SAFETY DATA SHEET

Revision date: 06-Mar-2024



Revision Number 6

Section 1: Identification		
Product identifier		
Product Name	COFFEE FLAVOUR HC240 (FACOF21120)	
Product Code(s)	00000038272	
Other means of identification		
Pure substance/mixture	Mixture	
Recommended use of the chemical and restrictions on use		
Recommended use	Flavour.	
Uses advised against	No information available.	
Details of manufacturer or importer		
Supplier Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia		
Telephone Number: +61 2 8717 2929 Facsimile: +61 2 9755 9611		
Emergency telephone number		
Emergency telephone number	1 800 033 111 (ALL HOURS)	

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

Section 2: Hazard identification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Not classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

GHS Classification

Label elements

Signal word None

Other hazards which do not result in classification

Causes mild skin irritation.

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Flavour ingredients at non-hazardous	-	100
concentrations		

Section 4: First aid measures

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.	
Inhalation	Remove to fresh air. If symptoms persist, call a physician.	
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.	
Skin contact	Wash skin with soap and water. If symptoms persist, call a physician.	
Ingestion	Rinse mouth thoroughly with water. Get medical attention if symptoms occur.	
Most important symptoms and effects, both acute and delayed		
Symptoms	Prolonged contact may cause redness and irritation.	
Effects of Exposure	No information available.	
Indication of any immediate medical attention and special treatment needed		
Note to physicians	Treat symptomatically.	
Note to physicians Section 5: Firefighting me		
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Section 5: Firefighting me	asures	
Section 5: Firefighting me Suitable Extinguishing Media Suitable extinguishing media	asures Dry chemical, CO2, water spray or regular foam. Do not scatter spilled material with high pressure water streams.	
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Special protective equipment and precautions for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation. Avoid breathing vapors or mists. Stop leak if you can do it without risk. Use personal protective equipment as required.	
For emergency responders	Shut off ignition sources. Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	Prevent product from entering drains. See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.	

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid breathing vapors or mists. Wash thoroughly after handling.
Conditions for safe storage, including any incompatibilities	
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from sources of heat or ignition. Protect from direct sunlight. Keep container closed when not in use. Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in
	accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.
Incompatible materials	Oxidizing agent.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the

physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.

Eye/face protection	Glasses.
Skin and body protection	Wear suitable protective clothing. Protective shoes or boots. Overalls.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.
Thermal hazards	No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state Appearance Color Odor Odor threshold	Liquid Thick Dark brown Strong Roasted Coffee No information available	
Property_	Values	Remarks • Method
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	112 °C	CC (closed cup)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.235 - 1.258	@ 20 °C
Water solubility	No data available	None known
Solubility(ies)	Miscible in water	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Other information		

No information available

Section 10: Stability and reactivity	
<u>Reactivity</u>	
Reactivity	No information available.
Chemical stability	
Stability	Stable under normal conditions.
Explosion data Sensitivity to mechanical impact Sensitivity to static discharge	t None. None.
Possibility of hazardous reactions	
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	
Conditions to avoid	Heat, flames and sparks. Direct sunlight.
Incompatible materials	
Incompatible materials	Oxidizing agent.
Hazardous decomposition products	
Hazardous decomposition products Carbon oxides.	

Section 11: Toxicological information

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	May cause irritation.
Skin contact	Causes mild skin irritation.
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.
Symptoms	Prolonged contact may cause redness and irritation.
Acute toxicity	

Acute toxicity .

<u>Numerical measures of toxicity</u> - Product Information No information available

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure	
Skin corrosion/irritation	Causes mild skin irritation. Classification based on data available for ingredients.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: Ecological information	
Ecotoxicity	
Aquatic ecotoxicity	Keep out of waterways.
Terrestrial ecotoxicity	There is no data for this product.
Persistence and degradability	
Persistence and degradability	No information available.
Bioaccumulative potential	
Bioaccumulation	There is no data for this product.
Component Information	
<u>Mobility</u>	
Mobility	No information available.
Other adverse effects	
Other adverse effects	No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with federal, state and local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Dispose of in accordance with federal, state and local regulations.

See section 8 for more information

Section 14: Transport information		
ADG	Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.	
IATA	Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.	
IMDG	Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.	

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Not classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
5	Contact supplier for inventory compliance status	-

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories	
AIIC	All the constituents of this material are listed on the Australian Inventory of Industrial
	Chemicals or are regulated through the Food Standards Australia New Zealand (FSANZ).
NZIOC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

NZIOC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Reason(s) For Issue:	5 Yearly Revised Primary SDS
Prepared By	This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).
Revision date:	06-Mar-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend SVHC: Substances of Very High Concern for Authorization: PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances STOT: Specific Target Organ Toxicity

ATE: Acute Toxicity Estimate

LC50: 50% Lethal Concentration LD50: 50% Lethal Dose Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION TWA TWA (time-weighted average) STEL (Short Term Exposure Limit) STEL Ceiling Maximum limit value Skin designation С Carcinogen Key literature references and sources for data used to compile the SDS Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database European Food Safety Authority (EFSA) Environmental Protection Agency Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) National Institute of Technology and Evaluation (NITE) Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS) Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) U.S. National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet