

SAFETY DATA SHEET



Revision date: 20-Nov-2023

Revision Number 2

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name STEPANTEX HF-85

Product Code(s) 000000053659

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended use General chemical.
For industrial use only.

Uses advised against No information available

Supplier

Ixom Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

Label elements

Hazard statements

Other hazards which do not result in classification

Toxic to aquatic life
Harmful to aquatic life with long lasting effects

Poisons Schedule (SUSMP)

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3. COMPOSITION/INFORMATION ON INGREDIENTS**Mixture**

Chemical name	CAS No.	Weight-%
2,2'-Oxybis(ethanol) (Diethylene glycol)	111-46-6	5-<10
Propylene glycol	57-55-6	5-<10
Non hazardous component(s)	-	to 100

4. FIRST AID MEASURES**Description of first aid measures**

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Call a physician if symptoms occur.
Eye contact	In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if symptoms occur.
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES**Suitable Extinguishing Media**

Suitable Extinguishing Media Dry chemical, CO₂, water spray or regular foam.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Combustible liquid.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Never return spill or leaks to original containers for re-use. After cleaning, flush away traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Avoid breathing vapors or mists. Use personal protection equipment. Wash thoroughly after handling. Keep out of reach of children.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep in a dry, cool and well-ventilated place. Store away from foodstuffs. Keep container closed when not in use.

Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

Incompatible materials Strong oxidizing agents.

Poisons Schedule (SUSMP) 6

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

2,2'-Oxybis(ethanol); (Diethylene glycol): 8hr TWA = 100 mg/m³ (23 ppm)

Propane-1,2-diol (propylene glycol) (total: vapour & particulates): 8hr TWA = 474 mg/m³ (150 ppm); (particulates only): 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



Eye/face protection

Glasses.

Skin and body protection

Protective shoes or boots. Overalls.

Hand protection

Impervious gloves.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear an organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Paste
Appearance	No information available
Color	Off-white to Brown
Odor	No information available
Odor threshold	No information available

Property

pH	2-3.5 (5% in IPA:H2O)	Remarks • Method
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	39.44°C	None known

Values

	2-3.5 (5% in IPA:H2O)
	No data available
	39.44°C

Remarks • Method

	None known
	None known
	None known

Boiling point / boiling range	>100°C	None known
Flash point	120°C	Seta Closed Cup
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	0.987	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	550 cP @70°C	None known

Other information**10. STABILITY AND REACTIVITY**Reactivity

Reactivity Non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Contact with incompatible materials. Do not contaminate food or feed stuffs.

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATIONAcute toxicityInformation on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation	May cause irritation.
Eye contact	May cause irritation.
Skin contact	May cause irritation.
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.
Symptoms	No information available.

Numerical measures of toxicity - Product Information

On basis of test data

Oral LD50	> 5000 mg/kg (rat)
Dermal LD50	> 2000 mg/kg (rat)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
2,2'-Oxybis(ethanol) (Diethylene glycol)	= 12565 mg/kg (Rat)	= 11890 mg/kg (Rabbit)	> 4600 mg/m ³ (Rat) 4 h
Propylene glycol	= >20 000 mg/kg (Rat)	= >2000 mg/kg (Rabbit)	= >317042 mg/m ³ /2H (Rabbit)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	Not a respiratory sensitizer.
Germ cell mutagenicity	No information available.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP. (OSHA - Occupational Safety and Health Administration) (IARC - International Agency for Research on Cancer) (NTP - National Toxicology Program).
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.
Chronic effects:	Prolonged inhalation may be harmful.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Algae EC50 = 2.14 mg/L, 72 hours
 Crustacea EC50 Daphnia = 80 mg/L, 48 hours
 Fish LC50 = >1.9 -< 4.9 mg/L, 96 hours.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
2,2'-Oxybis(ethanol) (Diethylene glycol)	-	LC50: =75200mg/L (96h, Pimephales promelas)	-	EC50: =84000mg/L (48h, Daphnia magna)

Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation No information available.

Component Information

Chemical name	Partition coefficient
2,2'-Oxybis(ethanol) (Diethylene glycol)	-1.98
Propylene glycol	-1.07

Mobility

Mobility in soil No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

See section 8 for national exposure control parameters

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)

Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

Poisons Schedule (SUSMP) 6

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
2,2'-Oxybis(ethanol) (Diethylene glycol) - 111-46-6	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total
Propylene glycol - 57-55-6	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

International Inventories

AIIC

All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals.

Legend:

AIIC- Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 10/ 2022

Reason(s) For Issue: 5 Yearly Revised Primary SDS

Issuing Date: 20-Nov-2023

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan GHS Classification
 Australian Industrial Chemicals Introduction Scheme (AICIS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 RTECS (Registry of Toxic Effects of Chemical Substances)
 World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet