SAFETY DATA SHEET



Revision date: 11-Jul-2022

Revision Number 5

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name CHOCOLATE FLAVOUR (FACHO46855)

Product Code(s) 000000038287

Other means of identification

UN number 1197

Recommended use of the chemical and restrictions on use

Recommended use Flavour.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia ABN:51 600 546 512 70 Marple Avenue Villawood NSW 2163 Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Flammable liquids	Category 3
Serious eye damage/eye irritation	Category 2

SIGNAL WORD

Warning

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Label elements

Flame



Hazard statements

H226 - Flammable liquid and vapor H319 - Causes serious eye irritation

Precautionary Statements - Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

Keep container tightly closed

Ground/bond container and receiving equipment

Use explosion-proof electrical, ventilating, lighting equipment

Use only non-sparking tools

Take precautionary measures against static discharge

Wash hands thoroughly after handling

Wear protective gloves / protective clothing / eye protection / face protection

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eve irritation persists: Get medical advice/attention

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower

In case of fire: Use extinguishing media as outlined in Section 5 of this Safety Data Sheet to extinguish.

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
Ethyl alcohol (Ethanol)	64-17-5	>50
Flavour ingredients at non-hazardous	-	to 100
concentrations		

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air. Call a physician if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If

eye irritation persists: Get medical advice/attention.

Skin contactWash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. Call a physician if symptoms occur.

Ingestion Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth

to an unconscious person. Do NOT induce vomiting. Get medical attention if symptoms

occur.

Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the material(s)

involved, take precautions to protect themselves and prevent spread of contamination. Use

personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. May cause redness and tearing of the eyes.

Indication of any immediate medical attention and special treatment needed

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Foam. Carbon dioxide (CO2). Dry chemical.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Flammable. Risk of ignition. Keep product and empty container away from heat and sources of ignition. Containers may explode when heated. In the event of fire, cool tanks with water spray. Runoff may create fire or explosion hazard. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Hazardous combustion products Oxides of carbon.

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

Hazchem code 3Y

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes, and clothing. Avoid breathing vapors or mists. Ensure

adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. See section 8 for more information. Keep people away from and upwind of spill/leak. Do not touch or walk through spilled material. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the

product must be grounded.

Other information Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

For emergency responders Shut off ignition sources. Clear area of all unprotected personnel. Use personal protection

recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Refer to protective measures listed in

Sections 7 and 8. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor

suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other

non-combustible material and transfer to containers for later disposal.

Methods for cleaning upTake precautionary measures against static discharges. Use non-sparking tools. Dam up.

Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes. Avoid breathing

vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with

sprinklers. Use according to package label instructions.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not

be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from

heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Protect from direct sunlight. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations.

Incompatible materials Oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace

Exposure Standard(s) for constituent(s):

Ethyl alcohol (Ethanol): 8hr TWA = 1880 mg/m³ (1000 ppm)

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Ensure adequate ventilation, especially in confined areas. Apply technical measures to **Engineering controls**

comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.









Eye/face protection Goggles.

Wear suitable protective clothing, Antistatic boots, Overalls, Skin and body protection

Hand protection Impervious gloves.

If determined by a risk assessment an inhalation risk exists, wear an organic vapour Respiratory protection

respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid **Appearance** Clear Color Dark Brown

Characteristic Chocolate Odor **Odor threshold** No information available.

<u>Values</u> Remarks • Method **Property**

No data available None known pH (as aqueous solution) No data available None known Melting point / freezing point No data available None known

Boiling point / boiling rangeNo data availableNone knownFlash point23 °CCC (closed cup)Evaporation rateNo data availableNone knownFlammability (solid, gas)No data availableNone knownFlammability Limit in AirNone known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapor pressure No data available None known Vapor density No data available None known 0.8905 - 0.9105 @ 20°C Relative density None known Water solubility No data available None known Solubility(ies) Miscible in water None known **Partition coefficient** No data available None known **Autoignition temperature** No data available None known No data available None known **Decomposition temperature** Kinematic viscosity No data available None known **Dynamic viscosity** No data available None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions
None under normal processing. Heating can cause expansion or decomposition of the

material, which can lead to the containers exploding.

Conditions to avoid

Conditions to avoid Heat, flames and sparks. Static discharge (electrostatic discharge). Avoid contact with

combustible substances. Direct sunlight.

Incompatible materials

Incompatible materials Oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation. Breathing in vapour can result in headaches, dizziness, drowsiness,

> and possible nausea. Breathing in high concentrations can produce central nervous system depression, which can lead to loss of coordination, impaired judgement and if exposure is

prolonged, unconsciousness.

Eye contact Causes serious eye irritation.

Skin contact May cause irritation.

Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. May cause Ingestion

gastrointestinal discomfort if consumed in large amounts.

Irritation. May cause redness and tearing of the eyes. **Symptoms**

Numerical measures of toxicity - Product Information

No information available.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Ethyl alcohol (Ethanol)	= 7060 mg/kg (Rat)	-	= 124.7 mg/L (Rat) 4 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation Causes serious eye irritation. Classification is based on mixture calculation methods based

on component data.

Respiratory or skin sensitization No information available.

No information available. Germ cell mutagenicity

Carcinogenicity No information available.

No information available. Reproductive toxicity

STOT - single exposure No information available.

STOT - repeated exposure No information available.

No information available. **Aspiration hazard**

Chronic effects: For Ethanol: Repeated or prolonged exposure to this material could result in effects on the

> liver, kidneys, gastrointestinal tract, and heart muscle. Ethanol may cause adverse reproductive effects. Ingestion by pregnant women may cause serious effects in their newborn babies called 'foetal alcohol syndrome'. A study of the effects of ethanol inhalation in humans found that at between 5000-10000 ppm subjects experienced coughing and smarting of the eyes and nose, with symptoms disappearing within minutes. People exposed at 15000 ppm experienced continuous lacrimation and coughing. Irritation of the

eyes and respiratory tract were not noted at concentrations below 5000 ppm.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
Ethyl alcohol (Ethanol)	-	LC50: 12.0 - 16.0mL/L	-	LC50: 9268 - 14221mg/L
		(96h, Oncorhynchus		(48h, Daphnia magna)
		mykiss) LC50: >100mg/L		EC50: =2mg/L (48h,
		(96h, Pimephales		Daphnia magna) EC50:
		promelas) LC50: 13400 -		=10800mg/L (24h,
		15100mg/L (96h,		Daphnia magna)
		Pimephales promelas)		

Persistence and degradability

No information available. Persistence and degradability

Bioaccumulative potential

Bioaccumulation No information available.

Component Information

Chemical name	Partition coefficient
Ethyl alcohol (Ethanol)	-0.32

Mobility

Mobility in soil No information available.

Other adverse effects

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products

Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging

Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Dispose of in accordance with federal, state and local regulations.

14. TRANSPORT INFORMATION

ADG

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and

Rail; DANGEROUS GOODS.

UN number 1197

Proper shipping name EXTRACTS, FLAVOURING, LIQUID

Hazard class Packing group Ш **Special Provisions** 223 3Y Hazchem code

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number

UN proper shipping name EXTRACTS, FLAVOURING, LIQUID

Transport hazard class(es) 3 Packing group Ш

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea: DANGEROUS GOODS.

UN number 1197

EXTRACTS, FLAVOURING, LIQUID **UN proper shipping name**

Transport hazard class(es) Packing group Ш **IMDG EMS Fire** F-E **IMDG EMS Spill** S-D

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

Major hazard (accident/incident planning) regulation

Verify that license requirements are met

Hazardous chemical Threshold quantity (T) 50 000

Liquids that meet the criteria for Class 3 Packing Group II or III

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Ethyl alcohol (Ethanol) - 64-17-5	10 tonne/yr Threshold category 1

International Inventories

AIIC All the constituents of this material are listed on the Australian Inventory of Industrial

Chemicals or are regulated through the Food Standards Australia New Zealand (FSANZ).

AIIC - Australian Inventory of Industrial Chemicals

International Regulations

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The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS Change in Hazardous Chemical Classification

Change in Engineering Control Measures

Issuing Date: 11-Jul-2022

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

C Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet