

SAFETY DATA SHEET



Revision date: 05-Mar-2021

Revision Number 4

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name REVONOX 420

Product Code(s) 000000050551

Other means of identification

CAS No. 143925-92-2

Synonyms Deox 420

Recommended use of the chemical and restrictions on use

Recommended use Antioxidant.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Skin sensitization

Category 1A

SIGNAL WORD

Warning

Label elements

Exclamation mark

**Hazard statements**

H317 - May cause an allergic skin reaction

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations:
H413 - May cause long lasting harmful effects to aquatic life

Precautionary Statements - Prevention

Avoid breathing dust / fume / gas / mist / vapours / spray
Contaminated work clothing should not be allowed out of the workplace
Wear protective gloves/protective clothing

Precautionary Statements - Response

Specific treatment (see First aid on this SDS)
IF ON SKIN: Wash with plenty of soap and water
If skin irritation or rash occurs: Get medical advice/attention
Wash contaminated clothing before reuse

Precautionary Statements - Storage

No storage statements

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

May form combustible dust concentrations in air

General Hazards

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%
Amines, bis(hydrogenated tallow alkyl), oxidized	143925-92-2	>=70%
Impurities	-	to 100%

4. FIRST AID MEASURES**Description of first aid measures**

Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766
Inhalation	Remove to fresh air. Call a physician if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if symptoms occur.
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Get medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. Redness. Rashes. Hives. May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES**Suitable Extinguishing Media**

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media High volume water jet.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Combustible material. May cause sensitization by skin contact.

Hazardous combustion products Carbon oxides. Nitrogen oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions Avoid contact with skin and eyes. Avoid breathing dust or spray mist. Avoid generation of dust. Do not touch or walk through spilled material. Evacuate personnel to safe areas. Remove all sources of ignition. Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust. Dike far ahead of spill to collect runoff water.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling Avoid contact with skin, eyes, and clothing. Avoid breathing dust or spray mist. Avoid generation of dust. Do not eat, drink or smoke when using this product. Fine dust dispersed

in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking and explosion proof. Remove all sources of ignition. Take precautionary measures against static discharges. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep in a dry, cool and well-ventilated place. Protect from direct sunlight. Protect from moisture. Store away from sources of heat or ignition. Keep container closed when not in use.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Poisons Schedule (SUSMP)	None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.



Eye/face protection	Glasses.
Skin and body protection	Protective shoes or boots. Wear suitable protective clothing. Overalls.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a dust mask meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Color	White to Off-white
Odor	Odourless
Odor threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	96-98°C	None known
Boiling point / boiling range	>280°C	None known
Flash point	>150°C	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	0.000000001 hPa @25°C	None known
Vapor density	No data available	None known
Relative density	0.95 @23°C	None known
Water solubility	Insoluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity	No information available.
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Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Possibility of hazardous reactions

Possibility of hazardous reactions Dust can form an explosive mixture with air.

Conditions to avoid

Conditions to avoid Dust formation. Static discharge (electrostatic discharge). Direct sunlight. Moisture.

Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Nitrogen oxides.

11. TOXICOLOGICAL INFORMATION**Acute toxicity****Information on likely routes of exposure**

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation May cause irritation.

Eye contact May cause irritation. Dust contact with the eyes can lead to mechanical irritation.

Skin contact May cause irritation. May cause sensitization by skin contact.

Ingestion May cause gastrointestinal discomfort if consumed in large amounts.

Symptoms Irritation. Redness. Rashes. Hives.

Numerical measures of toxicity - Product Information**On basis of test data**

Oral LD50 > 2000 mg/kg (rat)

Dermal LD50 > 2000 mg/kg (rat)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Not classified.
Serious eye damage/eye irritation	Not classified.
Respiratory or skin sensitization	Skin sensitizer in guinea pig.
Germ cell mutagenicity	No information available.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP. (OSHA - Occupational Safety and Health Administration) (IARC - International Agency for Research on Cancer) (NTP - National Toxicology Program).
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways. May cause long-term adverse effects in the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Amines, bis(hydrogenated tallow alkyl), oxidized	-	96hr LC50 = >100 mg/L	-	-

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories

AICS

This material is listed on the Australian Inventory of Industrial Chemicals.

NZIoC

This material is listed on the New Zealand Inventory of Chemicals.

Legend:

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 11/ 2015
Revonox is a registered tradename.

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 05-Mar-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan GHS Classification
 Australian Industrial Chemicals Introduction Scheme (AICIS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 RTECS (Registry of Toxic Effects of Chemical Substances)
 World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet