

# SAFETY DATA SHEET



Revision date: 11-Jul-2023

Revision Number 6

## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

### Product identifier

**Product Name** ORANGE ESSENCE PURE HS4352 (FAORA57273)

**Product Code(s)** 000000037014

### Other means of identification

**UN number** 1197

**Pure substance/mixture** Mixture

### Recommended use of the chemical and restrictions on use

**Recommended use** Flavour.

**Uses advised against** No information available

### Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia  
ABN:51 600 546 512  
70 Marple Avenue  
Villawood NSW 2163  
Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

### Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

## 2. HAZARDS IDENTIFICATION

### GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

<b>Flammable liquids</b>	Category 2 - (H225)
<b>Serious eye damage/eye irritation</b>	Category 2 - (H319)
<b>Skin sensitization</b>	Category 1 - (H317)

**SIGNAL WORD**

Danger

**Label elements**

Flame  
Exclamation mark



**Hazard statements**

H225 - Highly flammable liquid and vapor  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation

**Precautionary Statements - Prevention**

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking  
Keep container tightly closed  
Ground/bond container and receiving equipment  
Use explosion-proof electrical, ventilating, lighting equipment  
Use only non-sparking tools  
Take precautionary measures against static discharge  
Avoid breathing dust / fume / gas / mist / vapours / spray  
Wear protective gloves / protective clothing / eye protection / face protection  
Wash hands thoroughly after handling  
Contaminated work clothing should not be allowed out of the workplace

**Precautionary Statements - Response**

Specific treatment (see First aid on this SDS)  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention  
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower  
If skin irritation or rash occurs: Get medical advice/attention  
Wash contaminated clothing before reuse  
In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet to extinguish.

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep cool

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Other hazards which do not result in classification**

Causes mild skin irritation

**Poisons Schedule (SUSMP)**

None allocated

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

**Mixture**

Chemical name	CAS No.	Weight-%
Ethyl alcohol (Ethanol)	64-17-5	>60
Orange, sweet, extract	8028-48-6	1-<10

## 4. FIRST AID MEASURES

### Description of first aid measures

<b>General advice</b>	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
<b>Inhalation</b>	Remove to fresh air. Call a physician if symptoms occur.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get medical attention if symptoms occur.
<b>Self-protection of the first aider</b>	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes, and clothing. Use personal protective equipment as required. See section 8 for more information.

### Most important symptoms and effects, both acute and delayed

<b>Symptoms</b>	May cause redness and tearing of the eyes. Dizziness. Itching. Rashes. Hives. Prolonged contact may cause redness and irritation.
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### Indication of any immediate medical attention and special treatment needed

<b>Note to physicians</b>	May cause sensitization by skin contact. Treat symptomatically.
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## 5. FIRE FIGHTING MEASURES

### Suitable Extinguishing Media

<b>Suitable Extinguishing Media</b>	Foam. Carbon dioxide (CO <sub>2</sub> ). Dry chemical.
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<b>Unsuitable extinguishing media</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
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### Specific hazards arising from the chemical

<b>Specific hazards arising from the chemical</b>	Highly flammable. Risk of ignition. Keep product and empty container away from heat and sources of ignition. Containers may explode when heated. In the event of fire, cool tanks with water spray. Runoff may create fire or explosion hazard. Product is or contains a sensitizer. May cause sensitization by skin contact. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
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<b>Hazardous combustion products</b>	Oxides of carbon.
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### Special protective actions for fire-fighters

<b>Special protective equipment for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
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Hazchem code 3YE

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Evacuate personnel to safe areas. Ensure adequate ventilation. Avoid contact with skin, eyes, and clothing. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.

**Other information** Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

**For emergency responders** Shut off ignition sources. Clear area of all unprotected personnel. Use personal protection recommended in Section 8.

### Environmental precautions

**Environmental precautions** Prevent further leakage or spillage if safe to do so. Refer to protective measures listed in Sections 7 and 8. Prevent product from entering drains.

### Methods and material for containment and cleaning up

**Methods for containment** Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

**Methods for cleaning up** Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Use non-sparking tools. Pick up and transfer to properly labelled containers.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Advice on safe handling** Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protection equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice.

**General hygiene considerations** Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes, and clothing. Wear suitable gloves and eye/face protection.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Protect from direct sunlight. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Keep container closed when not in use. Store

locked up. Keep out of the reach of children.

**Incompatible materials** Oxidizing agents.

**Poisons Schedule (SUSMP)** None allocated

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

**Exposure Limits** No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Chemical name	Australia	ACGIH TLV
Ethyl alcohol (Ethanol) 64-17-5	8hr TWA = 1880 mg/m <sup>3</sup> (1000 ppm)	

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

### Appropriate engineering controls

**Engineering controls** Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

### Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, RESPIRATOR.



Eye/face protection



Goggles.



<b>Skin and body protection</b>	Wear suitable protective clothing. Antistatic boots. Overalls.
<b>Hand protection</b>	Impervious gloves.
<b>Respiratory protection</b>	If determined by a risk assessment an inhalation risk exists, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
<b>Environmental exposure controls</b>	No information available.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Appearance</b>	Clear
<b>Color</b>	Pale Yellow
<b>Odor</b>	Characteristic Orange
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>pH (as aqueous solution)</b>	No data available	None known
<b>Melting point / freezing point</b>	No data available	None known
<b>Boiling point / boiling range</b>	No data available	None known
<b>Flash point</b>	21 °C	CC (closed cup)
<b>Evaporation rate</b>	No data available	None known
<b>Flammability (solid, gas)</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Vapor density</b>	No data available	None known
<b>Relative density</b>	0.800 - 0.820	@ 20 °C
<b>Water solubility</b>	No data available	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>	No data available	None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known

### Other information

## 10. STABILITY AND REACTIVITY

### Reactivity

**Reactivity** No information available.

### Chemical stability

**Stability** Stable under normal conditions.

### Explosion data

**Sensitivity to mechanical impact** None.

**Sensitivity to static discharge** Yes.

**Possibility of hazardous reactions**

**Possibility of hazardous reactions** Heating can cause expansion or decomposition of the material, which can lead to the containers exploding.

**Conditions to avoid**

**Conditions to avoid** Heat, flames and sparks. Static discharge (electrostatic discharge). Avoid contact with combustible substances. Direct sunlight.

**Incompatible materials**

**Incompatible materials** Oxidizing agents.

**Hazardous decomposition products**

**Hazardous decomposition products** Oxides of carbon.

**11. TOXICOLOGICAL INFORMATION**

**Acute toxicity**

**Information on likely routes of exposure**

**Product Information** No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

**Inhalation** May cause irritation. Specific test data for the substance or mixture is not available.

**Eye contact** Causes serious eye irritation. (based on components). May cause redness, itching, and pain. Specific test data for the substance or mixture is not available.

**Skin contact** Causes mild skin irritation. May cause sensitization by skin contact. (based on components). Prolonged contact may cause redness and irritation. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. Specific test data for the substance or mixture is not available.

**Ingestion** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. Ingestion of larger amounts may cause defects to the central nervous system (e.g. dizziness, headache).

**Symptoms** May cause redness and tearing of the eyes. Dizziness. Itching. Rashes. Hives. Prolonged contact may cause redness and irritation.

**Numerical measures of toxicity - Product Information**

No information available

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Ethyl alcohol (Ethanol)	= 7060 mg/kg ( Rat )	-	= 124.7 mg/L ( Rat ) 4h

See section 16 for terms and abbreviations

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Causes mild skin irritation. Classification based on data available for ingredients.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation. Classification based on data available for ingredients.
<b>Respiratory or skin sensitization</b>	May cause sensitization by skin contact. Classification based on data available for ingredients.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Aspiration hazard</b>	No information available.
<b>Chronic effects:</b>	A study of the effects of ethanol inhalation in humans found that at between 5000-10000 ppm subjects experienced coughing and smarting of the eyes and nose, with symptoms disappearing within minutes. People exposed at 15000 ppm experienced continuous lacrimation and coughing. Irritation of the eyes and respiratory tract were not noted at concentrations below 5000 ppm. For Ethanol: Repeated or prolonged exposure to this material could result in effects on the liver, kidneys, gastrointestinal tract, and heart muscle. Ethanol may cause adverse reproductive effects. Ingestion by pregnant women may cause serious effects in their newborn babies called 'foetal alcohol syndrome'.

**12. ECOLOGICAL INFORMATION**

Ecotoxicity

**Ecotoxicity** Avoid contaminating waterways.

Persistence and degradability

**Persistence and degradability** No information available.

Bioaccumulative potential

**Bioaccumulation** No information available.

**Component Information**

Chemical name	Partition coefficient
Ethyl alcohol (Ethanol)	-0.32

Mobility

**Mobility in soil** No information available.

Other adverse effects

**Other adverse effects** No information available.

**13. DISPOSAL CONSIDERATIONS**

Waste treatment methods



<b>Waste from residues/unused products</b>	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
<b>Contaminated packaging</b>	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Dispose of in accordance with federal, state and local regulations.

## 14. TRANSPORT INFORMATION

### **ADG**

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

<b>UN number</b>	1197
<b>Proper shipping name</b>	EXTRACTS, FLAVOURING, LIQUID
<b>Hazard class</b>	3
<b>Packing group</b>	II
<b>Hazchem code</b>	3YE

### **IATA**

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

<b>UN number</b>	1197
<b>UN proper shipping name</b>	EXTRACTS, FLAVOURING, LIQUID
<b>Transport hazard class(es)</b>	3
<b>Packing group</b>	II

### **IMDG**

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

<b>UN number</b>	1197
<b>UN proper shipping name</b>	EXTRACTS, FLAVOURING, LIQUID
<b>Transport hazard class(es)</b>	3
<b>Packing group</b>	II
<b>IMDG EMS Fire</b>	F-E
<b>IMDG EMS Spill</b>	S-D

## 15. REGULATORY INFORMATION

### **Safety, health and environmental regulations/legislation specific for the substance or mixture**

#### **National regulations**

##### **Australia**

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

**Poisons Schedule (SUSMP)** None allocated

**Major hazard (accident/incident planning) regulation**

Verify that license requirements are met

Hazardous chemical

Liquids that meet the criteria for Class 3 Packing Group II or III

Threshold quantity (T)

50 000

**National pollutant inventory**

Subject to reporting requirement

Chemical name	National pollutant inventory
Ethyl alcohol (Ethanol) - 64-17-5	10 tonne/yr Threshold category 1

**International Inventories**

**AIIIC**

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

**Legend:**

**AIIIC- Australian Inventory of Industrial Chemicals**

**International Regulations**

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

**16. OTHER INFORMATION**

**Reason(s) For Issue:** 5 Yearly Revised Primary SDS

Change in Hazardous Chemical Classification

Change in Personal Protective Equipment (PPE)

**Issuing Date:** 11-Jul-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

**Revision Note:**

The symbol (\*) in the margin of this SDS indicates that this line has been revised.

**Key or legend to abbreviations and acronyms used in the safety data sheet**

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

**Key literature references and sources for data used to compile the SDS**

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGl(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
RTECS (Registry of Toxic Effects of Chemical Substances)  
World Health Organization

**Disclaimer**

**This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.**

**If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.**

**Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.**

**Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.**

**End of Safety Data Sheet**