SAFETY DATA SHEET

Revision date: 07-Feb-2024

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Section 1: Identification Product identifier POTASSIUM CITRATE **Product Name** 00000033732 Product Code(s) Other means of identification CAS No. 6100-05-6 Synonyms AAPOT02500; Tripotassium Citrate 1-Hydrate Pure substance/mixture Substance Recommended use of the chemical and restrictions on use **Recommended use** General chemical. Food applications. Pharmaceutical applications. Uses advised against No information available. Details of manufacturer or importer Supplier Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia Telephone Number: +61 2 8717 2929 Facsimile: +61 2 9755 9611 Emergency telephone number Emergency telephone number 1 800 033 111 (ALL HOURS) Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet. Section 2: Hazard identification

Not classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

GHS Classification

Label elements

Revision Number 5

Signal word None

Other hazards which do not result in classification

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Potassium citrate monohydrate	6100-05-6	>99

Section 4: First aid measures

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Inhalation	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. If symptoms persist, call a physician. Remove to fresh air and keep at rest in a position comfortable for breathing.
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician if irritation persists.
Skin contact	Wash skin with soap and water. Get medical attention if irritation develops and persists.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.	
Effects of Exposure	No information available.	
Indication of any immediate medical attention and special treatment needed		
Note to physicians	Treat symptomatically.	

Section 5: Firefighting measures

Suitable Extinguishing Media	
Suitable extinguishing media	Dry chemical. Carbon dioxide (CO2). Foam. Water spray.
Unsuitable extinguishing media	No information available.
Specific hazards arising from the c	hemical
Specific hazards arising from the	Non-combustible. Decomposes on heating emitting toxic fumes. In the event of fire, cool

chemical	tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Hazardous combustion products	Carbon oxides.
Special protective actions for fire-f	ighters
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Ensure adequate ventilation. Avoid generation of dust. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin, eyes or clothing. Do not touch or walk through spilled material. Use personal protective equipment as required. Keep people away from and upwind of spill/leak.
For emergency responders	Clear area of all unprotected personnel. Use personal protection recommended in Section 8.
Environmental precautions	
Environmental precautions	Prevent further leakage or spillage if safe to do so. Refer to protective measures listed in Sections 7 and 8.
Methods and material for containm	ent and cleaning up
Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. Remove ignition sources. Provide adequate ventilation. Dike far ahead of spill to collect runoff water. Soak up condensate with inert absorbent material and collect in ventilated waste container for disposal.
Methods for cleaning up	Slippery when wet. Dam up. Soak up with inert absorbent material. Vacuum or sweep material and place in a disposal container. Avoid generation of dust. Pick up and transfer to properly labeled containers.

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handlingAvoid breathing dust or spray mist. Do not eat, drink or smoke when using this product.
Avoid contact with skin, eyes or clothing. Use personal protection equipment. Use according
to package label instructions. Handle in accordance with good industrial hygiene and safety
practice.General hygiene considerationsDo not breathe dust. Regular cleaning of equipment, work area and clothing is
recommended. Wash hands and face before breaks and immediately after handling the
product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face
protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a cool, well-ventilated place. Protect from sunlight. Store
	away from incompatible materials described in Section 10. Keep container closed when not
	in use. Store away from incompatible materials (refer to SDS).

Incompatible materials

Strong acids, trimethyl propane and trimethyl propane derived products. No information available.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

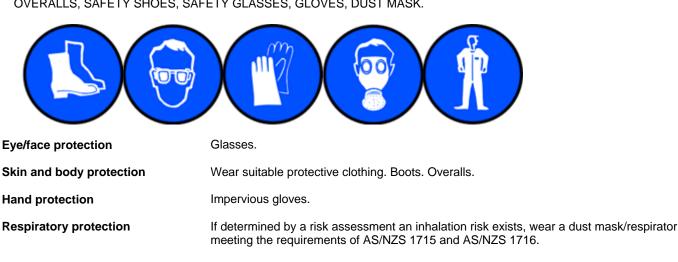
Engineering controls

Apply technical measures to comply with occupational exposure limits. Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.



OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.

Environmental exposure controls No information available.

Thermal hazards No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state Appearance Color Odor Odor threshold	Solid Crystalline White No information available No information available	
Property	Values	Remarks • Method
pH	Not Applicable	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	230°C (decomposition)	None known
Boiling point / boiling range	Decomposes before boiling.	None known
Flash point	Not Applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	Not Applicable	
limits		
Lower flammability or explosive limits	Not Applicable	
Vapor pressure	negligible	None known
Vapor density	1.98 @20 °C	None known
Relative density	No data available	None known
Water solubility	606 g/l @ 25 °C	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	Not Applicable	None known
Decomposition temperature	230°C	None known
Kinematic viscosity	Not Applicable	None known
Dynamic viscosity	No data available	None known
Other information		

No information available Coefficient Water/Oil Distribution -0.2 to -1.8 Log Kow (Citric acid)

Section 10: Stability and reactivity

Reactivity

Reactivity

Reacts with strong acids.

Chemical stability

Stability

Stable under normal conditions.

Explosion data Sensitivity to mechanical impact None. Sensitivity to static discharge No.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid

Avoid exposure to heat, sources of ignition, and open flame. dust formation. Direct sunlight. Exposure to water.

Incompatible materials

Incompatible materials

Strong acids, trimethyl propane and trimethyl propane derived products. No information available.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	May cause irritation. May cause physical irritation to the eyes.
Skin contact	May cause irritation.
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.
Symptoms	No information available.

Acute toxicity .

Numerical measures of toxicity - Product Information No information available

See section 16 for terms and abbreviations

See section 16 for terms and abbreviations		
Delayed and immediate effects as well as chronic effects from short and long-term exposure		
Skin corrosion/irritation	No information available.	
Serious eye damage/eye irritation	No information available.	
Respiratory or skin sensitization	No information available.	
Germ cell mutagenicity	No information available.	
Carcinogenicity	No information available.	

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: Ecological information

<u>IATA</u>

<u>Ecotoxicity</u>	
Aquatic ecotoxicity	Avoid contaminating waterways.
Terrestrial ecotoxicity	There is no data for this product.
Persistence and degradability	
Persistence and degradability	No information available.
Bioaccumulative potential	
Bioaccumulation	There is no data for this product.
Biodobalination	
<u>Mobility</u>	
Mobility	No information available.
Other adverse effects	
Other adverse effects	No information available.
Section 13: Disposal cons	siderations
Waste treatment methods	
Waste from residues/unused products	Dispose of in accordance with federal, state and local regulations. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Dispose of in accordance with federal, state and local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.
See section 8 for more information	1
Section 14: Transport info	ormation
ADG	Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code

(ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.	
Not classified as Dangerous Goods by the criteria of the International Air Transport	

Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

<u>Australia</u>

Not classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Potassium citrate monohydrate - 6100-05-6	Present	-

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories	
AIIC	This material is listed on the Australian Inventory of Industrial Chemicals.
NZIoC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
Legend:	

AIIC AIIC- Australian Inventory of Industrial Chemicals

NZIoC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Supplier Safety Data Sheet 05/ 2023

Reason(s) For Issue:	5 Yearly Revised Primary SDS
Prepared By	This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).
Revision date:	07-Feb-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization: PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances STOT: Specific Target Organ Toxicity ATE: Acute Toxicity Estimate LC50: 50% Lethal Concentration LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database European Food Safety Authority (EFSA) Environmental Protection Agency Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) National Institute of Technology and Evaluation (NITE) Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS) Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) U.S. National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet