

SAFETY DATA SHEET



Revision date: 21-Oct-2024

Revision Number 1

Section 1: Identification

Product identifier

Product Name HICKORY P SMOKE FLAVOUR

Product Code(s) 000000027824

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use As a food ingredient or flavouring to produce smoke flavour notes in various applications. Primary use is for flavouring of meat products.

Uses advised against

Illicit Drug Precursors/Reagents This product contains one or more substance(s) on the Illicit Drug Precursors/Reagents list. Verify requirements related to using, handling, and storing these substances.

Details of manufacturer or importer

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia
ABN:51 600 546 512
70 Marple Avenue
Villawood NSW 2163
Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

GHS Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Germ cell mutagenicity	Category 2

Label elementsHealth hazard
Exclamation mark**Signal word**
WARNING**Hazard statements**H315 - Causes skin irritation
H319 - Causes serious eye irritation
H341 - Suspected of causing genetic defects**Precautionary Statements - Prevention**Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves/clothing and eye/face protection.
Wash face, hands and any exposed skin thoroughly after handling.**Precautionary Statements - Response**Specific treatment (see First aid on this SDS).
IF exposed or concerned: Get medical advice/attention.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of water and soap.
If skin irritation occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.**Precautionary Statements - Storage**

Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Other hazards which do not result in classification**Section 3: Composition and information on ingredients**

Chemical name	CAS No.	Weight-%
Water	7732-18-5	>60
Liquid Smoke Condensates	-	10-30
Polyoxyethylene (20) sorbitan monooleate	9005-65-6	<10
Acetic acid	64-19-7	<10
Phenol	108-95-2	3-4.2

Section 4: First aid measures**Description of first aid measures****General advice**

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.

Inhalation

Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention immediately if symptoms occur.

Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician if irritation persists.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms	Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).
Effects of Exposure	Mutagenic effects.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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Section 5: Firefighting measures**Suitable Extinguishing Media**

Suitable extinguishing media	Use extinguishing agent suitable for type of surrounding fire.
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Unsuitable extinguishing media	No information available.
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Specific hazards arising from the chemical

Specific hazards arising from the chemical	Non-combustible.
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Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
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Section 6: Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Personal precautions	Evacuate personnel to safe areas. Ensure adequate ventilation. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Do not touch or walk through spilled material. Wash thoroughly after handling. See section 8 for more information.
Other information	Refer to protective measures listed in Sections 7 and 8.
For emergency responders	Clear area of all unprotected personnel. Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far ahead of spill to collect runoff water. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Use personal protection equipment. Use according to package label instructions. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product. Regular cleaning of equipment, work area and clothing is recommended.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store under cover in a dry place. Store away from incompatible materials described in Section 10. Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children. Keep container closed when not in use.

Incompatible materials Bases.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Chemical name	Australia	New Zealand	ACGIH TLV
Acetic acid 64-19-7	TWA: 10 ppm TWA: 25 mg/m ³ STEL: 15 ppm STEL: 37 mg/m ³	TWA: 10 ppm TWA: 25 mg/m ³ STEL: 15 ppm STEL: 37 mg/m ³	TWA: 10 ppm STEL: 15 ppm
Phenol 108-95-2	TWA: 1 ppm TWA: 4 mg/m ³	TWA: 1 ppm TWA: 3.8 mg/m ³ STEL: 2 ppm STEL: 7.7 mg/m ³ Sk*	TWA: 5 ppm Sk*

Chemical name	European Union	United Kingdom	Germany DFG
Acetic acid 64-19-7	-	TWA: 10 ppm TWA: 25 mg/m ³ STEL: 20 ppm STEL: 50 mg/m ³	TWA: 10 ppm TWA: 25 mg/m ³ Peak: 20 ppm Peak: 50 mg/m ³
Phenol	TWA: 2 ppm	TWA: 2 ppm	Sk*

108-95-2	TWA: 8 mg/m ³ STEL: 4 ppm STEL: 16 mg/m ³ *	TWA: 7.8 mg/m ³ STEL: 4 ppm STEL: 16 mg/m ³ Sk*	
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Biological occupational exposure limits

Chemical name	Australia	ACGIH	European Union
Phenol 108-95-2	-	250 mg/g creatinine	-

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

'Sk' (skin) Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Apply technical measures to comply with the occupational exposure limits. Ensure adequate ventilation, especially in confined areas.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.



Eye/face protection

Goggles.

Skin and body protection

Overalls. Wear suitable protective clothing. Boots.

Hand protection

Impervious gloves.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state Liquid
Appearance No information available
Color Dark Amber / Brown
Odor Strong Wood Smoke
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	2 - 3	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.062 - 1.096	@ 25 °C
Water solubility	No data available	None known
Solubility(ies)	Miscible in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Section 10: Stability and reactivity

Reactivity

Reactivity Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid**Conditions to avoid** Heat.**Incompatible materials****Incompatible materials** Bases.**Hazardous decomposition products****Hazardous decomposition products** Carbon monoxide (CO). Carbon dioxide (CO₂).**Section 11: Toxicological information****Information on likely routes of exposure****Product Information** No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:**Inhalation** May cause irritation of respiratory tract. May cause sensitization in susceptible persons.**Eye contact** Causes serious eye irritation.**Skin contact** Causes skin irritation. May cause allergic reactions in sensitive individuals.**Ingestion** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.**Symptoms** Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).**Acute toxicity****Numerical measures of toxicity - Product Information**

No information available

Unknown acute toxicity**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Water	> 90 mL/kg (Rat)	-	-
Polyoxyethylene (20) sorbitan monooleate	= 34500 µL/kg (Rat)	-	-
Acetic acid	= 3310 mg/kg (Rat)	= 1060 mg/kg (Rabbit)	= 11.4 mg/L (Rat) 4 h
Phenol	= 340 mg/kg (Rat)	= 630 mg/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation** Causes skin irritation. Classification based on data available for ingredients.**Serious eye damage/eye irritation** Causes serious eye irritation. Classification based on data available for ingredients.**Respiratory or skin sensitization** May cause sensitization in susceptible persons.

Germ cell mutagenicity Suspected of causing genetic defects. Contains a known or suspected mutagen. Classification based on data available for ingredients.

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	Australia	European Union	IARC
Phenol - 108-95-2	-	-	Group 3

Legend

IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Polyoxyethylene (20) sorbitan monooleate	-	Oncorhynchus mykiss (rainbow trout): ca. 471 mg/l(96h)(1)	IC0 (Pseudomonas putida): > 10,000 mg/l(1)	LC50 (Mysidopsis bahia): 165 mg/l(1)
Acetic acid	-	LC50: =79mg/L (96h, Pimephales promelas) LC50: =75mg/L (96h, Lepomis macrochirus)	-	EC50: =65mg/L (48h, Daphnia magna)
Phenol	EC50: =46.42mg/L (96h, Pseudokirchneriella subcapitata) EC50: 0.0188 - 0.1044mg/L (96h, Pseudokirchneriella subcapitata) EC50: 187 - 279mg/L (72h, Desmodesmus subspicatus)	LC50: 11.9 - 50.5mg/L (96h, Pimephales promelas) LC50: 20.5 - 25.6mg/L (96h, Pimephales promelas) LC50: =32mg/L (96h, Pimephales promelas) LC50: 5.449 - 6.789mg/L (96h, Oncorhynchus mykiss) LC50: 7.5 - 14mg/L (96h, Oncorhynchus mykiss) LC50: 4.23 - 7.49mg/L (96h, Oncorhynchus	-	EC50: 4.24 - 10.7mg/L (48h, Daphnia magna) EC50: 10.2 - 15.5mg/L (48h, Daphnia magna)

		mykiss) LC50: 5.0 - 12.0mg/L (96h, Oncorhynchus mykiss) LC50: =13.5mg/L (96h, Lepomis macrochirus) LC50: 11.9 - 25.3mg/L (96h, Lepomis macrochirus) LC50: =11.5mg/L (96h, Lepomis macrochirus) LC50: 34.09 - 47.64mg/L (96h, Poecilia reticulata) LC50: =31mg/L (96h, Poecilia reticulata) LC50: =27.8mg/L (96h, Brachydanio rerio) LC50: =0.00175mg/L (96h, Cyprinus carpio) LC50: 33.9 - 43.3mg/L (96h, Oryzias latipes) LC50: 23.4 - 36.6mg/L (96h, Oryzias latipes)		
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Terrestrial ecotoxicity

Chemical name	Earthworm	Avian	Honeybees
Phenol	Acute Toxicity: LC100 = 6900 mg/kg (Eisenia foetida 56 Days soil dry weight) Source: IUCLID	-	-

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Acetic acid	-0.17
Phenol	1.47

Mobility

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

See section 8 for more information

Section 14: Transport information

ADG Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No information available

Section 15: Regulatory information**Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

Poison Schedule Number 6

Australian Industrial Chemicals Introduction Scheme (AICIS)

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Water - 7732-18-5	Present	-
Liquid Smoke Condensates - -	Contact supplier for inventory compliance status	-
Polyoxyethylene (20) sorbitan monooleate - 9005-65-6	Present	-
Acetic acid - 64-19-7	Present	-
Phenol - 108-95-2	Present	-

Illicit Drug Precursors/Reagents

This product contains one or more substance(s) on the Illicit Drug Precursors/Reagents list. Verify requirements related to using, handling, and storing these substances.

Chemical name	Illicit Drug Precursors/Reagents
Acetic acid - 64-19-7	Category 3

Legend

Category 3 - Chemicals and apparatus that may be used in the illicit production of drugs. Purchases from this list should alert companies or organizations to seek further indicators of any suspicious orders or enquiries. No official reporting is required for items on this list unless considered warranted.

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Acetic acid - 64-19-7	10 tonne/yr Threshold category 1
Phenol - 108-95-2	10 tonne/yr Threshold category 1

International Inventories

AIIC	All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.
NZIoC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Supplier Safety Data Sheet; 10/ 2024

Reason(s) For Issue: First Issue Primary SDS

Prepared By This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).

Revision date: 21-Oct-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend**

SVHC: Substances of Very High Concern for Authorization:
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
 STOT: Specific Target Organ Toxicity
 ATE: Acute Toxicity Estimate
 LC50: 50% Lethal Concentration
 LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 Environmental Protection Agency
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 National Institute of Technology and Evaluation (NITE)
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 Australian Industrial Chemicals Introduction Scheme (AICIS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 U.S. National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet