

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: SODIUM SESQUICARBONATE

Other name(s): Trisodium hydrogen dicarbonate.

Recommended Use of the Chemical Water softeners, pH regulator, personal care products, detergents and cleaners.

and Restrictions on Use

Supplier: Ixom Operations Pty Ltd

ABN: 51 600 546 512

Street Address: Level 8, 1 Nicholson Street

East Melbourne Victoria 3002

Australia

Telephone Number: +61 3 9906 3000

Emergency Telephone: 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail: NON-DANGEROUS GOODS.

This material is hazardous according to Safe Work Australia; HAZARDOUS CHEMICAL.

Classification of the chemical:

Eye Irritation - Category 2A

SIGNAL WORD: WARNING



Hazard Statement(s):

H319 Causes serious eye irritation.

Precautionary Statement(s):

Prevention:

P264 Wash hands thoroughly after handling.

P280 Wear eye protection.

Response:

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

Storage:

No storage statements.

Disposal:

No disposal statements.

Poisons Schedule (SUSMP): None allocated.

Product Name: SODIUM SESQUICARBONATE

Substance No: 000000053052

Issued: 01/07/2015 Version: 1



3. COMPOSITION AND INFORMATION ON INGREDIENTS

Components	CAS Number	Proportion	Hazard Codes
Sodium sesquicarbonate	533-96-0	>80%	H319
Sodium carbonate	497-19-8	ca. 10%	H319
Carbonic acid, monosodium salt	144-55-8	ca. 6%	-

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:

Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:

If skin contact occurs, remove contaminated clothing and wash skin with running water. If irritation occurs seek medical advice.

Eye Contact:

If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre or a doctor, or for at least 15 minutes.

Ingestion:

Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water. Seek medical advice.

Indication of immediate medical attention and special treatment needed:

Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:

Not combustible, however, if material is involved in a fire use: Extinguishing media appropriate to surrounding fire conditions.

Unsuitable Extinguishing Media:

None known.

Specific hazards arising from the chemical:

Non-combustible material.

Special protective equipment and precautions for fire-fighters:

Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to products of decomposition.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:

Clear area of all unprotected personnel. If contamination of sewers or waterways has occurred advise local emergency services.

Product Name: SODIUM SESQUICARBONATE

Substance No: 000000053052

Issued: 01/07/2015

Version: 1



Personal precautions/Protective equipment/Methods and materials for containment and cleaning up: Wear protective equipment to prevent skin and eye contact and breathing in dust. Work up wind or increase ventilation. Cover with damp absorbent (inert material, sand or soil). Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling:

Avoid skin and eye contact and breathing in dust. Avoid handling which leads to dust formation.

Conditions for safe storage, including any incompatibilities:

Store in a cool, dry, well ventilated place. Store in original container. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for spills.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls:

Ensure ventilation is adequate and that air concentrations of components are controlled below quoted Workplace Exposure Standards. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as Personal Protective Equipment (PPE):

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.









Product Name: SODIUM SESQUICARBONATE

Substance No: 000000053052

Issued: 01/07/2015 Version: 1



Wear overalls, chemical goggles and impervious gloves. Avoid generating and inhaling dusts. If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Crystalline Powder

Colour: White
Odour: Odourless
Specific Gravity: 2.36 @20°C
Relative Vapour Density (air=1): Not applicable
Vapour Pressure (20 °C): Not applicable
Flash Point (°C): Not applicable
Flammability Limits (%): Not applicable
Autoignition Temperature (°C): Not available

Melting Point/Range (°C): Decomposes above 70°C

Decomposition Point (°C): >70

pH: 9.6 (saturated solution)

10. STABILITY AND REACTIVITY

Reactivity: Reacts with acids.

Chemical stability: The material is stable under normal handling and storage conditions described in

section 7.

Possibility of hazardous

reactions:

Reacts with acids liberating carbon dioxide.

Conditions to avoid: Avoid dust generation. Avoid temperatures above 70 °C.

Incompatible materials: Incompatible with acids, aluminium in powder form, fluorine, molten lithium.

Hazardous decomposition

products:

None known.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion: Swallowing may result in irritation of the gastrointestinal tract.

Eye contact: An eye irritant.

Skin contact: Contact with skin may result in irritation.

Inhalation: Breathing in dust may result in respiratory irritation.

Acute toxicity: No LD50 data available for the product.

Chronic effects: No evidence of carcinogenicity.

Product Name: SODIUM SESQUICARBONATE

Substance No: 000000053052

Issued: 01/07/2015 Version: 1



12. ECOLOGICAL INFORMATION

Ecotoxicity

Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

Disposal methods:

Refer to Waste Management Authority. Dispose of contents and container in accordance with local, regional, national, international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Marine Transport

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:

This material is hazardous according to Safe Work Australia; HAZARDOUS CHEMICAL.

Classification of the chemical:

Eye Irritation - Category 2A

Hazard Statement(s):

H319 Causes serious eye irritation.

Poisons Schedule (SUSMP): None allocated.

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Supplier Safety Data Sheet; 10/2011.

This safety data sheet has been prepared by Ixom Operations Pty Ltd Toxicology & SDS Services.

Reason(s) for Issue:

First Issue Primary SDS

Product Name: SODIUM SESQUICARBONATE Issued: 01/07/2015

Substance No: 00000053052 Version: 1



This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Product Name: SODIUM SESQUICARBONATE Issued: 01/07/2015 Substance No: 00000053052 Version: 1

Page 6 of 6