

SAFETY DATA SHEET



Revision date: 21-Jun-2023

Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name WHISKEY FLAVOUR SYNTHETIC E49998 (FAWHI49998)

Product Code(s) 000000027034

Other means of identification

UN number 1197

Recommended use of the chemical and restrictions on use

Recommended use Flavour.

Uses advised against No information available

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia
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Australia

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Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Flammable liquids	Category 2
Serious eye damage/eye irritation	Category 2

SIGNAL WORD

Danger

Label elements

Flame
Exclamation mark



Hazard statements

H225 - Highly flammable liquid and vapor
H319 - Causes serious eye irritation

Precautionary Statements - Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical, ventilating, lighting equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Wear protective gloves / protective clothing / eye protection / face protection
Wash hands thoroughly after handling

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower
In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Contains propylene glycol.

Chemical name	CAS No.	Weight-%
Ethyl alcohol (Ethanol)	64-17-5	30-60
Isoamyl alcohol	123-51-3	1-<10
n-Butyl alcohol	71-36-3	1-<10
n-Propyl acetate	109-60-4	1-<10
Ingredients determined not to be hazardous	-	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

Inhalation	Remove to fresh air. Call a physician if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if symptoms occur.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Call a physician if symptoms occur.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get medical attention if symptoms occur.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. May cause redness and tearing of the eyes. Dizziness.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Foam. Carbon dioxide (CO₂). Dry chemical.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Highly flammable. Risk of ignition. Keep product and empty container away from heat and sources of ignition. Containers may explode when heated. In the event of fire, cool tanks with water spray. Runoff may create fire or explosion hazard. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO₂).

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code 3YE

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Ensure adequate ventilation. Avoid contact with skin, eyes, and clothing. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information. Keep people away from and upwind of

spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.

Other information Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

For emergency responders Shut off ignition sources. Clear area of all unprotected personnel. Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Refer to protective measures listed in Sections 7 and 8. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protection equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Protect from direct sunlight. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations.

Incompatible materials Oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Propane-1,2-diol (propylene glycol) (total: vapour & particulates): 8hr TWA = 474 mg/m³ (150 ppm); (particulates only): 8hr TWA = 10 mg/m³
Ethyl alcohol (Ethanol): 8hr TWA = 1880 mg/m³ (1000 ppm)
n-Butyl alcohol (n-Butanol): Peak Limitation = 152 mg/m³ (50 ppm), Sk
Isoamyl alcohol: 8hr TWA = 361 mg/m³ (100ppm), 15 min STEL = 452 mg/m³ (125 ppm)
n-Propyl acetate: 8hr TWA = 835 mg/m³ (200 ppm), 15 min STEL = 1040 mg/m³ (250 ppm)

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

'Sk' (skin) Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. The exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, RESPIRATOR.



Eye/face protection



Goggles.



Skin and body protection	Wear suitable protective clothing. Antistatic boots. Overalls.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Color	Yellow to Orange - Brown
Odor	Characteristic aroma and flavour of Whiskey
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	22 °C	CC (closed cup)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	0.9022 - 0.9422 @20°C	None known
Water solubility	No data available	None known
Solubility(ies)	Miscible in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks. Static discharge (electrostatic discharge). Avoid contact with combustible substances. Direct sunlight.

Incompatible materials

Incompatible materials Oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Carbon dioxide (CO₂).

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact Causes serious eye irritation.

Skin contact May cause irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. Ingestion of larger amounts may cause defects to the central nervous system (e.g. dizziness, headache).

Symptoms Irritation. May cause redness and tearing of the eyes. Dizziness.

Numerical measures of toxicity - Product Information

No information available

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Ethyl alcohol (Ethanol)	= 7060 mg/kg (Rat)	-	= 124.7 mg/L (Rat) 4h
Isoamyl alcohol	= 1300 mg/kg (Rat)	= 3250 mg/kg (Rabbit) = 3970 µL/kg (Rabbit)	-
n-Butyl alcohol	= 700 mg/kg (Rat) = 790 mg/kg (Rat)	= 3402 mg/kg (Rabbit) = 3400 mg/kg (Rabbit)	> 8000 ppm (Rat) 4 h
n-Propyl acetate	= 8700 mg/kg (Rat)	> 17756 mg/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	Causes serious eye irritation. Classification is based on mixture calculation methods based on component data.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.
Chronic effects:	A study of the effects of ethanol inhalation in humans found that at between 5000-10000 ppm subjects experienced coughing and smarting of the eyes and nose, with symptoms disappearing within minutes. People exposed at 15000 ppm experienced continuous lacrimation and coughing. Irritation of the eyes and respiratory tract were not noted at concentrations below 5000 ppm. For Ethanol: Repeated or prolonged exposure to this material could result in effects on the liver, kidneys, gastrointestinal tract, and heart muscle. Ethanol may cause adverse reproductive effects. Ingestion by pregnant women may cause serious effects in their newborn babies called 'foetal alcohol syndrome'.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Avoid contaminating waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Isoamyl alcohol	EC50: =493mg/L (72h, <i>Desmodesmus subspicatus</i>) EC50: =181mg/L (96h, <i>Desmodesmus subspicatus</i>)	LC50: =700mg/L (96h, <i>Oncorhynchus mykiss</i>) LC50: =700mg/L (96h, <i>Salmo gairdneri</i>)	-	EC50: =260mg/L (48h, <i>Daphnia magna</i>)
n-Butyl alcohol	EC50: >500mg/L (96h, <i>Desmodesmus subspicatus</i>) EC50: >500mg/L (72h, <i>Desmodesmus subspicatus</i>)	LC50: 1730 - 1910mg/L (96h, <i>Pimephales promelas</i>) LC50: =1740mg/L (96h, <i>Pimephales promelas</i>) LC50: 100000 - 500000µg/L (96h, <i>Lepomis macrochirus</i>) LC50: =1910000µg/L (96h, <i>Pimephales promelas</i>)	-	EC50: =1983mg/L (48h, <i>Daphnia magna</i>) EC50: 1897 - 2072mg/L (48h, <i>Daphnia magna</i>)
n-Propyl acetate	-	LC50: 56 - 64mg/L (96h, <i>Pimephales promelas</i>)	-	EC50: =318mg/L (24h, <i>Daphnia magna</i>)

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Component Information

Chemical name	Partition coefficient
Ethyl alcohol (Ethanol)	-0.32
Isoamyl alcohol	1.28
n-Butyl alcohol	0.785

Mobility

Mobility in soil No information available.

Other adverse effects

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Dispose of in accordance with federal, state and local regulations.

14. TRANSPORT INFORMATION

ADG

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number 1197
Proper shipping name EXTRACTS, FLAVOURING, LIQUID
Hazard class 3
Packing group II
Hazchem code 3YE

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number 1197
UN proper shipping name EXTRACTS, FLAVOURING, LIQUID
Transport hazard class(es) 3
Packing group II

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number 1197
UN proper shipping name EXTRACTS, FLAVOURING, LIQUID
Transport hazard class(es) 3
Packing group II

IMDG EMS Fire F-E
IMDG EMS Spill S-D

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

Major hazard (accident/incident planning) regulation

Verify that license requirements are met

Liquids that meet the criteria for Class 3 Packing Group II or III 50 000

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Ethyl alcohol (Ethanol) - 64-17-5	10 tonne/yr Threshold category 1
n-Butyl alcohol - 71-36-3	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total
n-Propyl acetate - 109-60-4	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

International Inventories

AIIC All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: First Issue Primary SDS

Issuing Date: 21-Jun-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet