

SAFETY DATA SHEET



Revision date: 31-Mar-2021

Revision Number 3

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name ALKAZOLV 44 LF

Product Code(s) 000000050698

Other means of identification

UN number 1824

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Cleaning agent.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Corrosive to metals	Category 1
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3

SIGNAL WORD

Danger

Label elementsCorrosion
Exclamation mark**Hazard statements**

H290 - May be corrosive to metals
 H314 - Causes severe skin burns and eye damage
 H335 - May cause respiratory irritation

Precautionary Statements - Prevention

Keep only in original container
 Do not breathe fume, gas, mist, vapours, spray
 Wash face, hands and any exposed skin thoroughly after handling
 Use only outdoors or in a well-ventilated area
 Wear protective gloves / protective clothing / eye protection / face protection
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Call a POISON CENTER or doctor/physician if you feel unwell
 IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
 Absorb spillage to prevent material damage

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed
 Store in corrosion resistant container with a resistant inner liner

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

Poisons Schedule (SUSMP) 6

3. COMPOSITION/INFORMATION ON INGREDIENTS**Mixture**

Chemical name	CAS No.	Weight-%
Sodium hydroxide	1310-73-2	30-60
Non hazardous component(s)	-	to 100

4. FIRST AID MEASURES**Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance.

Emergency telephone number

Poisons Information Center, Australia: 13 11 26
 Poisons Information Center, New Zealand: 0800 764 766

Inhalation

Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor/physician.
Ingestion	Rinse mouth thoroughly with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Get immediate medical advice/attention.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation/Corrosion.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically. Can cause corneal burns.

5. FIRE FIGHTING MEASURES**Suitable Extinguishing Media**

Suitable Extinguishing Media Dry chemical, CO₂, water spray or regular foam.

Unsuitable extinguishing media Do not use straight streams.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Contact with metals may evolve flammable hydrogen gas.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code 2R

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions Evacuate personnel to safe areas. Avoid contact with skin, eyes and inhalation of vapors. Ensure adequate ventilation. Stop leak if you can do it without risk. Use personal protective equipment as required.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.

After cleaning, flush away traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Avoid breathing vapors or mists. Avoid contact with skin and eyes. Do not eat, drink or smoke when using this product. Keep out of reach of children.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from foodstuffs. At temperatures greater than 40°C, tanks must be stress relieved. Keep container closed when not in use.

This material is a Scheduled Poison and must be stored, maintained and used in accordance with the relevant regulations.

Packaging materials

Do not store in aluminium containers. Do not store in tin containers. Do not store in zinc containers.

Incompatible materials

Ammonium salts. Aluminium. Tin. Zinc.

Poisons Schedule (SUSMP)

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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Sodium hydroxide: Peak Limitation = 2 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Eyewash stations. Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, FACE SHIELD, GLOVES (Long), APRON, RUBBER BOOTS.



Eye/face protection

Goggles. Face protection shield.

Skin and body protection

Boots. Apron. Overalls.

Hand protection

Impervious gloves.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear to Slightly turbid
Color	Colourless
Odor	No information available.
Odor threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	ca. 14	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not applicable	
Lower flammability or explosive limits	Not applicable	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	ca. 1.5	None known
Water solubility	Miscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	Not applicable	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity May react with ammonium salts resulting in evolution of ammonia gas.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions Contact with metals (aluminum, zinc, tin) may release hydrogen gas. Reacts with ammonium salts, evolving ammonia gas. Reacts readily with various reducing sugars (i.e. fructose, galactose, maltose, dry whey solids) to produce carbon monoxide. Take precautions including monitoring the tank atmosphere for carbon monoxide to ensure safety of personnel before vessel entry.

Conditions to avoid

Conditions to avoid Do not contaminate food or feed stuffs.

Incompatible materials

Incompatible materials Ammonium salts. Aluminium. Tin. Zinc.

Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation Irritating to respiratory system.

Eye contact Causes serious eye damage.

Skin contact Contact causes severe skin irritation and possible burns.

Ingestion Can burn mouth, throat, and stomach.

Symptoms Irritation/Corrosion.

Numerical measures of toxicity - Product Information

No information available.

Numerical measures of toxicity - Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium hydroxide	-	= 1350 mg/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes burns. Classification is based on mixture calculation methods based on component data.
Serious eye damage/eye irritation	Causes serious eye damage. Classification is based on mixture calculation methods based on component data.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	May cause respiratory irritation.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Sodium hydroxide	-	LC50: =45.4mg/L (96h, Oncorhynchus mykiss)	-	-

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Other adverse effects**13. DISPOSAL CONSIDERATIONS****Waste treatment methods**

Waste from residues/unused products

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

14. TRANSPORT INFORMATION**ADG**

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN number	1824
Proper shipping name	SODIUM HYDROXIDE SOLUTION
Hazard class	8
Packing group	II
Hazchem code	2R

IATA

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN number	1824
UN proper shipping name	SODIUM HYDROXIDE SOLUTION
Transport hazard class(es)	8
Packing group	II

IMDG

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN number	1824
UN proper shipping name	SODIUM HYDROXIDE SOLUTION
Transport hazard class(es)	8
Packing group	II
IMDG EMS Fire	F-A
IMDG EMS Spill	S-B

15. REGULATORY INFORMATION**Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) 6**International Inventories**

AICS All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:

- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 31-Mar-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheetLegend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan GHS Classification
 Australian Industrial Chemicals Introduction Scheme (AICIS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 RTECS (Registry of Toxic Effects of Chemical Substances)
 World Health Organization

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text This SDS summarises to our best knowledge at the date of issue,

the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet