

# SAFETY DATA SHEET



Revision date: 19-Jan-2022

Revision Number 2

## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

### Product identifier

**Product Name** REZOLV 46  
**Product Code(s)** 000000053486

### Other means of identification

**UN number** 1824

### Recommended use of the chemical and restrictions on use

**Recommended use** CIP (cleaning in process) of high temperature food processing equipment including pasteurisers, vacreators, evaporators, and spray driers. CIP and manual cleaning of stainless steel equipment.

**Uses advised against** No information available.

### Supplier

Ixom Operations Pty Ltd  
ABN: 51 600 546 512  
Level 8, 1 Nicholson Street  
Melbourne 3000  
Australia

Telephone Number: +61 3 9906 3000

### Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

## 2. HAZARDS IDENTIFICATION

### GHS Classification

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

<b>Corrosive to metals</b>	Category 1
<b>Skin corrosion/irritation</b>	Category 1 Sub-category A
<b>Serious eye damage/eye irritation</b>	Category 1
<b>Specific target organ toxicity (single exposure)</b>	Category 3

### **SIGNAL WORD**

Danger

**Label elements**Corrosion  
Exclamation mark**Hazard statements**

H290 - May be corrosive to metals  
 H314 - Causes severe skin burns and eye damage  
 H335 - May cause respiratory irritation

**Precautionary Statements - Prevention**

Keep only in original container  
 Do not breathe fume, gas, mist, vapours, spray  
 Wash face, hands and any exposed skin thoroughly after handling  
 Use only outdoors or in a well-ventilated area  
 Wear protective gloves / protective clothing / eye protection / face protection

**Precautionary Statements - Response**

Specific treatment (see First aid on this SDS)  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 Immediately call a POISON CENTER or doctor/physician  
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower  
 Wash contaminated clothing before reuse  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
 Call a POISON CENTER or doctor/physician if you feel unwell  
 IF SWALLOWED: Rinse mouth. DO NOT induce vomiting  
 Absorb spillage to prevent material damage

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep container tightly closed  
 Store locked up  
 Store in corrosion resistant container with a resistant inner liner

**Precautionary Statements - Disposal**

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

**Other hazards which do not result in classification****General Hazards**

Poisons Schedule (SUSMP) 6

**3. COMPOSITION/INFORMATION ON INGREDIENTS****Mixture**

Chemical name	CAS No.	Weight-%
Sodium hydroxide	1310-73-2	46
Water	7732-18-5	to 100

**4. FIRST AID MEASURES****Description of first aid measures****General advice**

For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.

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<b>Inhalation</b>	Remove to fresh air. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.
<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Skin contact</b>	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor/physician.
<b>Ingestion</b>	Rinse mouth thoroughly with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Get immediate medical advice/attention.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** Irritation/Corrosion. May cause redness and tearing of the eyes.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically. Can cause corneal burns.

**5. FIRE FIGHTING MEASURES****Suitable Extinguishing Media**

**Suitable Extinguishing Media** Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media** No information available.

**Specific hazards arising from the chemical**

**Specific hazards arising from the chemical** Corrosive hazard. Wear protective gloves/clothing and eye/face protection. Contact with metals may evolve flammable hydrogen gas.

**Special protective actions for fire-fighters**

**Special protective equipment for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**Hazchem code** 2R

**6. ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Evacuate personnel to safe areas. Avoid contact with skin, eyes and inhalation of vapors. Ensure adequate ventilation. Do not touch or walk through spilled material. Stop leak if you can do it without risk. Use personal protective equipment as required. Wash thoroughly after handling.

**For emergency responders** Use personal protection recommended in Section 8.

**Environmental precautions**

**Environmental precautions** Local authorities should be advised if significant spillages cannot be contained.

**Methods and material for containment and cleaning up**

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<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Soak up with inert absorbent material. Pick up and transfer to properly labelled containers. After cleaning, flush away traces with water.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

<b>Advice on safe handling</b>	Avoid contact with skin and eyes. Do not breathe vapor or mist. Do not eat, drink or smoke when using this product. Keep out of reach of children. Ensure adequate ventilation. Use personal protection equipment. Wash thoroughly after handling.
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### Conditions for safe storage, including any incompatibilities

<b>Storage Conditions</b>	Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from foodstuffs. Do not store in aluminium or galvanised containers nor use die-cast zinc or aluminium bungs; plastic bungs should be used. At temperatures greater than 40°C, tanks must be stress relieved. Keep container closed when not in use.
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This material is a Scheduled Poison and must be stored, maintained and used in accordance with the relevant regulations.

<b>Packaging materials</b>	Do not store in aluminium containers. Do not store in tin containers. Do not store in zinc containers.
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<b>Incompatible materials</b>	Ammonium salts. Aluminium. Tin. Zinc.
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<b>Poisons Schedule (SUSMP)</b>	6
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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

<b>Exposure Limits</b>	No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):
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Sodium hydroxide: Peak Limitation = 2 mg/m<sup>3</sup>

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

### Appropriate engineering controls

<b>Engineering controls</b>	Ensure that eyewash stations and safety showers are close to the workstation location. Apply technical measures to comply with the occupational exposure limits.
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If in the handling and application of this material, safe exposure levels could be exceeded,

the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

### Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, FACE SHIELD, GLOVES (Long), APRON, RUBBER BOOTS.



<b>Eye/face protection</b>	Tight sealing safety goggles. Face protection shield.
<b>Skin and body protection</b>	Boots. Apron. Overalls.
<b>Hand protection</b>	Impervious gloves.
<b>Respiratory protection</b>	If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
<b>Environmental exposure controls</b>	No information available.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Appearance</b>	Clear to Slightly turbid
<b>Color</b>	Colourless to Slightly Coloured
<b>Odor</b>	No information available.
<b>Odor threshold</b>	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	14 (literature)	None known
<b>pH (as aqueous solution)</b>	No data available	None known
<b>Melting point / freezing point</b>	ca. 12°C (calculated)	None known
<b>Boiling point / boiling range</b>	ca. 145°C (literature)	None known
<b>Flash point</b>	Not applicable	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability (solid, gas)</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	Not applicable	
<b>Lower flammability or explosive limits</b>	Not applicable	
<b>Vapor pressure</b>	1.34 mmHg @20°C (calculated)	None known
<b>Vapor density</b>	No data available	None known
<b>Relative density</b>	ca. 1.48 @20°C	None known
<b>Water solubility</b>	Miscible in water	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known

<b>Autoignition temperature</b>	Not applicable	None known
<b>Decomposition temperature</b>	No data available	None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known

**Other information****10. STABILITY AND REACTIVITY****Reactivity**

**Reactivity** May react with ammonium salts resulting in evolution of ammonia gas.

**Chemical stability**

**Stability** Stable under normal conditions.

**Explosion data**

**Sensitivity to mechanical impact** None.

**Sensitivity to static discharge** None.

**Possibility of hazardous reactions**

**Possibility of hazardous reactions** Contact with metals (aluminum, zinc, tin) may release hydrogen gas. Reacts with ammonium salts, evolving ammonia gas. Reacts readily with various reducing sugars (i.e. fructose, galactose, maltose, dry whey solids) to produce carbon monoxide. Take precautions including monitoring the tank atmosphere for carbon monoxide to ensure safety of personnel before vessel entry.

**Conditions to avoid**

**Conditions to avoid** Do not contaminate food or feed stuffs.

**Incompatible materials**

**Incompatible materials** Ammonium salts. Aluminium. Tin. Zinc.

**Hazardous decomposition products**

**Hazardous decomposition products** None known based on information supplied.

**11. TOXICOLOGICAL INFORMATION****Acute toxicity****Information on likely routes of exposure**

**Product Information** No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

**Inhalation** Irritating to respiratory system.

**Eye contact** Causes serious eye damage.

**Skin contact** Contact causes severe skin irritation and possible burns.

**Ingestion** Can burn mouth, throat, and stomach.

**Symptoms** Irritation/Corrosion. May cause redness and tearing of the eyes.

**Numerical measures of toxicity - Product Information**

No information available.

**Numerical measures of toxicity - Component Information**

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium hydroxide	-	= 1350 mg/kg ( Rabbit )	-
Water	> 90 mL/kg ( Rat )	-	-

See section 16 for terms and abbreviations

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Causes burns. Classification is based on mixture calculation methods based on component data.
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage. Classification is based on mixture calculation methods based on component data.
<b>Respiratory or skin sensitization</b>	No information available.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	May cause respiratory irritation.
<b>STOT - repeated exposure</b>	No information available.
<b>Aspiration hazard</b>	No information available.

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity**

**Ecotoxicity** Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Sodium hydroxide	-	LC50: =45.4mg/L (96h, Oncorhynchus mykiss)	-	-

**Persistence and degradability**

**Persistence and degradability** No information available.

**Bioaccumulative potential**

**Bioaccumulation** No information available.

**Mobility**

**Mobility in soil** No information available.

**Other adverse effects****13. DISPOSAL CONSIDERATIONS****Waste treatment methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. TRANSPORT INFORMATION****ADG**

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

<b>UN number</b>	1824
<b>Proper shipping name</b>	SODIUM HYDROXIDE SOLUTION
<b>Hazard class</b>	8
<b>Packing group</b>	II
<b>Hazchem code</b>	2R

**IATA**

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

<b>UN number</b>	1824
<b>UN proper shipping name</b>	SODIUM HYDROXIDE SOLUTION
<b>Transport hazard class(es)</b>	8
<b>Packing group</b>	II

**IMDG**

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

<b>UN number</b>	1824
<b>UN proper shipping name</b>	SODIUM HYDROXIDE SOLUTION
<b>Transport hazard class(es)</b>	8
<b>Packing group</b>	II
<b>IMDG EMS Fire</b>	F-A
<b>IMDG EMS Spill</b>	S-B

**15. REGULATORY INFORMATION****Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail



(ADG).

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

**Poisons Schedule (SUSMP)** 6

#### International Inventories

##### **AIIIC**

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

##### **NZIoC**

All the constituents of this material are listed on the New Zealand Inventory of Chemicals.

#### **Legend:**

**AIIIC** - Australian Inventory of Industrial Chemicals

**NZIoC** - New Zealand Inventory of Chemicals

#### International Regulations

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

## **16. OTHER INFORMATION**

**Reason(s) For Issue:** 5 Yearly Revised Primary SDS

**Issuing Date:** 19-Jan-2022

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

#### **Revision Note:**

The symbol (\*) in the margin of this SDS indicates that this line has been revised.

#### **Key or legend to abbreviations and acronyms used in the safety data sheet**

##### Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

#### **Key literature references and sources for data used to compile the SDS**

EPA (Environmental Protection Agency)  
 Acute Exposure Guideline Level(s) (AEGl(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 Japan GHS Classification  
 Australian Industrial Chemicals Introduction Scheme (AICIS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)

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National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
RTECS (Registry of Toxic Effects of Chemical Substances)  
World Health Organization

**Disclaimer**

**This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.**

**If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.**

**Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.**

**End of Safety Data Sheet**