

SAFETY DATA SHEET



Revision date: 12-Jan-2021

Revision Number 5

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name COFFEE FLAVOUR 21160 (EFA027)

Product Code(s) 000000037928

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Food flavour.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia
ABN:51 600 546 512
70 Marple Avenue
Villawood NSW 2163
Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Flammable liquids	Category 4 - (H227)
Serious eye damage/eye irritation	Category 2 - (H319)

SIGNAL WORD

Warning

Label elements

Exclamation mark

**Hazard statements**

H227 - Combustible liquid

H319 - Causes serious eye irritation

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

Wear protective gloves / protective clothing / eye protection / face protection

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet for extinction.

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

Causes mild skin irritation

Poisons Schedule (SUSMP)

None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS**Mixture**

Chemical name	CAS No.	Weight-%
Propylene glycol	57-55-6	>60
Aromatic aldehyde(s)	-	10-<30
Aliphatic ketone(s)	-	1-<10
Non-hazardous ingredients	Proprietary	Balance

4. FIRST AID MEASURES**Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance.

Emergency telephone number

Poisons Information Center, Australia: 13 11 26

Poisons Information Center, New Zealand: 0800 764 766

Inhalation

Remove to fresh air. Call a physician if symptoms occur.

Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and

persists.

Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes, and clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Prolonged contact may cause redness and irritation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Dry chemical. Carbon dioxide (CO₂). Water spray. Alcohol resistant foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Combustible liquid. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. See section 8 for more information. Take precautionary measures against static discharges. Do not touch or walk through spilled material. Avoid contact with skin, eyes, and clothing. Use personal protective equipment as required.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far ahead of liquid spill for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling	Use personal protection equipment. Do not breathe vapor or mist. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharges. Use with local exhaust ventilation. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes, and clothing. Do not eat, drink or smoke when using this product.
General hygiene considerations	Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes, and clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct sunlight. Classified as a C1 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.
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Incompatible materials Oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters**

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Chemical name	Australia	ACGIH TLV
Propylene glycol 57-55-6	8hr TWA = 474 mg/m ³ (150 ppm) 8hr TWA = 10 mg/m ³ (particulates only)	

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric

contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.



Eye/face protection

Goggles.

Skin and body protection

Wear suitable protective clothing. Antistatic boots. Overalls.

Hand protection

Impervious gloves.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Color	Dark brown
Odor	Strong Roasted Coffee
Odor threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	87 °C	CC (closed cup)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive	No data available	

limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.060 - 1.090	@ 20 °C
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information**10. STABILITY AND REACTIVITY**Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks.

Incompatible materials

Incompatible materials Oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATIONAcute toxicityInformation on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye irritation.

(based on components). May cause redness, itching, and pain.

Skin contact

May cause irritation. Prolonged contact may cause redness and irritation. Specific test data for the substance or mixture is not available. Causes mild skin irritation.

Ingestion

Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms

May cause redness and tearing of the eyes. Prolonged contact may cause redness and irritation.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 11,338.70 mg/kg
ATEmix (dermal) 12,659.40 mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Propylene glycol	= 20 g/kg (Rat)	= 20800 mg/kg (Rabbit)	-
Aromatic aldehyde(s)	= 3978 mg/kg (Rat)	> 5010 mg/kg (Rabbit)	-
Aliphatic ketone(s)	> 5 g/kg (Rat)	> 5 g/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation**

Classification based on data available for ingredients. May cause skin irritation.

Serious eye damage/eye irritation

Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization

No information available.

Germ cell mutagenicity

No information available.

Carcinogenicity

No information available.

Reproductive toxicity

No information available.

STOT - single exposure

No information available.

STOT - repeated exposure

No information available.

Aspiration hazard

No information available.

12. ECOLOGICAL INFORMATION**Ecotoxicity****Ecotoxicity**

Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Propylene glycol	EC50: =19000mg/L (96h,	LC50: =51600mg/L (96h,	-	EC50: >1000mg/L (48h,

	Pseudokirchneriella subcapitata)	Oncorhynchus mykiss) LC50: 41 - 47mL/L (96h, Oncorhynchus mykiss) LC50: =51400mg/L (96h, Pimephales promelas) LC50: =710mg/L (96h, Pimephales promelas)		Daphnia magna) EC50: >10000mg/L (24h, Daphnia magna)
Aromatic aldehyde(s)	-	LC50: 53 - 61.3mg/L (96h, Pimephales promelas) LC50: =88mg/L (96h, Pimephales promelas) LC50: =57mg/L (96h, Pimephales promelas)	-	EC50: =180mg/L (24h, Daphnia magna)

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Aromatic aldehyde(s)	1.23

Mobility

Mobility in soil No information available.

Other adverse effects**13. DISPOSAL CONSIDERATIONS****Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

14. TRANSPORT INFORMATION**ADG**

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS. Not regulated

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS. Not regulated

15. REGULATORY INFORMATION**Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

Chemical name	National pollutant inventory
Propylene glycol - 57-55-6	20 MWh Threshold category 2b total 60000 MWh Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

International Inventories**AICS**

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: Reissue of an obsolete SDS

Issuing Date: 12-Jan-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris.

End of Safety Data Sheet