SAFETY DATA SHEET



Revision date: 21-Jun-2021

Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name WHISKEY FLAVOUR SYNTHETIC E49373 (FAWHI49373)

Product Code(s) 000000026598

Other means of identification

Proper shipping name EXTRACTS, FLAVOURING, LIQUID

UN number 1197

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Flavour.

Uses advised against No information available.

<u>Supplier</u>

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Flammable liquids	Category 2 - (H225)
Serious eye damage/eye irritation	Category 1 - (H318)

(FAWHI49373)

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SIGNAL WORD

Danger

Label elements





Hazard statements

H225 - Highly flammable liquid and vapor H318 - Causes serious eye damage

Precautionary Statements - Prevention

Wear protective gloves / protective clothing / eye protection / face protection

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

Keep container tightly closed

Ground/bond container and receiving equipment

Use only non-sparking tools

Take precautionary measures against static discharge

Use explosion-proof electrical, ventilating, lighting equipment

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor/physician

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

Causes mild skin irritation

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Ethyl alcohol	64-17-5	30-60
Propylene glycol	57-55-6	10-<30
n-Propanol	71-23-8	1-<10
Isoamyl alcohol	123-51-3	1-<10
Ethyl acetate	141-78-6	1-<10
n-Butyl alcohol	71-36-3	1-<10
Acetic acid	64-19-7	1-<10
Non-hazardous ingredients	Proprietary	Balance

4. FIRST AID MEASURES

Description of first aid measures

General advice Immediate medical attention is required. Show this safety data sheet to the doctor in

attendance.

Poisons Information Center, Australia: 13 11 26 **Emergency telephone number**

Poisons Information Center, New Zealand: 0800 764 766

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eve contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep

> eye wide open while rinsing. Do not rub affected area. Get immediate medical advice/attention. Remove contact lenses, if present and easy to do. Continue rinsing.

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Wash off immediately with soap and plenty of water while removing all contaminated Skin contact

clothes and shoes. Get medical attention if irritation develops and persists.

Ingestion Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth

to an unconscious person. Do NOT induce vomiting. Call a physician.

Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) Self-protection of the first aider

involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid

contact with skin, eyes, and clothing.

Most important symptoms and effects, both acute and delayed

Burning sensation. Prolonged contact may cause redness and irritation. **Symptoms**

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Foam. Dry chemical or CO2. **Suitable Extinguishing Media**

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire

extinguishing water must be disposed of in accordance with local regulations.

Carbon oxides. Hazardous combustion products

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

Hazchem code 3YE

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6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. See

section 8 for more information. Avoid contact with skin, eyes, and clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled

material.

Other information Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

Environmental precautions Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage

if safe to do so. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor

suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other

non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert

absorbent material. Pick up and transfer to properly labelled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes, and clothing. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. In case of insufficient ventilation,

wear suitable respiratory equipment.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not

be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes, and clothing. Wear suitable gloves and eye/face protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from

heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Keep out of the reach of children.

Store locked up.

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Incompatible materials Strong oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure LimitsNo value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Chemical name	Australia	ACGIH TLV
Ethyl alcohol 64-17-5	8hr TWA = 1880 mg/m ³ (1000 ppm)	
Propylene glycol 57-55-6	8hr TWA = 474 mg/m³ (150 ppm) 8hr TWA = 10 mg/m³ (particulates only)	
n-Propanol 71-23-8	8hr TWA = 492 mg/m³ (200 ppm) 15 min STEL = 614 mg/m³ (250 ppm), Sk	
Isoamyl alcohol 123-51-3	8hr TWA = 361 mg/m³ (100ppm) 15 min STEL = 452 mg/m³ (125 ppm)	STEL: 125 ppm TWA: 100 ppm
Ethyl acetate 141-78-6	8hr TWA = 720 mg/m³ (200 ppm) 15 min STEL = 1440 mg/m³ (400 ppm)	
n-Butyl alcohol 71-36-3	Peak Limitation = 152 mg/m³ (50 ppm), Sk	TWA: 20 ppm
Acetic acid 64-19-7	8hr TWA = 25 mg/m³ (10 ppm) 15 min STEL = 37 mg/m³ (15 ppm)	

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

`Sk' (skin) Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and

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the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, RESPIRATOR.











Tight sealing safety goggles. Eye/face protection

Skin and body protection Wear suitable protective clothing. Overalls. Antistatic boots.

Hand protection Impervious gloves.

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear an organic

vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

No information available. **Environmental exposure controls**

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid **Appearance** Clear

Color Colourless to Pale Yellow

Odor Whiskey

Odor threshold No information available.

Property Values Remarks • Method No data available None known

No data available pH (as aqueous solution) None known Melting point / freezing point No data available None known Boiling point / boiling range No data available None known Flash point 16 °C CC (closed cup) **Evaporation rate** No data available None known Flammability (solid, gas) No data available None known Flammability Limit in Air None known

Upper flammability or explosive No data available limits

Lower flammability or explosive No data available

limits

Vapor pressure No data available None known No data available None known Vapor density Relative density 0.8512 - 0.8912 @ 20 °C Water solubility No data available None known Solubility(ies) No data available None known Partition coefficient No data available None known

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No data available None known **Autoignition temperature Decomposition temperature** No data available None known Kinematic viscosity No data available None known **Dynamic viscosity** No data available None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

No information available. Reactivity

Chemical stability

Stable under normal conditions. Stability

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation Specific test data for the substance or mixture is not available. May cause irritation.

Eye contact Specific test data for the substance or mixture is not available. Severely irritating to eyes.

Causes serious eye damage. May cause burns. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. May cause irritation. Causes

mild skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause

gastrointestinal irritation, nausea, vomiting and diarrhoea.

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Symptoms Redness. Burning. May cause blindness. Prolonged contact may cause redness and

irritation.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) >5,000 mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Ethyl alcohol	= 7060 mg/kg (Rat)	-	= 124.7 mg/L (Rat) 4 h
Propylene glycol	= >20 g/kg (Rat)	= >2000 mg/kg (Rabbit)	= >317042 mg/m³/2H (Rabbit)
n-Propanol	= 1870 mg/kg (Rat)	= 4049 mg/kg (Rabbit)	> 13548 ppm (Rat) 4 h
Isoamyl alcohol	= 1300 mg/kg (Rat)	= 3250 mg/kg (Rabbit)= 3970 µL/kg (Rabbit)	-
Ethyl acetate	= 5620 mg/kg (Rat)	> 18000 mg/kg (Rabbit) > 20 mL/kg (Rabbit)	= 4000 ppm (Rat) 4 h
n-Butyl alcohol	= 700 mg/kg(Rat) = 790 mg/kg(Rat)	= 3402 mg/kg (Rabbit)= 3400 mg/kg (Rabbit)	> 8000 ppm (Rat) 4 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation May cause skin irritation. Classification based on data available for ingredients.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Risk of serious

damage to eyes.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposureNo information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Ethyl alcohol	-	LC50: 12.0 - 16.0mL/L	•	LC50: 9268 - 14221mg/L

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		(96h, Oncorhynchus mykiss) LC50: >100mg/L (96h, Pimephales promelas) LC50: 13400 - 15100mg/L (96h, Pimephales promelas)		(48h, Daphnia magna) EC50: =2mg/L (48h, Daphnia magna) EC50: =10800mg/L (24h, Daphnia magna)
Propylene glycol	EC50: =19000mg/L (96h, Pseudokirchneriella subcapitata)	LC50: =40613mg/L (96h, Oncorhynchus mykiss) LC50: 41 - 47mL/L (96h, Oncorhynchus mykiss) LC50: =51400mg/L (96h, Pimephales promelas) LC50: =710mg/L (96h, Pimephales promelas)	-	EC50: >1000mg/L (48h, Daphnia magna) EC50: >10000mg/L (24h, Daphnia magna)
n-Propanol	-	LC50: =4480mg/L (96h, Pimephales promelas)	-	EC50: =3642mg/L (48h, Daphnia magna) EC50: 3339 - 3977mg/L (48h, Daphnia magna)
Isoamyl alcohol	EC50: =493mg/L (72h, Desmodesmus subspicatus) EC50: =181mg/L (96h, Desmodesmus subspicatus)	LC50: =700mg/L (96h, Oncorhynchus mykiss) LC50: =700mg/L (96h, Salmo gairdneri)	•	EC50: =260mg/L (48h, Daphnia magna)
Ethyl acetate	EC50: =3300mg/L (48h, Desmodesmus subspicatus)	LC50: 220 - 250mg/L (96h, Pimephales promelas) LC50: =484mg/L (96h, Oncorhynchus mykiss) LC50: 352 - 500mg/L (96h, Oncorhynchus mykiss)	-	EC50: =560mg/L (48h, Daphnia magna)
n-Butyl alcohol	EC50: >500mg/L (96h, Desmodesmus subspicatus) EC50: >500mg/L (72h, Desmodesmus subspicatus)	LC50: 1730 - 1910mg/L (96h, Pimephales promelas) LC50: =1740mg/L (96h, Pimephales promelas) LC50: 100000 - 500000µg/L (96h, Lepomis macrochirus) LC50: =1910000µg/L (96h, Pimephales promelas)	-	EC50: =1983mg/L (48h, Daphnia magna) EC50: 1897 - 2072mg/L (48h, Daphnia magna)
Acetic acid	-	LC50: =79mg/L (96h, Pimephales promelas) LC50: =75mg/L (96h, Lepomis macrochirus)	-	EC50: =65mg/L (48h, Daphnia magna) EC50: =47mg/L (24h, Daphnia magna)

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Component information		
Chemical name	Partition coefficient	
Ethyl alcohol	-0.32	

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n-Propanol	0.25 - 0.34
Isoamyl alcohol	1.28
n-Butyl alcohol	0.785
Acetic acid	-0.31

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused Should not be released into the environment. Dispose of in accordance with local

products regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld

containers.

14. TRANSPORT INFORMATION

ADG

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and

Rail: DANGEROUS GOODS.

UN number 1197

Proper shipping name EXTRACTS, FLAVOURING, LIQUID

Hazard class 3
Packing group II
Hazchem code 3YE

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number 1197

UN proper shipping name EXTRACTS, FLAVOURING, LIQUID

Transport hazard class(es) 3
Packing group | |

<u>IMDG</u>

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea: DANGEROUS GOODS.

UN number 1197

UN proper shipping name EXTRACTS, FLAVOURING, LIQUID

Transport hazard class(es)

Packing group

IMDG EMS Fire

F-E

IMDG EMS Spill

S-D

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

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National regulations

<u>Australia</u>

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP)

None allocated

Major hazard (accident/incident planning) regulation

Verify that license requirements are met

Hazardous chemical

Liquids that meet the criteria for Class 3 Packing Group II or III

Threshold quantity (T) 50 000

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Ethyl alcohol - 64-17-5	10 tonne/yr Threshold category 1
Propylene glycol - 57-55-6	20 MW Threshold category 2b total
	60000 MWH Threshold category 2b total
	1 tonne/h Threshold category 2a total
	25 tonne/yr Threshold category 1a total
	400 tonne/yr Threshold category 2a total
	2000 tonne/yr Threshold category 2b total
n-Propanol - 71-23-8	20 MW Threshold category 2b total
	60000 MWH Threshold category 2b total
	1 tonne/h Threshold category 2a total
	25 tonne/yr Threshold category 1a total
	400 tonne/yr Threshold category 2a total
	2000 tonne/yr Threshold category 2b total
Ethyl acetate - 141-78-6	10 tonne/yr Threshold category 1
n-Butyl alcohol - 71-36-3	20 MW Threshold category 2b total
	60000 MWH Threshold category 2b total
	1 tonne/h Threshold category 2a total
	25 tonne/yr Threshold category 1a total
	400 tonne/yr Threshold category 2a total
	2000 tonne/yr Threshold category 2b total
Acetic acid - 64-19-7	10 tonne/yr Threshold category 1

International Inventories

AICS

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

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16. OTHER INFORMATION

Reason(s) For Issue: First Issue Primary SDS

Issuing Date: 21-Jun-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris.

End of Safety Data Sheet