SAFETY DATA SHEET



Revision date: 23-Oct-2023

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1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name PORK CONCENTRATE PM4529 (FPCON73120)

Product Code(s) 000000037841

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Flavour.

Uses advised against No information available

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitization	Category 1 - (H317)

SIGNAL WORD

Warning

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Label elements

Exclamation mark



Hazard statements

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

Precautionary Statements - Prevention

Avoid breathing dust / fume / gas / mist / vapours / spray

Contaminated work clothing should not be allowed out of the workplace

Wash hands thoroughly after handling

Wear protective gloves/eye protection/face protection

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

IF ON SKIN: Wash with plenty of water and soap

If skin irritation or rash occurs: Get medical advice/attention

Take off contaminated clothing and wash it before reuse

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

May form combustible dust concentrations in air

Causes mild skin irritation

Harmful to aquatic life with long lasting effects

General Hazards Dust can form an explosive mixture with air

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Clove, leaf oil	8000-34-8	1-<10
Sage, Salvia lavandulifolia, extract (Sage Spanish extract)	90106-49-3	1-<10
Flavour ingredients at non-hazardous concentrations	•	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor.

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Inhalation Remove to fresh air. Call a physician if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Do

not rub affected area. Get medical attention if irritation develops and persists.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or

allergic reactions see a physician.

Ingestion Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting.

Never give anything by mouth to an unconscious person. Get medical attention if symptoms

occur.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. May cause redness and tearing of the eyes. Prolonged contact may cause

redness and irritation. Redness. Rashes. Hives. Itching.

Indication of any immediate medical attention and special treatment needed

Note to physiciansMay cause sensitization by skin contact. Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Water spray. Foam. Dry chemical. Carbon dioxide (CO2).

Unsuitable extinguishing media High volume water jet.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Combustible solid. On burning will emit toxic fumes, including those of oxides of carbon. Dust can form an explosive mixture with air. Avoid generation of dust. Product is or contains a sensitizer. May cause sensitization by skin contact. Fire residues and contaminated fire

extinguishing water must be disposed of in accordance with local regulations.

Hazardous combustion products Oxides of carbon.

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes, and clothing. Avoid breathing dust or spray mist. Ensure

adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Do not touch or walk through spilled material. Wash thoroughly after

handling. Use personal protective equipment as required.

Other information Ventilate the area.

For emergency responders Shut off ignition sources. Clear area of all unprotected personnel. Use personal protection

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recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Keep out of drains, sewers, ditches and

waterways. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Stop leak if you can do it without risk. Remove ignition sources. Provide adequate **Methods for containment**

ventilation. Do not touch or walk through spilled material. Dike far ahead of spill to collect

runoff water.

Cover with damp absorbent (inert material, sand or soil). Vacuum or sweep material and Methods for cleaning up

place in a disposal container. Use non-sparking tools. Avoid generation of dust. Pick up and

transfer to properly labelled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid breathing dust or spray mist. Avoid contact with skin, eyes, and clothing. Avoid

> generation of dust. Take precautionary measures against static discharges. Use personal protection equipment. Keep away from open flames, hot surfaces and sources of ignition. Use according to package label instructions. Handle in accordance with good industrial

hygiene and safety practice.

General hygiene considerations Remove and wash contaminated clothing and gloves, including the inside, before re-use.

> Regular cleaning of equipment, work area and clothing is recommended. Contaminated work clothing should not be allowed out of the workplace. Wash hands and face before breaks and immediately after handling the product. Wear suitable gloves and eye/face

protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a cool, well-ventilated place. Protect from sunlight. Store

away from sources of heat or ignition. Store away from incompatible materials described in

Section 10. Keep container closed when not in use.

Oxidizing agents. Incompatible materials

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

No value assigned for this specific material by Safe Work Australia. However, Workplace **Exposure Limits**

Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

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TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine

Appropriate engineering controls

day, for a five-day working week.

Ensure adequate ventilation, especially in confined areas. Apply technical measures to

comply with the occupational exposure limits.

dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.











Eye/face protection Goggles.

Skin and body protection Wear suitable protective clothing. Boots. Overalls.

Hand protection Impervious gloves.

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator

meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties
Physical state
Solid

Physical state Solid Coarse, Free-flowing Powder

Color Orange Odor Spicy Pork

Odor threshold No information available

Property Values Remarks • Method

pH No data available None known
pH (as aqueous solution) No data available None known
Melting point / freezing point No data available None known
Boiling point / boiling range No data available None known

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No data available None known Flash point No data available None known **Evaporation rate** Flammability (solid, gas) No data available None known Flammability Limit in Air None known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapor pressure No data available None known Vapor density No data available None known Relative density No data available None known Water solubility No data available None known Solubility(ies) No data available None known **Partition coefficient** No data available None known **Autoignition temperature** No data available None known **Decomposition temperature** No data available None known Kinematic viscosity No data available None known **Dynamic viscosity** No data available None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition Sensitivity to static discharge

source is a potential dust explosion hazard.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Avoid exposure to heat, sources of ignition, and open flame. Avoid contact with combustible

substances. Static discharge (electrostatic discharge). Dust formation. Direct sunlight.

Incompatible materials

Incompatible materials Oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

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No adverse health effects expected if the chemical is handled in accordance with this **Product Information**

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eve contact Causes serious eye irritation. Dust contact with the eyes can lead to mechanical irritation.

Causes mild skin irritation. May cause sensitization by skin contact. Repeated or prolonged Skin contact

skin contact may cause allergic reactions with susceptible persons.

Ingestion May cause gastrointestinal discomfort if consumed in large amounts.

Symptoms Irritation. May cause redness and tearing of the eyes. Prolonged contact may cause

redness and irritation. Redness. Rashes. Hives. Itching.

Numerical measures of toxicity - Product Information

No information available

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes mild skin irritation. Classification based on data available for ingredients.

Serious eye damage/eye irritation Causes serious eye irritation. Classification based on data available for ingredients.

May cause sensitization by skin contact. Classification based on data available for Respiratory or skin sensitization

ingredients.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

No information available. Reproductive toxicity

No information available. STOT - single exposure

STOT - repeated exposure No information available.

No information available. **Aspiration hazard**

12. ECOLOGICAL INFORMATION

Ecotoxicity

Avoid contaminating waterways. Harmful to aquatic life with long lasting effects. **Ecotoxicity**

Persistence and degradability

Persistence and degradability No information available.

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Bioaccumulative potential

No information available. **Bioaccumulation**

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld

containers. Dispose of in accordance with federal, state and local regulations.

14. TRANSPORT INFORMATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail: NON-DANGEROUS GOODS.

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

None allocated Poisons Schedule (SUSMP)

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International Inventories

All the constituents of this material are listed on the Australian Inventory of Industrial AIIC

Chemicals or are regulated through the Food Standards Australia New Zealand (FSANZ).

Legend:

AIIC AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 23-Oct-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL (Short Term Exposure Limit) STEL

Skin designation Maximum limit value Ceiling

Carcinogen С

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Ptv Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and

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control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet