Safety Data Sheet

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: **KATALCO 35-4E**

Recommended Use of the Chemical and Restrictions on Use Ammonia synthesis catalyst.

Supplier: Ixom Operations Pty Ltd
ABN: 51 600 546 512
Street Address: Level 8, 1 Nicholson Street
East Melbourne Victoria 3002
Australia

Telephone Number: +61 3 9906 3000
Emergency Telephone: **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

This material is hazardous according to Safe Work Australia; HAZARDOUS CHEMICAL.

Classification of the chemical:
Eye Irritation - Category 2A

SIGNAL WORD: WARNING

Hazard Statement(s):
H319 Causes serious eye irritation.

Precautionary Statement(s):

Prevention:
P264 Wash hands thoroughly after handling.
P280 Wear protective gloves / protective clothing / eye protection / face protection.

Response:
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.

Storage:
No storage statements.

Disposal:
No disposal statements.

Poisons Schedule (SUSMP): None allocated.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

Components	CAS Number	Proportion	Hazard Codes
Magnetite	1309-38-2	>=90%	-
Aluminium oxide	1344-28-1	1-<5%	-
Calcium oxide	1305-78-8	1-<5%	H315 H318 H335
Potassium carbonate	584-08-7	1-<5%	H302 H315 H319 H335

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:
Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:
If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If irritation occurs seek medical advice.

Eye Contact:
If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre or a doctor, or for at least 15 minutes.

Ingestion:
Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water. Never give anything by the mouth to an unconscious patient. Seek medical advice.

Indication of immediate medical attention and special treatment needed:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:
Not combustible, however, if material is involved in a fire use: Extinguishing media appropriate to surrounding fire conditions.

Specific hazards arising from the chemical:
Non-combustible material.

Special protective equipment and precautions for fire-fighters:
Decomposes on heating emitting toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to products of decomposition.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:
Clear area of all unprotected personnel. If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:
Wear protective equipment to prevent skin and eye contact and breathing in dust. Vacuum solid spills instead of sweeping. Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling:
Avoid skin and eye contact and breathing in dust. Avoid handling which leads to dust formation. Do not reuse container. Following activation in a reducing environment the catalyst should be regarded as pyrophoric. Pyrophoric catalysts can act as a source of ignition and should be kept away from combustible materials. As a minimum, water hoses should be available at the discharge point in case it is necessary to wet the catalyst. The action of water on the reduced catalyst may result in partial oxidation of the catalyst with consequent evolution of small quantities of hydrogen.

Conditions for safe storage, including any incompatibilities:
Store in a cool, dry, well ventilated place. Keep containers closed when not in use - check regularly for spills. Keep only in the original container.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Aluminium oxide: 8hr TWA = 10 mg/m^3
Calcium oxide: 8hr TWA = 2 mg/m^3
Iron oxide fume (Fe2O3) (as Fe): 8hr TWA = 5 mg/m^3

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls:
Ensure ventilation is adequate and that air concentrations of components are controlled below quoted Workplace Exposure Standards. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as Personal Protective Equipment (PPE):
The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.

Wear overalls, chemical goggles and impervious gloves. If determined by a risk assessment an inhalation risk exists, wear a dust mask/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Granular Solid
Colour:	Black
Odour:	Odourless
Solubility:	Insoluble in water.
Specific Gravity:	2.8-3.0 g/mL (Bulk density)
Relative Vapour Density (air=1):	Not applicable
Vapour Pressure (20 °C):	Not applicable
Flash Point (°C):	Not applicable
Flammability Limits (%):	Not applicable
Autoignition Temperature (°C):	Not applicable
Melting Point/Range (°C):	Not available
Decomposition Point (°C):	Not available
pH:	Not applicable

10. STABILITY AND REACTIVITY

Reactivity:	No information available.
Chemical stability:	Stable.
Possibility of hazardous reactions:	No hazardous reactions when stored and handled correctly.
Conditions to avoid:	None known.
Incompatible materials:	None known.
Hazardous decomposition products:	Oxides of carbon. Metal oxides.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion:	No adverse effects expected, however, large amounts may cause nausea and vomiting.
Eye contact:	An eye irritant.
Skin contact:	Contact with skin may result in irritation.

Inhalation: Breathing in dust may result in respiratory irritation.

Acute toxicity: No LD50 data available for the product.

Chronic effects: No information available for the product.

12. ECOLOGICAL INFORMATION

Ecotoxicity Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

Disposal methods:
Refer to Waste Management Authority. Dispose of contents and container in accordance with local, regional, national, international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Marine Transport
Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport
Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:
This material is hazardous according to Safe Work Australia; HAZARDOUS CHEMICAL.

Classification of the chemical:
Eye Irritation - Category 2A

Hazard Statement(s):
H319 Causes serious eye irritation.

Poisons Schedule (SUSMP): None allocated.

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Supplier Safety Data Sheet; 03/ 2015.
KATALCO is a trademark of the Johnson Matthey group of companies.

This safety data sheet has been prepared by Ixom Operations Pty Ltd Toxicology & SDS Services.

Reason(s) for Issue:
First Issue Primary SDS

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.