SAFETY DATA SHEET

Revision date: 20-Jul-2023

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier	
Product Name	ORANGE EXPORT FLAVOCOL E39072 (FDORA53015)
Product Code(s)	00000037768
Other means of identification	
Pure substance/mixture	Mixture
Recommended use of the chemical	and restrictions on use
Recommended use	Flavour.
Uses advised against	No information available
Supplier Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia Telephone Number: +61 2 8717 2929 Facsimile: +61 2 9755 9611	
Emergency telephone number	

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

SIGNAL WORD None

Label elements



Hazard statements

Other hazards which do not result in classificationPoisons Schedule (SUSMP)None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Flavour ingredients at non-hazardous	-	100
concentrations		

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Inhalation	Remove to fresh air. Call a physician if symptoms occur.
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention if symptoms occur.
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES Suitable Extinguishing Media Suitable Extinguishing Media Fine water spray. Foam. Dry chemical or CO2. Unsuitable extinguishing media No information available. Specific hazards arising from the chemical

Specific hazards arising from the chemical Non-combustible. However following evaporation of the water component of the material, the residual material can burn if ignited. On burning will emit toxic fumes, including those of oxides of carbon. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Hazardous combustion products Oxides of carbon.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin and eyes. Avoid breathing vapors or mists. Ensure adequate ventilation. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Keep people away from and upwind of spill/leak. Wash thoroughly after handling. Use personal protective equipment as required.	
For emergency responders	Clear area of all unprotected personnel. Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	Prevent further leakage or spillage if safe to do so. See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Stop leak if you can do it without risk. Dike far ahead of spill to collect runoff water. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.	
Methods for cleaning up	Slippery when spilt. Avoid accidents, clean up immediately. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.	

7. HANDLING AND STORAGE

Precautions for safe handling		
Advice on safe handling	Avoid contact with skin and eyes. Avoid breathing vapors or mists. Ensure adequate ventilation. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice.	
General hygiene considerations	Regular cleaning of equipment, work area and clothing is recommended. Wash hands and face before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection.	
Conditions for safe storage, including any incompatibilities		
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct sunlight. Store away from sources of heat or ignition. Keep container closed when not in use.	
Incompatible materials	Strong oxidizing agents.	
Poisons Schedule (SUSMP)	None allocated	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

 Engineering controls
 Apply technical measures to comply with the occupational exposure limits.

 If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.

Eye/face protection	Glasses.
Skin and body protection	Wear suitable protective clothing. Overalls. Protective shoes or boots.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties_

Physical state Appearance Color Odor Odor threshold Liquid Slightly Viscous, Opaque Bright Orange Red Sweet, Ripe Orange No information available

<u>Property</u> pH pH (as aqueous solution) Melting point / freezing point <u>Values</u> No data available No data available No data available Remarks • Method None known None known None known

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Boiling point / boiling range Flash point Evaporation rate Flammability (solid, gas) Flammability Limit in Air	No data available Not Applicable No data available No data available	None known None known None known None known None known
Upper flammability or explosive limits	Not Applicable	
Lower flammability or explosive limits	Not Applicable	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	0.980 - 1.010	@ 20 °C
Water solubility	No data available	None known
Solubility(ies)	Miscible in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	Not Applicable	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

<u>Reactivity</u>		
Reactivity	No information available.	
Chemical stability		
Stability	Stable under normal conditions.	
Explosion data Sensitivity to mechanical impact None.		
Sensitivity to static discharge	None.	
Possibility of hazardous reactions		
Possibility of hazardous reactions	None under normal processing.	
Conditions to avoid		
Conditions to avoid	Heat, flames and sparks.	
Incompatible materials		
Incompatible materials	Strong oxidizing agents.	
Hazardous decomposition products		
Hazardous decomposition products Oxides of carbon.		

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	May cause irritation.
Skin contact	May cause irritation.
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.
Symptoms	No information available.

Numerical measures of toxicity - Product Information No information available

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure_

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

EcotoxicityAvoid contaminating waterways.EcotoxicityAvoid contaminating waterways.Persistence and degradabilityNo information available.Bioaccumulative potentialNo information available.BioaccumulationNo information available.

<u>Mobility</u>

Mobility in soil

No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

<u>IATA</u>

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International	Inventories
AIIC	

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals or are regulated through the Food Standards Australia New Zealand (FSANZ).

Legend: AllC- Australian Inventory of Industrial Chemicals

Term Exposure Limit)

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date:

20-Jul-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8	: EXPOSURE CONTROLS/PERSO	DNAL PROTECTION	
TWA	TWA (time-weighted average)	STEL	STEL (Short Term
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

<u>Disclaimer</u>

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of

which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet