SAFETY DATA SHEET

Revision date: 10-Oct-2024

Revision Number 1

Section 1: Identification

Product identifier

Product Name NATURAL HAM FLAVOUR

Product Code(s) 000000027819

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use As a food ingredient or flavouring to produce smoke flavour notes in various applications. Primary use is for internal flavouring of meat products.

Uses advised against No information available.

Details of manufacturer or importer

Supplier
Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia
ABN:51 600 546 512
70 Marple Avenue
Villawood NSW 2163
Australia

Telephone Number: +61 2 8717 2929
Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

GHS Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2

Label elements
Exclamation mark

Signal word
WARNING

Hazard statements
H315 - Causes skin irritation
H319 - Causes serious eye irritation

Precautionary Statements - Prevention
Wear eye/face protection.
Wash hands thoroughly after handling.
Wear protective gloves.
Precautionary Statements - Response
Specific treatment (see First aid on this SDS).
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation occurs: Get medical advice/attention.
Take off immediately all contaminated clothing and wash it before reuse.
Precautionary Statements - Storage
No storage statements.
Precautionary Statements - Disposal
No disposal statements.

Other hazards which do not result in classification

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Hickory smoke, distillate	74113-74-9	>50
Water	7732-18-5	<30
Polyethylene glycol, sorbitan monooleate	9005-65-6	<10
Carbonic acid, monosodium salt	144-55-8	<10

Additional information
Acetic Acid is a minor component of Smoke Condensates

Section 4: First aid measures

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air and keep at rest in a position comfortable for breathing. (Call a physician if symptoms occur).

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician if irritation persists.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. (Call a physician if symptoms occur).

Ingestion Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Consult a physician if necessary.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media Use extinguishing agent suitable for type of surrounding fire.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Non-combustible.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Ensure adequate ventilation. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Do not touch or walk through spilled material. Wash thoroughly after handling. See section 8 for more information.

For emergency responders Clear area of all unprotected personnel. Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far ahead of spill to collect runoff water. Absorb with earth, sand or other non-combustible

material and transfer to containers for later disposal.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Use personal protection equipment. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice.

General hygiene considerations Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. When using do not eat, drink or smoke.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, well ventilated area. Store under cover in a dry place. Store away from incompatible materials described in Section 10. Keep container closed when not in use.

Incompatible materials Bases.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Acetic acid: 8hr TWA = 25 mg/m^3 (10 ppm), 15 min STEL = 37 mg/m^3 (15 ppm)

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to

determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.

Eye/face protection	Goggles.
Skin and body protection	Wear suitable protective clothing. Boots. Overalls.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.
Thermal hazards	No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available
Color	Amber
Odor	Strong Wood Smoke
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	3.5 - 6.0	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.070 - 1.090	@ 25 °C
Water solubility	No data available	None known
Solubility(ies)	Miscible in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known

Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Section 10: Stability and reactivity

Reactivity

Reactivity Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability Stable under normal conditions.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat.

Incompatible materials

Incompatible materials Bases.

Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Carbon dioxide (CO2).

Section 11: Toxicological information

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation. May cause sensitization in susceptible persons.

Eye contact Causes serious eye irritation.

Skin contact Causes skin irritation. May cause allergic reactions in sensitive individuals.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).

Acute toxicity .

Numerical measures of toxicity - Product Information
No information available

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Water	> 90 mL/kg (Rat)	-	-
Polyethylene glycol, sorbitan monooleate	= 34500 µL/kg (Rat)	-	-
Carbonic acid, monosodium salt	= 4220 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes skin irritation. Classification based on data available for ingredients.

Serious eye damage/eye irritation Causes serious eye irritation. Classification based on data available for ingredients.

Respiratory or skin sensitization May cause sensitization in susceptible persons.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Carbonic acid, monosodium salt	-	LC50: 8250 - 9000mg/L (96h, Lepomis macrochirus)	-	EC50: =2350mg/L (48h, Daphnia magna)

Terrestrial ecotoxicity There is no data for this product.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Mobility

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

Section 14: Transport information

ADG Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
No poisons schedule number allocated
Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)
Contact supplier for inventory compliance status

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Hickory smoke, distillate - 74113-74-9	Present	-
Water - 7732-18-5	Present	-
Polyethylene glycol, sorbitan monooleate - 9005-65-6	Present	-
Carbonic acid, monosodium salt - 144-55-8	Present	-

Illicit Drug Precursors/Reagents
This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories

AIIC	All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.
NZIoC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:
AIIC- Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Supplier Safety Data Sheet 10/ 2024

Reason(s) For Issue: First Issue Primary SDS

Prepared By This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).

Revision date: 10-Oct-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS
Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Disclaimer
This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and

control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet