

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name:

FLOPAM EM 640 HIB

Recommended Use of the Chemical Processing aid for industrial applications. **and Restrictions on Use**

Supplier: ABN: Street Address:	Ixom Operations Pty Ltd 51 600 546 512 Level 8, 1 Nicholson Street East Melbourne Victoria 3002 Australia
Telephone Number:	+61 3 9906 3000
Emergency Telephone:	1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

Components	CAS Number	Proportion	Hazard Codes
Distillates, petroleum, hydrotreated light	64742-47-8	20-30%	H304
Isotridecanol ethoxylate	69011-36-5	<5%	H302 H318
Non hazardous component(s)	-	to 100%	-

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:

Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:

If skin or hair contact occurs, remove contaminated clothing and wash skin and hair with soap and water. If irritation occurs seek medical advice.



If in eyes, wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

Ingestion:

Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water. Seek medical advice.

Indication of immediate medical attention and special treatment needed:

Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:

Not combustible, however, if material is involved in a fire use: Coarse water spray, fine water spray, normal foam, dry agent (carbon dioxide, dry chemical powder).

Unsuitable Extinguishing Media:

None known.

Specific hazards arising from the chemical:

Non-combustible material. Decomposes on heating emitting toxic fumes including those of ammonia, oxides of carbon, oxides of nitrogen, hydrogen chloride, hydrogen cyanide.

Special protective equipment and precautions for fire-fighters:

Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to products of decomposition.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:

If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:

Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact and breathing in vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. After cleaning, flush away any residual traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling:

Avoid skin and eye contact and breathing in vapour, mists and aerosols. When using do not eat, drink or smoke. Wash hands before breaks and at the end of the work day.

Conditions for safe storage, including any incompatibilities:

Store in a cool, dry, well ventilated place. Protect from freezing. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for leaks.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls:

Natural ventilation should be adequate under normal use conditions. Keep containers closed when not in use.

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Individual protection measures, such as Personal Protective Equipment (PPE):

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



Wear overalls, safety glasses and impervious gloves. Always wash hands before smoking, eating, drinking or using the toilet. If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

9. PHYSICAL AND CHEMICAL PROPERTIES

Dhysical states	
Physical state:	Viscous liquid
Colour:	Milky
Odour:	Aliphatic
Odour Threshold:	Not available
Solubility:	Miscible in water.
Specific Gravity:	1.0-1.1
Relative Vapour Density (air=1):	Not available
Vapour Pressure (20 °C):	2.3 kPa
Flash Point (°C):	Not applicable
Flammability Limits (%):	Not available
Autoignition Temperature (°C):	Not available
Boiling Point/Range (°C):	>100
Decomposition Point (°C):	>150
pH:	4-6 @5g/L
Viscosity:	>20.5 mm2/s @40°C
Freezing Point/Range (°C):	<5

10. STABILITY AND REACTIVITY

Reactivity:	Non-reactive under normal conditions of use, storage and transport.
Chemical stability:	Stable if stored and handled under recommended conditions.
Possibility of hazardous reactions:	May react exothermically with oxidising agents.
Conditions to avoid:	Avoid exposure to frost. Avoid exposure to heat. Avoid exposure to direct sunlight.
Incompatible materials:	Incompatible with oxidising agents.
Hazardous decomposition products:	Ammonia. Oxides of carbon. Oxides of nitrogen. Hydrogen chloride. Hydrogen cyanide.

11. TOXICOLOGICAL INFORMATION



No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion:	No adverse effects expected, however, large amounts may cause nausea and vomiting.
Eye contact:	Not irritating to the eyes.
Skin contact:	Not irritating to the skin.
Inhalation:	Breathing in mists or aerosols may produce respiratory irritation.
Acute toxicity: Oral LD50 (rat): >5000 mg/kg Dermal LD50 (rat): >5000 mg/kg	
Respiratory or skin sensitisation:	Not a respiratory sensitiser. Not a skin sensitiser.
Chronic effects:	
Mutagenicity: Carcinogenicity: Reproductive toxicity: Specific Target Organ Toxicity (STOT) - single exposure: Specific Target Organ Toxicity (STOT) - repeated exposure: Aspiration hazard:	Not mutagenic. Not carcinogenic. No evidence of reproductive effects. No known or reported target organ effects from acute exposure. No known or reported target organ effects from repeated exposure. Not an aspiration hazard.
12. ECOLOGICAL INFORMATION	

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Ecotoxicity	Avoid contaminating waterways.
Persistence/degradability:	The material is readily biodegradable.
Bioaccumulative potential:	No information available.
Mobility in soil:	No information available.
Aquatic toxicity:	At natural pHs (>6) the polymer degrades due to hydrolysis to more than 70% in 28 days. The hydrolysis products are not harmful to aquatic organisms.
48hr EC50 (Daphnia magna): 96hr LC50 (fish):	10-100 mg/L (estimated) 10-100 mg/L (estimated)

13. DISPOSAL CONSIDERATIONS

Disposal methods:

Refer to Waste Management Authority. Dispose of contents and container in accordance with local, regional, national, international regulations.

14. TRANSPORT INFORMATION



Road and Rail Transport

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Marine Transport

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:

Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS) or are exempt.

16. OTHER INFORMATION

Supplier Safety Data Sheet; 02/ 2016. FLOPAM is a trademark.

This safety data sheet has been prepared by Ixom Operations Pty Ltd (Toxicology & SDS Services).

Reason(s) for Issue:

First Issue Primary SDS

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.