing before reuse IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower In case of fire: Use CO2, dry chemical, or foam for extinction **Precautionary Statements - Storage** Store in a well-ventilated place. Keep cool **Precautionary Statements - Disposal** Dispose of contents/container to an approved waste disposal plant Other hazards which do not result in classification

Causes mild skin irritation Harmful to aquatic life

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Ethyl alcohol	64-17-5	>60
Clove, leaf oil	8000-34-8	1-<10

00000026456 - CLOVE FLAVOUR NATURAL E48775 (FACLO48775)

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Eugenol	97-53-0	1-<10

4. FIRST AID MEASURES Description of first aid measures **General advice** Show this safety data sheet to the doctor in attendance. Poisons Information Center, Australia: 13 11 26 Emergency telephone number Poisons Information Center, New Zealand: 0800 764 766 Remove to fresh air. Call a physician if symptoms occur. Inhalation Eve contact Rinse immediately with plenty of water, also under the evelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing, Keep eve wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists. Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth Ingestion to an unconscious person. Do NOT induce vomiting. Call a physician. Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes, and clothing. Most important symptoms and effects, both acute and delayed Itching. Rashes. Hives. Burning sensation. Prolonged contact may cause redness and Symptoms irritation. Indication of any immediate medical attention and special treatment needed Note to physicians May cause sensitization by skin contact. Treat symptomatically. 5. FIRE FIGHTING MEASURES **Suitable Extinguishing Media**

Suitable Extinguishing Media Foam. Carbon dioxide (CO2). Dry chemical.

Unsuitable extinguishing media	No information available.
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Specific hazards arising from the chemical

Specific hazards arising from the highly flammable. Keep product and empty container away from heat and sources of ignition. Containers may explode when heated. In the event of fire, cool tanks with water spray. Most vapors are heavier than air. Vapors may spread along ground and collect in low or confined areas (sewers, basements, tanks). Vapors may travel to source of ignition and flash back. Runoff may create fire or explosion hazard. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
Hazchem code	3YE

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	See section 8 for more information. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid contact with skin, eyes, and clothing. Use personal protective equipment as required.
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.
For emergency responders	Use personal protection recommended in Section 8.
Environmental precautions	
Environmental precautions	Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.
Methods and material for containme	ent and cleaning up
Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other

Methods for cleaning up	Take precautionary measures against static discharges. Work up wind or increase
	ventilation. Dam up. Soak up with inert absorbent material. Use non-sparking tools. Pick up
	and transfer to properly labelled containers

non-combustible material and transfer to containers for later disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Do not enter storage areas or confined spaces unless adequately ventilated. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. In case of insufficient ventilation, wear suitable respiratory equipment. Take off contaminated clothing and wash before reuse. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes, and clothing. Do not eat, drink or smoke when using this product.
General hygiene considerations	Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes, and clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this

product.

Conditions for safe storage, including any incompatibilities

Storage ConditionsKeep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric
motors and static electricity). Keep in properly labelled containers. Do not store near
combustible materials. Keep in an area equipped with sprinklers. Store in accordance with
the particular national regulations. Store in accordance with local regulations. Store locked
up. Keep out of the reach of children. Keep containers tightly closed in a dry, cool and
well-ventilated place.Incompatible materialsOxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Chemical name	Australia	ACGIH TLV
Ethyl alcohol	8hr TWA: 1880 mg/m ³ (1000 ppm)	
64-17-5		

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, RESPIRATOR.

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Eye/face protection	Goggles.
Skin and body protection	Wear suitable protective clothing. Overalls. Antistatic boots.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available.
Color	Colourless to Pale Yellow
Odor	Clove
Odor threshold	No information available.

<u>Property</u> pH Melting point / freezing point Boiling point / boiling range Flash point Evaporation rate Flammability (solid, gas)	Values No data available No data available No data available 16 °C No data available No data available	Remarks • Method None known None known CC (closed cup) None known None known
Flammability Limit in Air Upper flammability or explosive limits Lower flammability or explosive	No data available	None known
limits Vapor pressure Vapor density Relative density	No data available No data available 0.8143 - 0.8543	None known None known @ 20 °C
Water solubility Solubility(ies) Partition coefficient Autoignition temperature Decomposition temperature Kinematic viscosity	No data available No data available No data available No data available No data available No data available	None known None known None known None known None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity	No information available.	
Chemical stability		
Stability	Stable under normal conditions.	
Explosion data Sensitivity to mechanical impac	ct None.	
Sensitivity to static discharge	Yes.	
Possibility of hazardous reactions		
Possibility of hazardous reactions	None under normal processing.	
Conditions to avoid		
Conditions to avoid	Heat, flames and sparks.	
Incompatible materials		
Incompatible materials	Oxidizing agents.	
Hazardous decomposition products		

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). May cause irritation. Prolonged contact may cause redness and irritation. Specific test data for the substance or mixture is not available. Causes mild skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.
Symptoms	Itching. Rashes. Hives. May cause redness and tearing of the eyes. Prolonged contact may cause redness and irritation.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document ATEmix (oral) >5,000 mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Ethyl alcohol	= 7060 mg/kg (Rat)	-	= 124.7 mg/L (Rat)4 h
Clove, leaf oil	= 1370 mg/kg (Rat)	= 1200 mg/kg (Rabbit)	-
Eugenol	= 1930 mg/kg (Rat)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure		
Skin corrosion/irritation	Classification based on data available for ingredients. Causes mild skin irritation.	
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes serious eye irritation.	
Respiratory or skin sensitization	May cause sensitization by skin contact.	
Germ cell mutagenicity	No information available.	
Carcinogenicity	No information available.	
Reproductive toxicity	No information available.	
STOT - single exposure	No information available.	
STOT - repeated exposure	No information available.	
Aspiration hazard	No information available.	

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Harmful to aquatic life with long lasting effects. Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Ethyl alcohol	-	LC50: 12.0 - 16.0mL/L (96h, Oncorhynchus mykiss) LC50: >100mg/L (96h, Pimephales promelas) LC50: 13400 - 15100mg/L (96h, Pimephales promelas)	-	LC50: 9268 - 14221mg/L (48h, Daphnia magna) EC50: =2mg/L (48h, Daphnia magna) EC50: =10800mg/L (24h, Daphnia magna)
Eugenol	-	LC50: =13mg/L (96h, Danio rerio)	-	-

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation

There is no data for this product.

Component Information

Chemical name	Partition coefficient
Ethyl alcohol	-0.32

Mobility

Mobility in soil

No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

14. TRANSPORT INFORMATION

ADG

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number	1197
Proper shipping name	EXTRACTS, FLAVOURING, LIQUID
Hazard class	3
Packing group	II
Hazchem code	3YE

<u>IATA</u>

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number	1197
UN proper shipping name	EXTRACTS, FLAVOURING, LIQUID
Transport hazard class(es)	3
Packing group	II

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number	1197
UN proper shipping name	EXTRACTS, FLAVOURING, LIQUID
Transport hazard class(es)	3
Packing group	II
IMDG EMS Fire	F-E
IMDG EMS Spill	S-D

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

Major hazard (accident/incident planning) regulation

Verify that license requirements are met <u>Hazardous chemical</u> Liquids that meet the criteria for Class 3 Packing Group II or III

Threshold quantity (T) 50 000

National pollutant inventory

Subject to reporting requirement	
Chemical name	National pollutant inventory
Ethyl alcohol - 64-17-5	10 tonne/yr Threshold category 1

International	Inventories
AICS	

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: First Issue Primary SDS

Issuing Date: 10-Dec-2020

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet					
Legend Section 8	<u>S: EXPOSURE CONTROLS/PERSO</u>				
TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)		
Ceiling	Maximum limit value	*	Skin designation		
С	Carcinogen				

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris.

End of Safety Data Sheet