SAFETY DATA SHEET

Revision date: 19-May-2022

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier	
Product Name	FRUIT ANALOGUE
Product Code(s)	00000035176
Other means of identification	
Synonyms	Blueberry Analogue; Blueberry Nugget; Raspberry Analogue
Pure substance/mixture	Mixture
Recommended use of the chemical	and restrictions on use
Recommended use	Food applications.
Uses advised against	No information available.
Supplier Ixom Operations Pty Ltd (Bronson & Ja ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia Telephone Number: +61 2 8717 2929 Facsimile: +61 2 9755 9611	acobs division) - incorporated in Australia

Emergency telephone number

Emergency telephone number

ber 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

SIGNAL WORD None





Label elements

Hazard statements

Other hazards which do not result in classification May form combustible dust concentrations in air

General Hazards Powdered material may form explosive dust-air mixtures

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical nature

Contains dextrose, partially hydrogenated vegetable oil (soybean and cottonseed), bleached enriched wheat flour (wheat flour, reduced iron, niacin, thiamin mononitrate, riboflavin, folic acid), citric acid, cellulose gum, maltodextrin, artificial flavour and artificial colours (refer to product specifications).

Chemical name	CAS No.	Weight-%
Citric acid	77-92-9	2-5
Ingredients determined not to be hazardous	-	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.		
Inhalation	Remove to fresh air. Call a physician if symptoms occur.		
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention if symptoms occur.		
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.		
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get medical attention if symptoms occur.		
Most important symptoms and effects, both acute and delayed			
Symptoms	No information available.		
Indication of any immediate medical attention and special treatment needed			
Note to physicians	Treat symptomatically.		

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Water spray. Alcohol resistant foam. Dry chemical. Carbon dioxide (CO2).

Unsuitable extinguishing media	High volume water jet.		
Specific hazards arising from the chemical			
Specific hazards arising from the chemical	Combustible solid. On burning will emit toxic fumes, including those of oxides of carbon. Dust can form an explosive mixture with air. Avoid generation of dust.		
Hazardous combustion products	Oxides of carbon.		
Special protective actions for fire-fighters			
Special protective equipment for fire-fightersFirefighters should wear self-contained breathing apparatus and full firefighting t gear. Use personal protection equipment.			
6. ACCIDENTAL RELEASE	E MEASURES		

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Ensure adequate ventilation. Avoid contact with skin, eyes, and clothing. Use personal protective equipment as required. Avoid generation of dust.		
For emergency responders	Shut off ignition sources. Clear area of all unprotected personnel. Use personal protection recommended in Section 8.		
Environmental precautions			
Environmental precautions	Prevent further leakage or spillage if safe to do so.		
Methods and material for containment and cleaning up			
Methods for containment	Stop leak if you can do it without risk. Remove ignition sources. Provide adequate ventilation.		
Methods for cleaning up	Slippery when wet. Vacuum or sweep material and place in a disposal container. Avoid generation of dust. Use personal protective equipment as required. Pick up and transfer to properly labelled containers.		

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling
Avoid contact with skin, eyes, and clothing. Avoid generation of dust. Use personal protection equipment. Keep away from open flames, hot surfaces and sources of ignition. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Take precautionary measures against static discharges. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice.
General hygiene considerations

General hygiene considerations Regular cleaning of equipment, work area and clothing is recommended. Wash hands and face before breaks and immediately after handling the product. Avoid contact with skin, eyes, and clothing. Wear suitable gloves and eye/face protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a cool, well-ventilated place. Protect from sunlight. Store away from sources of heat or ignition. Store away from incompatible materials described in Section 10. Keep container closed when not in use. Incompatible materials

Strong oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.



Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Nuggets / Pellets
Appearance	No information available.
Color	Various
Odor	Characteristic
Odor threshold	No information available.
Bronorty	Values

D	M. L. S.	
Property	<u>Values</u>	Remarks • Method
рН	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not Applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	No data available	
limits		
Lower flammability or explosive	No data available	
limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	
	No data available	None known
Solubility(ies)		
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	Not Applicable	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity	
Reactivity	No information available.
Chemical stability	
Stability	Stable under normal conditions.
Explosion data Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Possibility of hazardous reactions	

Possibility of hazardous reactions None under normal processing.

Condit	ions to	avoid

Conditions to avoidAvoid exposure to heat, sources of ignition, and open flame. Avoid contact with combustible
substances. Dust formation. Static discharge (electrostatic discharge). Direct sunlight.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	Breathing in dust may result in respiratory irritation.
Eye contact	May cause irritation. Dust contact with the eyes can lead to mechanical irritation.
Skin contact	May cause irritation. Repeated or prolonged skin contact may lead to irritation.
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.
Symptoms	No information available.

Numerical measures of toxicity - Product Information No information available.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Citric acid	= 3000 mg/kg (Rat)	> 2000 mg/kg (Rat)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.

STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Avoid contaminating waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
Citric acid	-	LC50: =1516mg/L (96h,	-	EC50: =120mg/L (72h,
		Lepomis macrochirus)		Daphnia magna)

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation

No information available.

Component Information

Chemical name	Partition coefficient
Citric acid	-1.72

Mobility

Mobility in soil

No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

<u>IATA</u>

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

<u>Australia</u>

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories AIIC	All the constituents of this material are listed on the Australian Inventory of Indust Chemicals.
	Chemicals.

Legend: AIIC - Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 19-May-2022

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Sec	TION 8: EXPOSURE CONTROLS/PERSONAL	PROTECTION	
TŴA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet