SAFETY DATA SHEET



Revision date: 07-Aug-2023

Revision Number 6

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name FLAVOUR PEPPERMINT BLEND KHC E46640 (FAPEP46640)

Product Code(s) 000000038198

Other means of identification

UN number 3082

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Flavour.

Uses advised against No information available

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to the provisions of the Australian Code for the Transport of Dangerous Goods by Road and Rail when transported by road or rail in: packagings that do not incorporate a receptacle exceeding 500 kg(L); or IBCs.

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

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Flammable liquids	Category 4 - (H227)
Aspiration hazard	Category 1 - (H304)
Acute toxicity - Oral	Category 4 - (H302)
Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitization	Category 1 - (H317)
Acute aquatic toxicity	Category 2 - (H401)
Chronic aquatic toxicity	Category 2 - (H411)

SIGNAL WORD

Danger

Label elements

Exclamation mark Health hazard Environment



Hazard statements

- H227 Combustible liquid
- H302 Harmful if swallowed
- H304 May be fatal if swallowed and enters airways
- H315 Causes skin irritation
- H317 May cause an allergic skin reaction
- H319 Causes serious eye irritation

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations:

H411 - Toxic to aquatic life with long lasting effects

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Wear protective gloves / protective clothing / eye protection / face protection

Avoid breathing dust / fume / gas / mist / vapours / spray

Contaminated work clothing should not be allowed out of the workplace

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

Avoid release to the environment

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention

IF ON SKIN: Wash with plenty of soap and water

Take off contaminated clothing and wash before reuse

If skin irritation or rash occurs: Get medical advice/attention

Rinse mouth

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician

Do NOT induce vomiting

In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet to extinguish.

Collect spillage

Precautionary Statements - Storage

Store locked up

Store in a well-ventilated place. Keep cool

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Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

Toxic to aquatic life

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Peppermint oil	8006-90-4	30-60
Mentha arvensis, extract	90063-97-1	30-60
d-Limonene	5989-27-5	1-<10
Non-hazardous ingredients	Proprietary	Balance

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.

Immediate medical attention is required.

Inhalation Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is

irregular or stopped, administer artificial respiration. Get immediate medical advice/attention. Aspiration into lungs can produce severe lung damage. Delayed

pulmonary edema may occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep

eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Skin contactWash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or

allergic reactions see a physician.

Ingestion Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water.

Never give anything by mouth to an unconscious person. ASPIRATION HAZARD IF SWALLOWED - CAN ENTER LUNGS AND CAUSE DAMAGE. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Get immediate medical

advice/attention.

Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the material(s)

involved, take precautions to protect themselves and prevent spread of contamination. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Use personal protective equipment as required. Avoid contact with skin, eyes, and clothing.

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. Difficulty in breathing. Coughing and/ or wheezing. Dizziness.

Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization by skin contact. Treat symptomatically. Because of the danger of

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aspiration, emesis or gastric lavage should not be employed unless the risk is justified by the presence of additional toxic substances.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal

protein foam can be used.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Combustible liquid. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Product is or contains a sensitizer. May cause sensitization by skin contact. Environmentally hazardous. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

Hazchem code •3Z

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. See

section 8 for more information. Take precautionary measures against static discharges. Do not touch or walk through spilled material. Avoid contact with skin, eyes, and clothing.

Ensure adequate ventilation. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Shut off ignition sources. Clear area of all unprotected personnel. Use personal protection

recommended in Section 8.

Environmental precautions

Environmental precautions Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage

if safe to do so. Prevent product from entering drains. See Section 12 for additional

Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. Dike far

ahead of liquid spill for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert

absorbent material. Pick up and transfer to properly labelled containers.

7. HANDLING AND STORAGE

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Precautions for safe handling

hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharges. Use with local exhaust ventilation. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes, and clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated

clothing and wash before reuse.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not

be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes, and clothing.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct

sunlight. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Store in accordance with the particular national regulations. Store in accordance with local

regulations. Keep out of the reach of children. Store locked up. Keep container closed when

not in use.

Classified as a C1 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and

transport requirements.

Incompatible materials Strong oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to

determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.









Eye/face protection Goggles.

Skin and body protection Wear suitable protective clothing. Antistatic boots. Overalls.

Hand protection Impervious gloves.

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear an organic vapour

respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid Appearance Clear

Color Pale Yellow to Yellow

Odor Peppermint

Odor threshold No information available

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

No data available None known pН pH (as aqueous solution) No data available None known Melting point / freezing point No data available None known Boiling point / boiling range No data available None known Flash point 72 °C CC (closed cup) No data available **Evaporation rate** None known Flammability (solid, gas) No data available None known Flammability Limit in Air None known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapor pressure No data available None known Vapor density No data available None known Relative density 0.8831 - 0.9031 @ 20 °C Water solubility No data available None known Solubility(ies) No data available None known Partition coefficient No data available None known Autoignition temperature No data available None known **Decomposition temperature** No data available None known Kinematic viscosity No data available None known No data available **Dynamic viscosity** None known

Other information

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10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions
None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks. Static discharge (electrostatic discharge). Direct sunlight.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product InformationNo adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation Aspiration into lungs can produce severe lung damage. May cause pulmonary edema.

Pulmonary edema can be fatal. May cause irritation of respiratory tract.

Eye contact Irritating to eyes. Causes serious eye irritation.

Skin contact May cause sensitization by skin contact. Repeated or prolonged skin contact may cause

allergic reactions with susceptible persons. Repeated exposure may cause skin dryness or

cracking. Causes skin irritation.

Ingestion Potential for aspiration if swallowed. May cause lung damage if swallowed. Aspiration may

cause pulmonary edema and pneumonitis. May be fatal if swallowed and enters airways.

Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms Itching. Rashes. Hives. Difficulty in breathing. Coughing and/ or wheezing. Dizziness.

Redness. May cause redness and tearing of the eyes.

Numerical measures of toxicity - Product Information

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ATEmix (oral) >300 - 2,000 mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Peppermint oil	= 2426 mg/kg (Rat)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitization Classification based on data available for ingredients. May cause sensitization by skin

contact.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposureNo information available.

Aspiration hazard May be fatal if swallowed and enters airways.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
d-Limonene	-	LC50: 0.619 - 0.796mg/L	-	-
		(96h, Pimephales		
		promelas) LC50:		
		=35mg/L (96h,		
		Oncorhynchus mykiss)		

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Component information		
Chemical name	Partition coefficient	
d-Limonene	4.23	

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Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

14. TRANSPORT INFORMATION

ADG

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail: DANGEROUS GOODS.

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to the provisions of the Australian Code for the Transport of Dangerous Goods by Road and Rail when transported by road or rail in: packagings that do not incorporate a receptacle exceeding 500 kg(L); or IBCs.

UN number 3082

Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS

PEPPERMINT OIL)

Hazard class 9
Packing group III
Environmental hazard Yes
Hazchem code •3Z

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number 3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS

PEPPERMINT OIL)

Transport hazard class(es) 9
Packing group III

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number 3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS

PEPPERMINT OIL)

Transport hazard class(es)

Packing group

IMDG EMS Fire

F-A

IMDG EMS Spill

S-F

Marine pollutant

Yes

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15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to the provisions of the Australian Code for the Transport of Dangerous Goods by Road and Rail when transported by road or rail in: packagings that do not incorporate a receptacle exceeding 500 kg(L); or IBCs.

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
d-Limonene - 5989-27-5	20 MW Threshold category 2b total
	60000 MWH Threshold category 2b total
	1 tonne/h Threshold category 2a total
	25 tonne/yr Threshold category 1a total
	400 tonne/yr Threshold category 2a total
	2000 tonne/yr Threshold category 2b total

International Inventories

All the constituents of this material are listed on the Australian Inventory of Industrial

Chemicals or are regulated through the Food Standards Australia New Zealand (FSANZ). All the constituents of this material are listed on the New Zealand Inventory of Chemicals or

are regulated through the Food Standards Australia New Zealand (FSANZ).

Legend:

NZIoC

AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 07-Aug-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision date: 07-Aug-2023

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Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet