

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name:

RHODAFAC H66

Recommended Use of the Chemical Hydrotropic agent. **and Restrictions on Use**

| Supplier: ABN: Street Address: | Ixom Operations Pty Ltd 51 600 546 512 Level 8, 1 Nicholson Street East Melbourne Victoria 3002 Australia |
|--------------------------------------|---|
| Telephone Number: | +61 3 9906 3000 |
| Emergency Telephone: | 1 800 033 111 (ALL HOURS) |

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

Product Description: Aqueous solution of Poly(oxy-1,2-ethanediyl), alpha-phosphono-omega-(methylphenoxy)-, dipotassium salt.

| Components | CAS Number | Proportion | Hazard Codes |
|----------------------------|------------|------------|--------------|
| Non hazardous component(s) | - | 100% | - |

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:

Remove victim from area of exposure - avoid becoming a casualty. Seek medical advice if effects persist.

Skin Contact:

If skin contact occurs, remove contaminated clothing and wash skin with running water. If irritation occurs seek medical advice.

Eye Contact:

If in eyes, wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.



Ingestion:

Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water. Seek medical advice.

Indication of immediate medical attention and special treatment needed:

Treat symptomatically. No known specific antidote.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:

Not combustible, however, if material is involved in a fire use: Fine water spray, normal foam, dry agent (carbon dioxide, dry chemical powder).

Unsuitable Extinguishing Media:

Water jet.

Specific hazards arising from the chemical:

Non-combustible material.

Special protective equipment and precautions for fire-fighters:

Decomposes on heating emitting toxic fumes, including those of oxides of carbon, oxides of phosphorus. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to products of decomposition.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:

If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:

Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. Wash area down with excess water. Recover the cleaning water for subsequent disposal.

7. HANDLING AND STORAGE

Precautions for safe handling:

Avoid skin and eye contact and breathing in vapour, mists and aerosols.

Conditions for safe storage, including any incompatibilities:

Store in a cool, dry, well ventilated place. Storage temperature: 20-30°C. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for leaks.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls:

Natural ventilation should be adequate under normal use conditions. Keep containers closed when not in use.



Individual protection measures, such as Personal Protective Equipment (PPE):

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



Wear overalls, safety glasses and impervious gloves. Always wash hands before smoking, eating, drinking or using the toilet. If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical state: | Liquid |
|----------------------------------|---------------|
| Colour: | Colourless to |
| Odour: | Slight |
| Solubility: | Miscible in w |
| Specific Gravity: | >1 g/cm3 @ |
| Relative Vapour Density (air=1): | Not available |
| Vapour Pressure (20 °C): | Not available |
| Flash Point (°C): | Not applicab |
| Flammability Limits (%): | Not applicab |
| Autoignition Temperature (°C): | Not available |
| Boiling Point/Range (°C): | >100 |
| pH: | 8.0-10.0 @2 |

Colourless to Pale Yellow Brown Slight Miscible in water. >1 g/cm3 @25°C Not available Not available Not applicable Not applicable Not available >100 8.0-10.0 @25°C

10. STABILITY AND REACTIVITY

| Reactivity: | No information available. |
|-------------------------------------|--|
| Chemical stability: | Stable under normal conditions. Stable at ambient temperatures. |
| Possibility of hazardous reactions: | Hazardous polymerisation will not occur. |
| Conditions to avoid: | Avoid exposure to heat, sources of ignition, and open flame. |
| Incompatible materials: | Incompatible with strong acids. Incompatible with strong bases. Incompatible with strong oxidising agents. Incompatible with strong reducing agents. |
| Hazardous decomposition products: | Oxides of carbon. Oxides of phosphorus. |

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

| Ingestion: | No adverse effects expected, however, large amounts may cause nausea and vomiting. |
|---------------|--|
| Eye contact: | May be an eye irritant. |
| Skin contact: | Contact with skin may result in irritation. |
| Inhalation: | Breathing in mists or aerosols may produce respiratory irritation. |

Acute toxicity: No LD50 data available for the product.

| Skin corrosion/irritation: | Non-irritant (rabbit). |
|--------------------------------|---------------------------|
| Serious eye damage/irritation: | Non-irritant. |
| Respiratory or skin | No information available. |
| sensitisation: | |

Chronic effects: No information available for the product.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Avoid contaminating waterways.

>100 mg/L

96hr LC50 (rainbow trout):

13. DISPOSAL CONSIDERATIONS

Disposal methods:

Refer to Waste Management Authority. Dispose of contents and container in accordance with local, regional, national, international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Marine Transport

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:

Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

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16. OTHER INFORMATION

This safety data sheet has been prepared by Ixom Operations Pty Ltd Toxicology & SDS Services.

Reason(s) for Issue:

First Issue Primary SDS

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.