SAFETY DATA SHEET

Revision date: 11-Aug-2023



Revision Number 4

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier		
Product Name	STEPSPERSE DF600	
Product Code(s)	00000051410	
Other means of identification		
Synonyms	STEPSPERSE DF-600	
Recommended use of the chemical and restrictions on use		
Recommended use	Surfactant. For industrial use only.	
Uses advised against	No information available	

Supplier Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Acute aquatic toxicity	Category 2
Chronic aquatic toxicity	Category 3

SIGNAL WORD Warning

Label elements



Hazard statements H315 - Causes skin irritation H319 - Causes serious eye irritation

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations: H401 - Toxic to aquatic life H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements - Prevention

Wash hands thoroughly after handling
Wash eyes thoroughly after handling.
Wear protective gloves / protective clothing / eye protection / face protection
Avoid release to the environment
Precautionary Statements - Response
Specific treatment (see First aid on this SDS)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse
Precautionary Statements - Storage
No storage statements
Precautionary Statements.

Other hazards which do not result in classification

May be harmful if swallowed May form combustible dust concentrations in air

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical nature

100% Nonionic/Lignosulfonate blend.

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Inhalation	Remove to fresh air. Call a physician if symptoms occur.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.
Ingestion	Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Get medical attention if symptoms occur.
Most important symptoms and effe	ects, both acute and delayed
Symptoms	Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).
Indication of any immediate medic	al attention and special treatment needed
Note to physicians	Treat symptomatically. Symptoms may be delayed.
5. FIRE FIGHTING MEASU	IRES
Suitable Extinguishing Media	
Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Combustible material. Avoid generation of dust. May form explosive mixtures with air. In the event of fire, cool tanks with water spray.

Hazardous combustion products Oxides of sulfur.

Special protective actions for fire-fighters

Special protective equipment for
fire-fightersFirefighters should wear self-contained breathing apparatus and full firefighting turnout
gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin and eyes. Avoid breathing dust or spray mist. Avoid generation of dust. Do not touch or walk through spilled material. Ensure adequate ventilation. Evacuate personnel to safe areas. Remove all sources of ignition. Stop leak if you can do it without risk. Take precautionary measures against static discharges. Use personal protective equipment as required. Wash thoroughly after handling.	
Other information	Knock down dust cloud with water spray.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Use personal protective equipment as required. Take up mechanically, placing in appropriate containers for disposal. Use only non-sparking tools. After cleaning, flush away	

traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Avoid contact with skin, eyes, and clothing. Avoid generation of dust. Do not eat, drink or smoke when using this product. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Take precautionary measures against static discharges. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking and explosion proof.	
Conditions for safe storage, including any incompatibilities		
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use.	
Incompatible materials	Strong oxidizing agents.	
Poisons Schedule (SUSMP)	None allocated	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the

physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.



9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

information on basic physical and d		
Physical state	Solid	
Appearance	Free-flowing Powder	
Color	Brown	
Odor	No information available	
Odor threshold	No information available	
Property	Values	Remarks • Method
Hq	8.8 (5% aqueous)	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	>93.9°C	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	No data available	
limits		
Lower flammability or explosive	No data available	
limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	0.365 g/cm ³ @25°C (bulk density)	None known
Water solubility	Soluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity	Non-reactive under normal conditions of use, storage and transport.	
Chemical stability		
Stability	Stable under normal conditions.	
Explosion data Sensitivity to mechanical impact None.		
Sensitivity to static discharge	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.	
Possibility of hazardous reactions		
Possibility of hazardous reactions	None under normal processing.	
Conditions to avoid		
Conditions to avoid	Heat, flames and sparks. Dispersal of dust in the air. Dust formation.	
Incompatible materials		
Incompatible materials	Strong oxidizing agents.	
Hazardous decomposition products	S	

Hazardous decomposition products Oxides of sulfur.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	Causes serious eye irritation.
Skin contact	Causes skin irritation.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.
Symptoms	Irritation. May cause redness and tearing of the eyes. Erythema (skin redness).

Numerical measures of toxicity - Product Information

On basis of test data

Oral LD50 Dermal LD50 2000-3340 mg/kg (rat) >2000 mg/kg (rabbit) See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure	
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	Not a respiratory sensitizer.
Germ cell mutagenicity	No information available.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP. (OSHA - Occupational Safety and Health Administration) (IARC - International Agency for Research on Cancer) (NTP - National Toxicology Program).
Reproductive toxicity	No information available.
STOT - single exposure	Not classified.
STOT - repeated exposure	Not classified.
Aspiration hazard	Not classified.

12. ECOLOGICAL INFORMATION	
Ecotoxicity	
Ecotoxicity	Keep out of waterways. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
Persistence and degradability	
Persistence and degradability	No information available.
Bioaccumulative potential	
Bioaccumulation	No information available.
Mobility	
Mobility in soil	No information available.
Other adverse effects	
13. DISPOSAL CONSIDE	RATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for

recycling or disposal.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

<u>IATA</u>

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories	
AIIC	All the constituents of this material are listed on the Australian Inventory of Industrial
	Chemicals.

Legend: AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 06/ 2020

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date:

11-Aug-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend	Section 8: EXPOSURE CONTROLS/PERSONAL	PROTECTION
TWA	TWA (time-weighted average)	STEL
Ceiling	Maximum limit value	*
С	Carcinogen	

STEL (Short Term Exposure Limit) Skin designation

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet