SAFETY DATA SHEET



Revision date: 07-Mar-2023

Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name EXACOL BROWN R4157 (AABRO04157)

Product Code(s) 000000026948

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Food colour.

Uses advised against No information available

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

Label elements

Hazard statements

Other hazards which do not result in classification

May form combustible dust concentrations in air

General Hazards Dust can form an explosive mixture with air

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

* Proportion not disclosed by supplier.

Chemical name	CAS No.	Weight-%
C.I. Food Red 7	2611-82-7	*
C.I. Acid Yellow 23	1934-21-0	*
Acid Blue 9, disodium salt.	3844-45-9	*
C.I. Food Red 3	3567-69-9	*
Sodium chloride	7647-14-5	*

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air. Call a physician if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get

medical attention if symptoms occur.

Skin contact Wash skin with soap and water. Call a physician if symptoms occur.

Ingestion Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get

medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing mediaDo not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Combustible material. Dust can form an explosive mixture with air. Avoid generation of dust.

Hazardous combustion products

Carbon oxides. Nitrogen oxides. Oxides of sulfur. Hydrogen cyanide. Hydrogen chloride.

Sodium compounds.

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Avoid breathing dust or spray mist. Avoid generation of

dust. Ensure adequate ventilation. Do not touch or walk through spilled material. Remove all sources of ignition. Take precautionary measures against static discharges. Evacuate

personnel to safe areas. Wash thoroughly after handling.

For emergency responders

Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled

material and place in suitable container. Avoid generating dust. Use non-sparking tools.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing dust or spray mist. Fine dust dispersed in

air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Avoid generation of dust. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking and explosion

proof. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct

sunlight. Store away from sources of heat or ignition. Keep container closed when not in

use.

Incompatible materials Strong acids. Strong oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace

Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.

Glasses.











Eye/face protection

Skin and body protection Protective shoes or boots. Wear suitable protective clothing. Overalls.

Hand protection Impervious gloves.

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear a dust mask meeting the

requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical stateSolidAppearancePowderColordark orangeOdorOdourless

Odor threshold No information available

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

No data available None known pН pH (as aqueous solution) No data available None known Melting point / freezing point No data available None known **Boiling point / boiling range** No data available None known No data available None known Flash point **Evaporation rate** No data available None known Flammability (solid, gas) No data available None known Flammability Limit in Air None known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

No data available Vapor pressure None known No data available Vapor density None known Relative density No data available None known Water solubility No data available None known Solubility(ies) Soluble in water None known **Partition coefficient** No data available None known **Autoignition temperature** No data available None known **Decomposition temperature** No data available None known Kinematic viscosity No data available None known No data available **Dynamic viscosity** None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition

source is a potential dust explosion hazard.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoidDust formation. Static discharge (electrostatic discharge). Heat, flames and sparks.

Incompatible materials

Incompatible materials Strong acids. Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Nitrogen oxides. Oxides of sulfur. Hydrogen cyanide. Hydrogen chloride.

Sodium compounds.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product InformationNo adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation. Specific test data for the substance or mixture is not available.

Eye contact Dust contact with the eyes can lead to mechanical irritation. Specific test data for the

substance or mixture is not available.

Skin contactContact with dust can cause mechanical irritation or drying of the skin. Specific test data for

the substance or mixture is not available.

Ingestion May cause gastrointestinal discomfort if consumed in large amounts. Specific test data for

the substance or mixture is not available.

Symptoms No information available.

Numerical measures of toxicity - Product Information

No information available

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50	
C.I. Food Red 7	> 8000 mg/kg (Rat)	-	-	
C.I. Acid Yellow 23	> 2000 mg/kg (Rat)	-	-	
Acid Blue 9, disodium salt.	> 2 g/kg (Rat)	-	-	
C.I. Food Red 3	> 10 g/kg (Rat)	-	-	
Sodium chloride	= 3 g/kg (Rat)	> 10 g/kg(Rabbit)	> 42 g/m³(Rat)1 h	

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Sodium chloride	-	LC50: 5560 - 6080mg/L (96h, Lepomis macrochirus) LC50: =12946mg/L (96h, Lepomis macrochirus) LC50: 6020 - 7070mg/L (96h, Pimephales promelas) LC50: =7050mg/L (96h, Pimephales promelas) LC50: 6420 - 6700mg/L (96h, Pimephales promelas) LC50: 4747 - 7824mg/L (96h, Oncorhynchus mykiss)	-	EC50: =1000mg/L (48h, Daphnia magna) EC50: 340.7 - 469.2mg/L (48h, Daphnia magna)

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products environmental legislation.

Dispose of in accordance with local regulations. Dispose of waste in accordance with

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail: NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories

All the constituents of this material are listed on the Australian Inventory of Industrial

Chemicals.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: First Issue Primary SDS

Issuing Date: 07-Mar-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet