SAFETY DATA SHEET

Revision date: 14-Jun-2023

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier	
Product Name	PHOSPHORIC ACID
Product Code(s)	00000030974
Other means of identification	
UN number	1805
Synonyms	Phosphoric acid 75%; Phosphoric acid 80%; Phosphoric acid 81%; Phosphoric acid 85%; Phosphoric acid 90%; Phosphoric acid 95%; Orthophosphoric acid.
Recommended use of the chemical	and restrictions on use
Recommended use	Food additive.
Uses advised against	No information available
Supplier Ixom Operations Pty Ltd (Bronson & Ja ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia Telephone Number: +61 2 8717 2929 Facsimile: +61 2 9755 9611	acobs division) - incorporated in Australia
Emergency telephone number	
Emergency telephone number	1 800 033 111 (ALL HOURS)
Please ensure you refer to the limitations of this S	Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Corrosive to metals	Category 1
Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4





Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1

SIGNAL WORD Danger

Label elements

Corrosion



Hazard statements

H290 - May be corrosive to metals H302 - Harmful if swallowed H314 - Causes severe skin burns and eye damage H332 - Harmful if inhaled

Precautionary Statements - Prevention

Keep only in original container Do not breathe fume, gas, mist, vapours, spray Wash face, hands and any exposed skin thoroughly after handling Do not eat, drink or smoke when using this product Use only outdoors or in a well-ventilated area Wear protective gloves / protective clothing / eye protection / face protection **Precautionary Statements - Response** Specific treatment (see First aid on this SDS) IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor/physician IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower Wash contaminated clothing before reuse IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing Call a POISON CENTER or doctor/physician if you feel unwell IF SWALLOWED: Rinse mouth. DO NOT induce vomiting Absorb spillage to prevent material damage **Precautionary Statements - Storage** Store locked up Store in corrosion resistant container with a resistant inner liner **Precautionary Statements - Disposal** Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

General Hazards

Poisons Schedule (SUSMP)

3. COMPOSITION/INFORMATION ON INGREDIENTS

6

Mixture

Chemical name	CAS No.	Weight-%
Phosphoric acid	7664-38-2	>60%
Water	7732-18-5	to 100%

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.			
Inhalation	Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.			
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.			
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor/physician.			
Ingestion	Rinse mouth thoroughly with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Get immediate medical advice/attention.			
Most important symptoms and effe	cts, both acute and delayed			
Symptoms	Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning.			
Indication of any immediate medica	al attention and special treatment needed			
Note to physicians	Treat symptomatically. Can cause corneal burns.			
5. FIRE FIGHTING MEASU	RES			
5. FIRE FIGHTING MEASU Suitable Extinguishing Media	RES			
	RES Dry chemical, CO2, water spray or regular foam.			
Suitable Extinguishing Media				
Suitable Extinguishing Media Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam. High volume water jet.			
Suitable Extinguishing Media Suitable Extinguishing Media Unsuitable extinguishing media	Dry chemical, CO2, water spray or regular foam. High volume water jet.			
Suitable Extinguishing Media Suitable Extinguishing Media Unsuitable extinguishing media Specific hazards arising from the c Specific hazards arising from the	Dry chemical, CO2, water spray or regular foam. High volume water jet. hemical Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Contact with metals may evolve flammable hydrogen gas.			
Suitable Extinguishing Media Suitable Extinguishing Media Unsuitable extinguishing media Specific hazards arising from the c Specific hazards arising from the chemical	Dry chemical, CO2, water spray or regular foam. High volume water jet. hemical Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Contact with metals may evolve flammable hydrogen gas.			
Suitable Extinguishing Media Suitable Extinguishing Media Unsuitable extinguishing media <u>Specific hazards arising from the c</u> Specific hazards arising from the chemical <u>Special protective actions for fire-fi</u>	Dry chemical, CO2, water spray or regular foam. High volume water jet. hemical Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Contact with metals may evolve flammable hydrogen gas. ighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout			
Suitable Extinguishing Media Suitable Extinguishing Media Unsuitable extinguishing media <u>Specific hazards arising from the c</u> Specific hazards arising from the chemical <u>Special protective actions for fire-fi</u> Special protective equipment for fire-fighters	Dry chemical, CO2, water spray or regular foam. High volume water jet. hemical Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Contact with metals may evolve flammable hydrogen gas. ighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment. 2R			

Personal precautionsAvoid contact with skin and eyes. Do not breathe vapor or mist. Ensure adequate
ventilation. Evacuate personnel to safe areas. Do not touch or walk through spilled material.
Stop leak if you can do it without risk. Use personal protective equipment as required. Wash

thoroughly after handling.

For emergency responders	Use personal protection recommended in Section 8.
Environmental precautions	
Environmental precautions	Local authorities should be advised if significant spillages cannot be contained.
Methods and material for containme	ent and cleaning up
Methods for containment	Dike far ahead of liquid spill for later disposal. Stop leak if you can do it without risk.
Methods for cleaning up	Soak up with inert absorbent material. Pick up and transfer to properly labelled containers. After cleaning, flush away traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Avoid contact with skin and eyes. Do not breathe vapor or mist. Do not eat, drink or smoke when using this product. Keep out of reach of children. Ensure adequate ventilation. Use personal protection equipment. Wash thoroughly after handling.
Conditions for safe storage, includ	ing any incompatibilities
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing. To prevent crystallization of concentrated phosphoric acid solutions, minimum storage temperatures are 21°C for 85% solutions and 4°C for 80% solutions. Store away from foodstuffs. Keep container closed when not in use. This material is a Scheduled Poison and must be stored, maintained and used in accordance with the relevant regulations.
Incompatible materials	Phosphoric acid is incompatible with strong oxidising agents, reducing agents, sulfides, phosphides, cyanides, acetylides, fluorides, silicides, carbides, strong caustic material, alloys, glass, leather, natural rubber, fluorine gas, arsenic trioxide.
Poisons Schedule (SUSMP)	6

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Phosphoric acid: 8hr TWA = 1 mg/m 3, 15 min STEL = 3 mg/m3

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

STEL (Short Term Exposure Limit) - the airborne concentration of a particular substance calculated as a time-weighted average over 15 minutes, which should not be exceeded at any time during a normal eight hour work day. According to current knowledge this concentration should neither impair the health of, nor cause undue discomfort to, nearly all workers.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

 Engineering controls
 Ensure that eyewash stations and safety showers are close to the workstation location.

 Apply technical measures to comply with the occupational exposure limits.

 If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering

the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, FACE SHIELD, GLOVES (Long), APRON, RUBBER BOOTS.



Respiratory protection If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	
Appearance	
Color	
Odor	
Odor threshold	

Liquid Transparent Colourless No information available No information available

Property pH pH (as aqueous solution) Melting point / freezing point Boiling point / boiling range <u>Values</u> ca. 1 No data available No data available 135°C (for 75%); 158°C (for 85%); Remarks • Method

None known None known

Flash point	213°C (for 95%). Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	Not applicable	
limits		
Lower flammability or explosive	Not applicable	
limits		
Vapor pressure	No data available	None known
Vapor density	>1 (air=1)	None known
Relative density	1.58 (for 75%), 1.81 (for 95%) @15°C.	
Water solubility	Miscible in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	Not applicable	
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity	
Reactivity	Corrosive to metals.
Chemical stability	
Stability	Stable under normal conditions.
Explosion data Sensitivity to mechanical impac	t None.
Sensitivity to static discharge	None.
Possibility of hazardous reactions	
Possibility of hazardous reactions	Phosphoric acid on contact with most metals causes the formation of flammable and explosive hydrogen gas; exothermic reaction with strong caustic material; corrosive to ferrous metals and alloys. Phosphoric acid forms a potential explosive on addition to nitromethane.
Hazardous polymerization	Hazardous polymerization does not occur.
Conditions to avoid	
Conditions to avoid	Do not contaminate food or feed stuffs.
Incompatible materials	
Incompatible materials	Phosphoric acid is incompatible with strong oxidising agents, reducing agents, sulfides, phosphides, cyanides, acetylides, fluorides, silicides, carbides, strong caustic material, alloys, glass, leather, natural rubber, fluorine gas, arsenic trioxide.

Hazardous decomposition products

Hazardous decomposition products Phosphorus oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	Causes serious eye damage.
Skin contact	Contact causes severe skin irritation and possible burns.
Ingestion	Can burn mouth, throat, and stomach.
Symptoms	Irritation/Corrosion. May cause redness and tearing of the eyes. Erythema (skin redness). Burning.

Numerical measures of toxicity - Product Information

Refer to component information below.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Phosphoric acid	= 1530 mg/kg (Rat)	= 2740 mg/kg (Rabbit)	> 850 mg/m³(Rat)1 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes burns. Classification is based on mixture calculation methods based on component data.
Serious eye damage/eye irritation	Causes serious eye damage. Classification is based on mixture calculation methods based on component data.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity	Keep out of waterways.
Persistence and degradability Persistence and degradability	No information available.
Bioaccumulative potential Bioaccumulation	No information available.
<u>Mobility</u> Mobility in soil	No information available.

Other adverse effects

13. DISPOSAL	CONSIDERATIONS
--------------	-----------------------

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION	14.	TRANSF	ORT	NFORM	MATION
----------------------------------	-----	--------	-----	--------------	--------

<u>ADG</u>

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number	1805
Proper shipping name	PHOSPHORIC ACID, SOLUTION
Hazard class	8
Packing group	III
Hazchem code	2R

<u>IATA</u>

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number	1805
UN proper shipping name	PHOSPHORIC ACID, SOLUTION
Transport hazard class(es)	8
Packing group	111

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number	1805
UN proper shipping name	PHOSPHORIC ACID SOLUTION
Transport hazard class(es)	8
Packing group	III
IMDG EMS Fire	F-A
IMDG EMS Spill	S-B
Marine pollutant	No

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

<u>Australia</u>

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)

Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP) **Poisons Schedule (SUSMP)** 6

National pollutant inventory

Subject to reporting requirement	
Chemical name	National pollutant inventory
Phosphoric acid - 7664-38-2	10 tonne/yr Threshold category 1

International Inventories AIIC

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend: AllC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 03/2021

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date:

14-Jun-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

TWA	tion 8: EXPOSURE CONTROLS/PERSONAl TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling C	Maximum limit value Carcinogen	*	Skin designation
0	Carcinogen		
Key literatur	re references and sources for data used to	o compile the SDS	
EPA (Enviror	nmental Protection Agency)		
•	ure Guideline Level(s) (AEGL(s))		
	mental Protection Agency Federal Insecticide		denticide Act
	mental Protection Agency High Production V	olume Chemicals	
Food Resear			
	Substance Database		
	Uniform Chemical Information Database (IU	CLID)	
	Classification		
	dustrial Chemicals Introduction Scheme (AIC		
	onal Institute for Occupational Safety and He	aith)	
	ary of Medicine's ChemID Plus (NLM CIP)		
	ary of Medicine's PubMed database (NLM Pl	UBIVIED)	
	icology Program (NTP)		
	d's Chemical Classification and Information D for Economic Co-operation and Developmer		Ith and Safety Publications
•	for Economic Co-operation and Development		•
	for Economic Co-operation and Development		
	iotry of Toxic Effects of Chamical Substance		

RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet