Version: 1.3

Date of preparation : 11 February 2023 Previous date : 20 August 2022



SAFETY DATA SHEET

STEAMATE NA0880

1. Identification

Product identifier STEAMATE NA0880

Other means of identification None.

Recommended use of the chemical and restrictions on use
Recommended use Blend of neutralizing amines

Restrictions on use Not available.

Company/undertaking identification

VEOLIA WATER TECHNOLOGIES & SOLUTIONS

AUSTRALIA PTY LTD

103 Raubers Road, Northgate, QLD 4013 Australia C/o Buddle Findlay, Level 18, Hsbc Tower, 188 Quay

Street, Auckland, 1010, New Zealand Tel: 1800 064 140 (AUS) 0800 945635 (NZ)

Email: vtc.vwts.apacproductregulatory.all@veolia.com

Emergency telephone

+61-290372994 (Aust) +64-98010034 (NZ)

2. Hazard(s) identification

Classification of the hazardous chemical

Physical hazards Not classified.

Health hazards Acute toxicity, oral

Acute toxicity, dermal

Acute toxicity, inhalation

Category 4

Skin corrosion/irritation

Category 1B

Serious eye damage/eye irritation

Category 1

Sensitization, skin

Category 1B

Reproductive toxicity

Category 2

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Category 4

Environmental hazards Hazardous to the aquatic environment, acute Category 2

hazard

Hazardous to the aquatic environment, Category 3

long-term hazard

Label elements, including precautionary statements

Hazard symbol(s)



Signal word Danger

Hazard statement(s) Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage.

May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation. Suspected of damaging fertility or the unborn child. Toxic to aquatic life.

Harmful to aquatic life with long lasting effects.





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Precautionary statement(s)

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear

protective gloves/protective clothing/eye protection/face protection.

Response Rinse mouth. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair):

Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information Other hazards which do not result in classification

None known.

None.

3. Composition/information on ingredients

Mixtures

Identity of chemical ingredients	CAS number and other unique identifiers	Concentration of ingredients
Ethanolamine	141-43-5	30- <60
Dimethylaminopropylamine (DMAPA)	109-55-7	10- <30

4. First-aid measures

Description of necessary first aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or

artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. Call a physician

or poison control center immediately. Chemical burns must be treated by a physician. Wash

contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Personal protection for first-aid

responders

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in

attendance. Wash contaminated clothing before reuse.

Symptoms caused by exposure Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may

include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result. May cause respiratory irritation.

Medical attention and special

treatment

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Alcohol resistant foam. Powder. Carbon dioxide (CO2).

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.







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Special protective equipment and precautions for fire

fighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting

equipment/instructions

Move containers from fire area if you can do so without risk.

Hazchem code None.

General fire hazards No unusual fire or explosion hazards noted.

Use standard firefighting procedures and consider the hazards of other involved materials. Specific methods

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective

clothing.

For emergency responders

Keep unnecessary personnel away. Ensure adequate ventilation. Avoid breathing mist/vapors. Local authorities should be advised if significant spillages cannot be contained. Use personal

protection recommended in Section 8 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

Methods and materials for containment and cleaning up Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls and personal protection

Control parameters Follow standard monitoring procedures.

Occupational exposure limits

Australia. National Workplace OELs (Workplace Exposure Standards for Airborne Contaminants, Appendix A) Components Type Value

	.) 0		
Ethanolamine (CAS 141-43-5)	STEL	15 mg/m3	
		6 ppm	
	TWA	7.5 mg/m3	
		3 ppm	
US. ACGIH Threshold Limit Valu	ies		
Components	Туре	Value	
Ethanolamine (CAS 141-43-5)	STEL	6 ppm	
	TWA	3 ppm	





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UK. EH40 Workplace Exposure Limits (WELs)			
Components	Туре	Value	
Ethanolamine (CAS 141-43-5)	STEL	7.6 mg/m3	
		3 ppm	
	TWA	2.5 mg/m3	
		1 ppm	

Biological limit valuesNo biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, for example personal protective equipment (PPE)

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield. Splash proof chemical

goggles.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Observe any medical surveillance requirements. Keep away from food and drink. Always observe

good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Liquid
Physical state Liquid.
Form Liquid.

Color Colorless to yellow

Odor Slight

Odor threshold Not available.

pH (concentrated product) 12.7

Melting point/freezing point < -34 °C

Initial boiling point and boiling 104 °C

range

Flash point > 100 °C P-M(CC)

Evaporation rate < 1 (Ether = 1)

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits
Explosive limit - lower (%) Not available.
Explosive limit - upper (%) Not available.

Vapor pressure 18 mm Hg / 2.4 kPa

Vapor pressure temp. $21 \,^{\circ}\text{C}$ Vapor density $> 1 \, (\text{Air} = 1)$

Relative density 1
Relative density temperature 21 °C

Solubility(ies)

Solubility (water) 100 %

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Partition coefficient

Not available

(n-octanol/water)

Auto-ignition temperature

Decomposition temperature

Viscosity

Viscosity temperature

Not available.

Not available.

14 cps

21 °C

Other physical and chemical parameters

VOC 60 % (Estimated)

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Strong acids. Strong oxidizing agents. Peroxides. Phenols.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on possible routes of exposure

Inhalation Harmful if inhaled.

Skin contact Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not

been observed in humans.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns. Harmful if swallowed.

Symptoms related to exposure Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may

include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result. May cause respiratory irritation.

Acute toxicity Harmful if inhaled. Harmful in contact with skin. Harmful if swallowed.

Product Species Test Results

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Acute Dermal

LD50 Rabbit 1300 mg/kg (Calculated according to GHS

additivity formula)

Inhalation

Dust and mist.

LC50 Rat 3.22 mg/l, 4 Hour (Calculated according to

GHS additivity formula)

Oral

LD50 Rat 1400 mg/kg (Calculated according to GHS

additivity formula)





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Components	Species	Test Results	
Dimethylaminopropylamine (DMAPA) (CAS 109-55-7)			
<u>Acute</u>			
Inhalation			
LC50	Rat	> 4.3 mg/l, 4 Hour	
Oral			
LD50	Rat	410 mg/kg	
Ethanolamine (CAS 141-43-5)			
Acute			
Dermal	Debbit	1005	
LD50	Rabbit	1025 mg/kg	
Inhalation			
<i>Vapor</i> LC50	Rat	> 1.5 mg/l, 4 Hour	
Oral	rat	> 1.5 mg/i, 4 moui	
LD50	Rat	1720 mg/kg	
Skin corrosion/irritation	Causes severe skin burns and eye damage.		
Serious eye damage/irritation	Causes serious eye damage. Causes serious eye damage.		
Respiratory or skin sensitization	•		
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	May cause an allergic skin reaction.		
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are		
	mutagenic or genotoxic.		
Carcinogenicity	Risk of cancer cannot be excluded with prolonged exposure.		
Reproductive toxicity	Suspected of damaging fertility or the unborn child.		
Specific target organ toxicity - single exposure	May cause respiratory irritation.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	Prolonged inhalation may be harmful. May be harmful if absorbed through skin. Prolonged exposure may cause chronic effects.		
	Prolonged or repeated exposure may cause liver and been observed in humans.	d kidney damage. These effects have not	

12. Ecological information

Ecotoxicity	Toxic to aquatic life. Harmful to aquatic life with long lasting effects.			
Product	Species		Test Results	
Aquatic				
Crustacea	LC50	Daphnia magna	160 mg/L, 48 hour (Estimated)	
	NOEL	Daphnia magna	49 mg/L, 48 hour (Estimated)	
Fish	LC50	Fathead Minnow	440 mg/L, 96 hour (Estimated)	
	NOEL	Fathead Minnow	260 mg/L, 96 hour (Estimated)	
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.			
	No data is available on the degradability of any ingredients in the mixture.			
- COD (mgO2/g)	768 (calculated data)			
- BOD 5 (mgO2/g)	252 (calculated data)			

252 (calculated data)

- BOD 28 (mgO2/g)



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- Closed Bottle Test (% Degradation in 28 days)

30 (calculated data)

- Zahn-Wellens Test (%

65 (calculated data)

Degradation in 28 days)

266 (calculated data)

- TOC (mg C/g)
Bioaccumulative potential

Partition coefficient

n-octanol / water (log Kow)

Ethanolamine -1.31

Bioconcentration factor

(BCF)

Ethanolamine 3

Mobility in soil No data available for this product.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation

potential.

13. Disposal considerations

Disposal methodsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow

this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches

with chemical or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

ADG

UN number 2735

UN proper shipping name

AMINES, LIQUID, CORROSIVE, N.O.S. (Ethanolamine, Dimethylaminopropylamine (DMAPA))

Transport hazard class(es)

Class 8
Subsidiary risk Packing group II
Environmental hazards No
Hazchem code 2X

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number 2735

UN proper shipping name Transport hazard class(es) Amines, liquid, corrosive, n.o.s. (Ethanolamine, Dimethylaminopropylamine (DMAPA))

Class 8
Subsidiary risk Packing group II
Environmental hazards No.
ERG Code 153

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number 2735

UN proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S. (Ethanolamine, DIMETHYLAMINOPROPYLAMINE

(DMAPA))

Transport hazard class(es)

Class 8
Subsidiary risk Packing group ||

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Environmental hazards

Marine pollutant No. EmS F-A, S-B

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

RQ(Diethanolamine)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

ADG



IATA; IMDG



15. Regulatory information

Safety, health and environmental regulations

National regulations

This Safety Data Sheet was prepared in accordance with Australia Model Code of Practice for the

preparation of Safety Data Sheets for Hazardous Chemicals.

Group Standard - Water Treatment Chemicals (Corrosive) - HSR002681

Australia Medicines & Poisons Appendix A

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix B

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix D

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix E

Ethanolamine (CAS 141-43-5)

Australia Medicines & Poisons Appendix F

Ethanolamine (CAS 141-43-5)

Australia Medicines & Poisons Appendix G

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix H

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix I

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix J

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix K

Poisons schedule number not allocated.



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Australia Medicines & Poisons Schedule 10

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 2

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 3

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 4

Ethanolamine (CAS 141-43-5)

Australia Medicines & Poisons Schedule 5

Ethanolamine (CAS 141-43-5)

Australia Medicines & Poisons Schedule 6

Ethanolamine (CAS 141-43-5)

Australia Medicines & Poisons Schedule 7

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 8

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 9

Poisons schedule number not allocated.

High Volume Industrial Chemicals (HVIC) Ethanolamine (CAS 141-43-5)

1000 - 9999 TONNES See the regulation for additional information.

Importation of Ozone Depleting Substances (Customs(Prohibited imports) Regulations 1956, Schedule 10, as amended)

National Pollutant Inventory (NPI) substance reporting list

Not listed.

Prohibited Carcinogenic Substances

Not regulated.

Prohibited Substances (National Model Regulation for the control of Workplace Hazardous Substances, Schedule 2 NOHSC:1005 (1994) as amended)

Not listed.

Resricted Importation of Organochlorine Chemicals (Customs(Prohibited Imports) Regulations 1956, Schedule 9)

Not listed.

Restricted Carcinogenic Substances

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

nternational inventories		
Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No





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On inventory (yes/no)* Country(s) or region Inventory name

Japan Inventory of Existing and New Chemical Substances (ENCS) Korea Existing Chemicals List (ECL) Yes

New Zealand New Zealand Inventory Yes

Philippines Philippine Inventory of Chemicals and Chemical Substances Yes

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI) Yes Toxic Substances Control Act (TSCA) Inventory United States & Puerto Rico Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 27-January-2021 11/02/2023 **Revision date**

Key abbreviations or acronyms

used

References:

No data available

The information provided in this Safety Data Sheet is correct to the best of our knowledge, Disclaimer

AICIS: Australian Inventory of Industrial Chemicals.

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Revision information Regulatory information: National regulations

> Other information: Disclaimer HazReg Data: Europe - EU

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