

SAFETY DATA SHEET



Revision date: 14-Nov-2022

Revision Number 5

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name ORANGE FLAVOCOL E47405 (FDORA47405)

Product Code(s) 000000039761

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Flavour.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia
ABN:51 600 546 512
70 Marple Avenue
Villawood NSW 2163
Australia

Telephone Number: +61 2 8717 2929

Facsimile: +61 2 9755 9611

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

| | |
|---------------------------------|------------|
| Skin sensitization | Category 1 |
| Acute aquatic toxicity | Category 3 |
| Chronic aquatic toxicity | Category 3 |

SIGNAL WORD

Warning

Label elements

Exclamation mark



Hazard statements

H317 - May cause an allergic skin reaction

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations:
H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements - Prevention

Avoid breathing dust / fume / gas / mist / vapours / spray
Contaminated work clothing should not be allowed out of the workplace
Wear protective gloves
Avoid release to the environment

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)
IF ON SKIN: Wash with plenty of soap and water
If skin irritation or rash occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse

Precautionary Statements - Storage

No storage statements

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

Causes mild skin irritation
Harmful to aquatic life

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

| Chemical name | CAS No. | Weight-% |
|---|-----------|----------|
| Orange, sweet, extract | 8028-48-6 | 1-<10 |
| Flavour ingredients at non-hazardous concentrations | - | to 100 |

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms occur.

| | |
|---------------------|--|
| Eye contact | Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician. |
| Skin contact | Wash off immediately with soap and plenty of water. Call a physician if symptoms occur. |
| Ingestion | Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur. |

Most important symptoms and effects, both acute and delayed

Symptoms May cause allergic skin reaction. Redness. Rashes. Hives.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization by skin contact. Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Non-combustible. However following evaporation of the water component of the material, the residual material can burn if ignited. On burning will emit toxic fumes, including those of oxides of carbon. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Hazardous combustion products Oxides of carbon.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes, and clothing. Avoid breathing vapors or mists. Ensure adequate ventilation. Do not touch or walk through spilled material. Keep people away from and upwind of spill/leak. Evacuate personnel to safe areas. Wash thoroughly after handling. Use personal protective equipment as required.

For emergency responders Clear area of all unprotected personnel. Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Refer to protective measures listed in

Sections 7 and 8.

Methods and material for containment and cleaning up

| | |
|--------------------------------|---|
| Methods for containment | Stop leak if you can do it without risk. Do not touch or walk through spilled material. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. |
| Methods for cleaning up | Slippery when spilt. Avoid accidents, clean up immediately. Dam up. Soak up with inert absorbent material. Use personal protective equipment as required. Pick up and transfer to properly labelled containers. |

7. HANDLING AND STORAGE

Precautions for safe handling

| | |
|---------------------------------------|--|
| Advice on safe handling | Avoid contact with skin and eyes. Avoid breathing vapors or mists. Ensure adequate ventilation. Wash thoroughly after handling. Handle in accordance with good industrial hygiene and safety practice. Use according to package label instructions. |
| General hygiene considerations | Regular cleaning of equipment, work area and clothing is recommended. Contaminated work clothing should not be allowed out of the workplace. Wash hands and face before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. |

Conditions for safe storage, including any incompatibilities

| | |
|---------------------------------|--|
| Storage Conditions | Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct sunlight. Store away from sources of heat or ignition. Store away from incompatible materials described in Section 10. Keep container closed when not in use. |
| Incompatible materials | Strong oxidizing agents. |
| Poisons Schedule (SUSMP) | None allocated |

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

| | |
|------------------------|--|
| Exposure Limits | No value assigned for this specific material by Safe Work Australia. |
|------------------------|--|

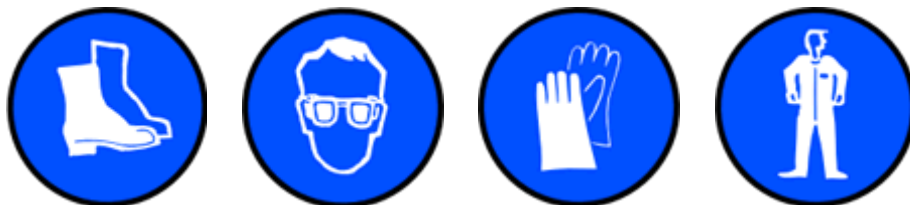
Appropriate engineering controls

| | |
|-----------------------------|--|
| Engineering controls | Ensure adequate ventilation, especially in confined areas. |
|-----------------------------|--|

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



| | |
|--|--|
| Eye/face protection | Glasses. |
| Skin and body protection | Wear suitable protective clothing. Boots. Overalls. |
| Hand protection | Impervious gloves. |
| Respiratory protection | If determined by a risk assessment an inhalation risk exists due to processing vapours, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. |
| Environmental exposure controls | No information available. |

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| | |
|-----------------------|---------------------------|
| Physical state | Liquid |
| Appearance | Semi-viscous |
| Color | Deep Yellow |
| Odor | Characteristic Orange |
| Odor threshold | No information available. |

| <u>Property</u> | <u>Values</u> | <u>Remarks • Method</u> |
|---|-----------------------|-------------------------|
| pH | No data available | None known |
| pH (as aqueous solution) | No data available | None known |
| Melting point / freezing point | No data available | None known |
| Boiling point / boiling range | No data available | None known |
| Flash point | Not Applicable | None known |
| Evaporation rate | No data available | None known |
| Flammability (solid, gas) | No data available | None known |
| Flammability Limit in Air | | None known |
| Upper flammability or explosive limits | Not Applicable | |
| Lower flammability or explosive limits | Not Applicable | |
| Vapor pressure | No data available | None known |
| Vapor density | No data available | None known |
| Relative density | 0.9863 - 1.0063 @20°C | None known |
| Water solubility | No data available | None known |
| Solubility(ies) | No data available | None known |
| Partition coefficient | No data available | None known |
| Autoignition temperature | Not Applicable | None known |
| Decomposition temperature | No data available | None known |
| Kinematic viscosity | No data available | None known |
| Dynamic viscosity | No data available | None known |

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact May cause irritation.

Skin contact Causes mild skin irritation. May cause sensitization by skin contact.

Ingestion May cause gastrointestinal discomfort if consumed in large amounts.

Symptoms May cause allergic skin reaction. Redness. Rashes. Hives.

Numerical measures of toxicity - Product Information

No information available.

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

| | |
|--|--|
| Serious eye damage/eye irritation | No information available. |
| Respiratory or skin sensitization | May cause sensitization by skin contact. Classification is based on mixture calculation methods based on component data. |
| Germ cell mutagenicity | No information available. |
| Carcinogenicity | No information available. |
| Reproductive toxicity | No information available. |
| STOT - single exposure | No information available. |
| STOT - repeated exposure | No information available. |
| Aspiration hazard | No information available. |

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Avoid contaminating waterways. Harmful to aquatic life with long lasting effects.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories

AIIC

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals or are regulated through the Food Standards Australia New Zealand (FSANZ).

Legend:

AIIC - Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: Change to Product Name

Issuing Date: 14-Nov-2022

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

| | | | |
|---------|-----------------------------|------|----------------------------------|
| TWA | TWA (time-weighted average) | STEL | STEL (Short Term Exposure Limit) |
| Ceiling | Maximum limit value | * | Skin designation |
| C | Carcinogen | | |

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris and Australian Botanical Products.

End of Safety Data Sheet