SAFETY DATA SHEET

Revision date: 24-Aug-2020

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier ANNATTO EXTRACT POWDER FINE MILLED K917 **Product Name** Product Code(s) 00000033344 Other means of identification Recommended use of the chemical and restrictions on use Pigment. Cosmetics. Food additive. **Recommended use** Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia

Telephone Number: +61 2 8717 2929 Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

1 800 033 111 (ALL HOURS)

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

	Category 2
Serious eye damage/eye irritation	Category 2A

SIGNAL WORD Warning

Label elements



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Exclamation mark



Hazard statements H315 - Causes skin irritation H319 - Causes serious eye irritation

Precautionary Statements - Prevention

Wash hands thoroughly after handling
Wear protective gloves / protective clothing / eye protection / face protection
Precautionary Statements - Response
Specific treatment (see First aid on this SDS)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash it before reuse
Precautionary Statements - Storage
No storage statements
Precautionary Statements.

Other hazards which do not result in classification May form combustible dust concentrations in air

Poisons Schedule (SUSMP)

3. COMPOSITION/INFORMATION ON INGREDIENTS

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Substance

Not applicable

<u>Mixture</u>

Chemical name	CAS No.	Weight-%
Potassium hydroxide	1310-58-3	0.5-<2%
Ingredients determined not to be hazardous	-	to 100%

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766
Inhalation	Remove to fresh air. Call a physician if symptoms occur.

Eye contact Skin contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician. Wash skin with soap and water. Get medical attention immediately if symptoms occur.
Ingestion	Clean mouth with water. Do NOT induce vomiting. Get medical attention if symptoms occur.
Most important symptoms and effe	cts, both acute and delayed
Symptoms	Irritation.
Indication of any immediate medica	I attention and special treatment needed
Note to physicians	Treat symptomatically.
5. FIRE FIGHTING MEASU	RES
Suitable Extinguishing Media Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam.
Unsuitable extinguishing media	No information available.
Specific hazards arising from the cl	hemical
Specific hazards arising from the chemical	Combustible material.
Hazardous combustion products	Carbon oxides.
Special protective actions for fire-fi	ghters
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin and eyes. Avoid generation of dust. Ensure adequate ventilation. Evacuate personnel to safe areas. Wash thoroughly after handling.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containm	ent and cleaning up	
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust.	

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7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Avoid contact with skin and eyes. Avoid breathing dust / fume / gas / mist / vapours / spray. Avoid generation of dust. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Take precautionary measures against static discharges.	
Conditions for safe storage, includi	ng any incompatibilities	
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep at temperatures between 5 °C and 15 °C. Protect from direct sunlight. Keep container closed when not in use. This material is a Scheduled Poison and must be stored, maintained and used in accordance with the relevant regulations.	
Incompatible materials	Acids. Aluminum. Tin. Zinc.	
Poisons Schedule (SUSMP)	5	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Potassium hydroxide: Peak Limitation = 2 mg/m^3 Dusts not otherwise classified: 8hr TWA = 10 mg/m^3

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal

Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.

Eye/face protection	Goggles.
Skin and body protection	Overalls. Wear suitable protective clothing. Boots.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a dust mask meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on	basic nhy	vsical and	chemical	nronerties
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Information on basic physical and o		
Physical state	Solid	
Appearance	Powder	
Color	Dark Orange Red	
Odor	Characteristic	
Odor threshold	No information available.	
Property	Values	Remarks • Method
рН	10-12 (1% solution)	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	No data available	
limits		
Lower flammability or explosive	No data available	
limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	Soluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known

Dynamic viscosity

No data available

None known

Other information

10. STABILITY AND REACTIVITY Reactivity No information available. Reactivity **Chemical stability** Stability Stable under normal conditions. **Explosion data** Sensitivity to mechanical impact None. Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Possibility of hazardous reactions None under normal processing. Possibility of hazardous reactions Hazardous polymerization Hazardous polymerization does not occur. **Conditions to avoid** Conditions to avoid Dust formation. Static discharge (electrostatic discharge). Heat, flames and sparks. Direct sunlight. Incompatible materials Acids. Aluminum. Tin. Zinc. Incompatible materials Hazardous decomposition products Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation. May cause sensitization in susceptible persons.
Eye contact	Causes serious eye irritation.
Skin contact	Causes skin irritation. May cause sensitization in susceptible persons.
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts
Symptoms	Irritation.

Numerical measures of toxicity - Product Information

No information available.

On basis of test data

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Potassium hydroxide	= 284 mg/kg (Rat)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure____

Skin corrosion/irritation	Irritating to skin. Classification is based on mixture calculation methods based on component data.
Serious eye damage/eye irritation	Irritating to eyes. Classification is based on mixture calculation methods based on component data.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Potassium hydroxide	-	LC50: =80mg/L (96h, Gambusia affinis)	-	-

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation

No information available.

Component Information

Chemical name	Partition coefficient

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Potassium hydroxide	0.65
	0.83

Mobility

Mobility in soil

No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Poisons Schedule (SUSMP)

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

5

International Inventories	
AICS	All the constituents of this material are listed on the Australian Inventory of Chemical Substances.
NZIoC	All the constituents of this material are listed on the New Zealand Inventory of Chemicals.

Legend:

AICS - Australian Inventory of Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 06/ 2019

Reason(s) For Issue: 5 Yearly Revised Primary SDS Change in Hazardous Chemical Classification Change to Poisons Requirements

Issuing Date: 24-Aug-2020

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legena Secu	UII O. EAFUSURE CUNTRULS/FERSUNAL		
TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material

and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris.

End of Safety Data Sheet