

# SAFETY DATA SHEET



Revision date: 08-Apr-2021

Revision Number 6

## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

### Product identifier

**Product Name** CITRUS JUICE CONCENTRATE

**Product Code(s)** 000000034631

### Other means of identification

**Synonyms** Lemon Juice Concentrate; Lime Juice Concentrate; Lemon Clear Conc; Bitter Orange Juice Concentrate Asepton; Lemon Juice Concentrate 5:1 0142; Lemon 5:1 Concentrate; Lemon 5:1 (Pres); NDLEM12310; TCSLEMCON0142

**Pure substance/mixture** Mixture

### Recommended use of the chemical and restrictions on use

**Recommended use** Foodstuffs.

**Uses advised against** No information available

### Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia  
ABN:51 600 546 512  
70 Marple Avenue  
Villawood NSW 2163  
Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

### Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

## 2. HAZARDS IDENTIFICATION

### GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

**Serious eye damage/eye irritation**

Category 2 - (H319)

**SIGNAL WORD**

Warning

**Label elements**

Exclamation mark

**Hazard statements**

H319 - Causes serious eye irritation

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling

Wear protective gloves / protective clothing / eye protection / face protection

**Precautionary Statements - Response**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention

**Other hazards which do not result in classification**

Causes mild skin irritation

**Poisons Schedule (SUSMP)**

None allocated

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical name	CAS No.	Weight-%
Citric acid	77-92-9	>20
Ingredients determined not to be hazardous	-	to 100

**4. FIRST AID MEASURES****Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance.

**Inhalation**

Remove to fresh air. Call a physician if symptoms occur.

**Eye contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.

**Skin contact**

Wash skin with soap and water. Call a physician if symptoms occur.

**Ingestion**

Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

**Self-protection of the first aider**

Avoid contact with skin, eyes, and clothing. Wear personal protective clothing (see section 8).

**Most important symptoms and effects, both acute and delayed**

**Symptoms** Burning sensation. Prolonged contact may cause redness and irritation.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

## **5. FIRE FIGHTING MEASURES**

### **Suitable Extinguishing Media**

**Suitable Extinguishing Media** Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media** No information available.

### **Specific hazards arising from the chemical**

**Specific hazards arising from the chemical** Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.

### **Special protective actions for fire-fighters**

**Special protective equipment for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## **6. ACCIDENTAL RELEASE MEASURES**

### **Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Evacuate personnel to safe areas. Ensure adequate ventilation. Avoid contact with skin, eyes, and clothing. Use personal protective equipment as required.

**Other information** Refer to protective measures listed in Sections 7 and 8.

**For emergency responders** Use personal protection recommended in Section 8.

### **Environmental precautions**

**Environmental precautions** See Section 12 for additional Ecological Information. Prevent further leakage or spillage if safe to do so.

### **Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Soak up with inert absorbent material. Pick up and transfer to properly labelled containers. After cleaning, flush away traces with water.

## **7. HANDLING AND STORAGE**

### **Precautions for safe handling**

**Advice on safe handling** Take off contaminated clothing and wash before reuse. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes, and clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

**General hygiene considerations** Avoid contact with skin, eyes, and clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

**Conditions for safe storage, including any incompatibilities**

<b>Storage Conditions</b>	For aseptically packed product:: Keep in a dry, cool and well-ventilated place. Protect from direct sunlight. Store between 0°C and 4°C. For frozen product store between -18°C and -25°C. If opened and not used store between -18°C and -25°C. Keep container closed when not in use.
<b>Incompatible materials</b>	Oxidizing agents.
<b>Poisons Schedule (SUSMP)</b>	None allocated

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Control parameters**

<b>Exposure Limits</b>	No value assigned for this specific material by Safe Work Australia.
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**Appropriate engineering controls**

<b>Engineering controls</b>	Apply technical measures to comply with the occupational exposure limits.  If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.
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**Individual protection measures, such as personal protective equipment**

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.



<b>Eye/face protection</b>	Goggles.
<b>Skin and body protection</b>	Wear suitable protective clothing. Overalls. Protective shoes or boots.
<b>Hand protection</b>	Impervious gloves.
<b>Respiratory protection</b>	If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
<b>Environmental exposure controls</b>	No information available.

**9. PHYSICAL AND CHEMICAL PROPERTIES****Information on basic physical and chemical properties**

Physical state	Liquid
Appearance	Viscous
Color	Yellow - Orange - Brown
Odor	Slight Citrus
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	1.5 - 3.5	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.1 - 1.3	@ 20 °C
Water solubility	No data available	None known
Solubility(ies)	Dispersible in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

**Other information****10. STABILITY AND REACTIVITY****Reactivity**

Reactivity No information available.

**Chemical stability**

Stability Stable under normal conditions.

**Explosion data**

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

**Possibility of hazardous reactions**

Possibility of hazardous reactions None under normal processing.

**Conditions to avoid**

Conditions to avoid Direct sunlight. Heat.

**Incompatible materials**

Incompatible materials                      Oxidizing agents.

**Hazardous decomposition products**

Hazardous decomposition products None known based on information supplied.

**11. TOXICOLOGICAL INFORMATION****Acute toxicity****Information on likely routes of exposure**

<b>Product Information</b>	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available. May cause irritation. Prolonged contact may cause redness and irritation. Causes mild skin irritation.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.
<b>Symptoms</b>	May cause redness and tearing of the eyes. Prolonged contact may cause redness and irritation.

**Numerical measures of toxicity - Product Information**

No information available

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Citric acid	= 3000 mg/kg ( Rat )	> 2000 mg/kg ( Rat )	-

See section 16 for terms and abbreviations

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	May cause skin irritation. Classification based on data available for ingredients.
<b>Serious eye damage/eye irritation</b>	Classification based on data available for ingredients. Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	No information available.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

**Ecotoxicity** Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Citric acid	-	LC50: =1516mg/L (96h, Lepomis macrochirus)	-	EC50: =120mg/L (72h, Daphnia magna)

### Persistence and degradability

**Persistence and degradability** No information available.

### Bioaccumulative potential

**Bioaccumulation** There is no data for this product.

### Component Information

Chemical name	Partition coefficient
Citric acid	-1.72

### Mobility

**Mobility in soil** No information available.

### Other adverse effects

## 13. DISPOSAL CONSIDERATIONS

### Waste treatment methods

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

## 14. TRANSPORT INFORMATION

### ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

### IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

### IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

**15. REGULATORY INFORMATION****Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

**Poisons Schedule (SUSMP)**                      None allocated

**International Inventories****AIIC**

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals or are regulated through the Food Standards Australia New Zealand (FSANZ).

**NZIoC**

All the hazardous constituents of this material are listed on the New Zealand Inventory of Chemicals.

**Legend:**

**AIIC- Australian Inventory of Industrial Chemicals**

**International Regulations**

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

**16. OTHER INFORMATION**

Supplier Safety Data Sheet 04/ 2021

**Reason(s) For Issue:** 5 Yearly Revised Primary SDS

**Issuing Date:** 08-Apr-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

**Revision Note:**

The symbol (\*) in the margin of this SDS indicates that this line has been revised.

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		



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**Key literature references and sources for data used to compile the SDS**

EPA (Environmental Protection Agency)  
Acute Exposure Guideline Level(s) (AEGL(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan GHS Classification  
Australian Industrial Chemicals Introduction Scheme (AICIS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
RTECS (Registry of Toxic Effects of Chemical Substances)  
World Health Organization

**Disclaimer**

**This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.**

**If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.**

**Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.**

**Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.**

**End of Safety Data Sheet**