

# SAFETY DATA SHEET



Revision date: 04-Apr-2024

Revision Number 6

## Section 1: Identification

### Product identifier

**Product Name** COFFEE FLAVOCOL HS445 (FDCOF21013)

**Product Code(s)** 000000037330

### Other means of identification

**Synonyms** TCSCOF0861

**Pure substance/mixture** Mixture

### Recommended use of the chemical and restrictions on use

**Recommended use** Flavour.

**Uses advised against** No information available.

### Details of manufacturer or importer

#### Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia  
ABN:51 600 546 512  
70 Marple Avenue  
Villawood NSW 2163  
Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

### Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

## Section 2: Hazard identification

Not classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

### GHS Classification

### Label elements

**Signal word**

None

**Other hazards which do not result in classification**

No information available.

**Section 3: Composition and information on ingredients**

Chemical name	CAS No.	Weight-%
Flavour ingredients at non-hazardous concentrations	-	100

**Additional information**

Contains propylene glycol.

**Section 4: First aid measures****Description of first aid measures**

<b>General advice</b>	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
<b>Inhalation</b>	Remove to fresh air. If symptoms persist, call a physician.
<b>Eye contact</b>	Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while rinsing. If symptoms persist, call a physician.
<b>Skin contact</b>	Wash skin with soap and water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get medical attention if symptoms occur.

**Most important symptoms and effects, both acute and delayed**

<b>Symptoms</b>	No information available.
<b>Effects of Exposure</b>	No information available.

**Indication of any immediate medical attention and special treatment needed**

<b>Note to physicians</b>	Treat symptomatically.
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**Section 5: Firefighting measures****Suitable Extinguishing Media**

<b>Suitable extinguishing media</b>	Dry chemical, CO2, water spray or regular foam.
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<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
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**Specific hazards arising from the chemical**

<b>Specific hazards arising from the chemical</b>	Non-combustible. However following evaporation of the water component of the material, the residual material can burn if ignited. In the event of fire, cool tanks with water spray. Fire
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residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

**Hazardous combustion products** Oxides of carbon.

#### Special protective actions for fire-fighters

**Special protective equipment and precautions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## Section 6: Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Avoid contact with skin and eyes. Avoid breathing vapors or mists. Ensure adequate ventilation. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Keep people away from and upwind of spill/leak. Wash thoroughly after handling. Use personal protective equipment as required.

**For emergency responders** Clear area of all unprotected personnel. Use personal protection recommended in Section 8.

### Environmental precautions

**Environmental precautions** Prevent further leakage or spillage if safe to do so. See Section 12 for additional Ecological Information.

### Methods and material for containment and cleaning up

**Methods for containment** Stop leak if you can do it without risk. Dike far ahead of spill to collect runoff water. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

**Methods for cleaning up** Slippery when spilt. Avoid accidents, clean up immediately. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

## Section 7: Handling and storage

### Precautions for safe handling

**Advice on safe handling** Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Ensure adequate ventilation. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice.

**General hygiene considerations** Regular cleaning of equipment, work area and clothing is recommended. Wash hands and face before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep containers tightly closed in a cool, well-ventilated place. Protect from direct sunlight. Store away from sources of heat or ignition. Store away from incompatible materials described in Section 10. Keep container closed when not in use.

**Incompatible materials** Strong oxidizing agents.

## Section 8: Exposure controls and personal protection

**Control parameters**

**Exposure Limits** No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Propane-1,2-diol (propylene glycol) (total: vapour & particulates): 8hr TWA = 474 mg/m<sup>3</sup> (150 ppm); (particulates only): 8hr TWA = 10 mg/m<sup>3</sup>

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

**Appropriate engineering controls**

**Engineering controls** Apply technical measures to comply with the occupational exposure limits. Ensure adequate ventilation, especially in confined areas.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

**Individual protection measures, such as personal protective equipment**

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



<b>Eye/face protection</b>	Glasses.
<b>Skin and body protection</b>	Wear suitable protective clothing. Boots. Overalls.
<b>Hand protection</b>	Impervious gloves.
<b>Respiratory protection</b>	If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
<b>Environmental exposure controls</b>	No information available.
<b>Thermal hazards</b>	No information available.

**Section 9: Physical and chemical properties**

Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Appearance</b>	Viscous, Opaque
<b>Color</b>	Dark brown
<b>Odor</b>	Coffee
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>pH (as aqueous solution)</b>	No data available	None known
<b>Melting point / freezing point</b>	No data available	None known
<b>Boiling point / boiling range</b>	No data available	None known
<b>Flash point</b>	Not Applicable	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability (solid, gas)</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	Not Applicable	None known
<b>Vapor density</b>	Not Applicable	None known
<b>Relative density</b>	1.200 - 1.300	@ 20 °C
<b>Water solubility</b>	No data available	None known
<b>Solubility(ies)</b>	Miscible in water	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	Not Applicable	None known
<b>Decomposition temperature</b>	No data available	None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known

Other information

No information available

**Section 10: Stability and reactivity**Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Avoid exposure to heat, sources of ignition, and open flame. Direct sunlight.

Incompatible materials

**Incompatible materials** Strong oxidizing agents.

**Hazardous decomposition products**

**Hazardous decomposition products** Oxides of carbon.

**Section 11: Toxicological information**

**Information on likely routes of exposure**

**Product Information** No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

**Inhalation** May cause irritation.

**Eye contact** May cause irritation.

**Skin contact** May cause irritation.

**Ingestion** May cause gastrointestinal discomfort if consumed in large amounts.

**Symptoms** No information available.

**Acute toxicity**

**Numerical measures of toxicity - Product Information**

No information available

*See section 16 for terms and abbreviations*

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** No information available.

**Serious eye damage/eye irritation** No information available.

**Respiratory or skin sensitization** No information available.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** No information available.

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

Aspiration hazard No information available.

## Section 12: Ecological information

### Ecotoxicity

Aquatic ecotoxicity Avoid contaminating waterways.

Terrestrial ecotoxicity There is no data for this product.

### Persistence and degradability

Persistence and degradability No information available.

### Bioaccumulative potential

Bioaccumulation There is no data for this product.

### Mobility

Mobility No information available.

### Other adverse effects

Other adverse effects No information available.

## Section 13: Disposal considerations

### Waste treatment methods

Waste from residues/unused products Dispose of in accordance with federal, state and local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Dispose of in accordance with federal, state and local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

## Section 14: Transport information

**ADG** Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

**IATA** Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

**IMDG** Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**  
No information available

**Section 15: Regulatory information****Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Not classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

See section 8 for national exposure control parameters

**Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)**

No poisons schedule number allocated

**Poison Schedule Number** Not applicable

**Australian Industrial Chemicals Introduction Scheme (AICIS)**

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Flavour ingredients at non-hazardous concentrations - -	Contact supplier for inventory compliance status	-

**Illicit Drug Precursors/Reagents**

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

**International Inventories****AIIC**

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals or are regulated through the Food Standards Australia New Zealand (FSANZ).

**NZIoC**

Contact supplier for inventory compliance status.

**TSCA**

Contact supplier for inventory compliance status.

**DSL/NDSL**

Contact supplier for inventory compliance status.

**EINECS/ELINCS**

Contact supplier for inventory compliance status.

**ENCS**

Contact supplier for inventory compliance status.

**IECSC**

Contact supplier for inventory compliance status.

**KECL**

Contact supplier for inventory compliance status.

**PICCS**

Contact supplier for inventory compliance status.

**Legend:**

**AIIC** AIIC- Australian Inventory of Industrial Chemicals

**NZIoC** - New Zealand Inventory of Chemicals

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances



**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

### International Regulations

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

## Section 16: Other information

**Reason(s) For Issue:** 5 Yearly Revised Primary SDS

**Prepared By** This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

**Revision date:** 04-Apr-2024

### **Revision Note:**

The symbol (\*) in the margin of this SDS indicates that this line has been revised.

### **Key or legend to abbreviations and acronyms used in the safety data sheet**

#### **Legend**

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

### **Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

### **Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AEGl(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
Australian Industrial Chemicals Introduction Scheme (AICIS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

**Disclaimer**

**This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.**

**If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.**

**Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.**

**Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.**

**End of Safety Data Sheet**