

SAFETY DATA SHEET



Revision date: 02-Jun-2021

Revision Number 5

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name LEMONOL FLAVOUR HA4347 (FALEM58012)

Product Code(s) 000000037307

Other means of identification

Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS D-LIMONENE)

UN number 3082

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Food flavour.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia
ABN:51 600 546 512
70 Marple Avenue
Villawood NSW 2163
Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to the provisions of the Australian Code for the Transport of Dangerous Goods by Road and Rail when transported by road or rail in: packagings that do not incorporate a receptacle exceeding 500 kg(L); or IBCs.

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Skin corrosion/irritation	Category 2 - (H315)
Skin sensitization	Category 1 - (H317)
Acute aquatic toxicity	Category 2 - (H401)
Chronic aquatic toxicity	Category 2 - (H411)

SIGNAL WORD

Warning

Label elements

Exclamation mark
Environment



Hazard statements

H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H411 - Toxic to aquatic life with long lasting effects

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves / protective clothing / eye protection / face protection
Avoid breathing dust / fume / gas / mist / vapours / spray
Contaminated work clothing should not be allowed out of the workplace
Avoid release to the environment

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash before reuse
If skin irritation or rash occurs: Get medical advice/attention
Collect spillage

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Citral	5392-40-5	1-<10
d-Limonene	5989-27-5	1-<10
Non-hazardous ingredients	Proprietary	Balance

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Skin contact	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes, and clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization by skin contact. Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal protein foam can be used.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Combustible liquid. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Product is or contains a sensitizer. May cause sensitization by skin contact. Environmentally hazardous. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Hazardous combustion products Carbon dioxide (CO₂).

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code •3Z

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes, and clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes, and clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes, and clothing. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from sources of heat or ignition. Keep in properly labelled containers. Store locked up. Protect from direct sunlight.

Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

Incompatible materials Strong oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

Engineering controls

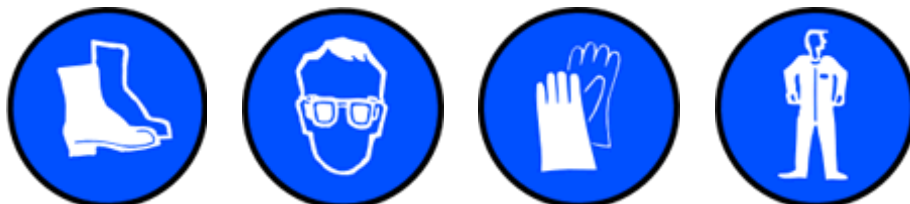
Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



Eye/face protection

Glasses.

Skin and body protection

Wear suitable protective clothing. Overalls. Protective shoes or boots.

Hand protection

Impervious gloves.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Color	Colourless to Pale Yellow
Odor	Sharp, Fresh Citrus, Slight Lemon Rind
Odor threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	97 °C	CC (closed cup)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	

Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	0.9037 - 0.9237	@ 20 °C
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks. Direct sunlight.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. May cause irritation.

Skin contact May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. May cause gastrointestinal discomfort if consumed in large amounts.

Symptoms Itching. Rashes. Hives.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) >5,000 mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Citral	= 4960 mg/kg (Rat)	= 2250 mg/kg (Rabbit)	-
d-Limonene	= 5200 mg/kg (Rat) = 4400 mg/kg (Rat)	> 5 g/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization May cause sensitization by skin contact.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Toxic to aquatic life. Toxic to aquatic life with long lasting effects. Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Citral	EC50: =16mg/L (72h, Desmodesmus subspicatus) EC50: =19mg/L (96h,	LC50: 4.6 - 10mg/L (96h, Leuciscus idus)	-	EC50: =7mg/L (48h, Daphnia magna)

	Desmodesmus subspicatus)			
d-Limonene	-	LC50: 0.619 - 0.796mg/L (96h, Pimephales promelas) LC50: =35mg/L (96h, Oncorhynchus mykiss)	-	-

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Citral	2.76

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

14. TRANSPORT INFORMATION

ADG

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to the provisions of the Australian Code for the Transport of Dangerous Goods by Road and Rail when transported by road or rail in: packagings that do not incorporate a receptacle exceeding 500 kg(L); or IBCs.

UN number 3082
Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS D-LIMONENE)
Hazard class 9
Packing group III
Environmental hazard Yes
Hazchem code •3Z

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number 3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS D-LIMONENE)
Transport hazard class(es) 9
Packing group III

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number 3082
UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS D-LIMONENE)
Transport hazard class(es) 9
Packing group III
IMDG EMS Fire F-A
IMDG EMS Spill S-F
Marine pollutant Yes

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to the provisions of the Australian Code for the Transport of Dangerous Goods by Road and Rail when transported by road or rail in: packagings that do not incorporate a receptacle exceeding 500 kg(L); or IBCs.

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
d-Limonene - 5989-27-5	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

International Inventories

AICS

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals or are regulated through the Food Standards Australia New Zealand (FSANZ).

Legend:

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: Revised Primary SDS

Issuing Date: 02-Jun-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of

which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris.

End of Safety Data Sheet