SAFETY DATA SHEET

Revision date: 30-Jun-2020



Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier	
Product Name	REFLUX R440
Product Code(s)	00000053888
Other means of identification	
Recommended use of the chemical	and restrictions on use
Recommended use	Preparation of citrates, soft drinks, effervescent salts; food acidulant and antioxidant; detergent builder.
Uses advised against	No information available.
<u>Supplier</u> Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia	
Telephone Number: +61 3 9906 3000	

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Specific target organ toxicity (single exposure)	Category 3

SIGNAL WORD Warning

Label elements

Exclamation mark



Hazard statements

H315 - Causes skin irritation H319 - Causes serious eye irritation H335 - May cause respiratory irritation

Precautionary Statements - Prevention

Avoid breathing dust, fume, gas, mist, vapours, spray Wash hands thoroughly after handling Use only outdoors or in a well-ventilated area Wear protective gloves / protective clothing / eye protection / face protection **Precautionary Statements - Response** Specific treatment (see First aid on this SDS) IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention IF ON SKIN: Wash with plenty of soap and water If skin irritation occurs: Get medical advice/attention Take off contaminated clothing and wash before reuse IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing Call a POISON CENTER or doctor if you feel unwell **Precautionary Statements - Storage** Store in a well-ventilated place. Keep container tightly closed Store locked up **Precautionary Statements - Disposal** Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Mixture

Chemical name	CAS No.	Weight-%
Citric acid	77-92-9	>10-50%
Water	7732-18-5	to 100%

4. FIRST AID MEASURES

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766
Inhalation	Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, (trained personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.		
Skin contact	Wash skin with soap and water. Call a physician if symptoms occur.		
Ingestion	Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Get medical attention if symptoms occur.		
Most important symptoms and effe	ects, both acute and delayed		
Symptoms	Irritation.		
Indication of any immediate medica	al attention and special treatment needed		
Note to physicians	Treat symptomatically.		
5. FIRE FIGHTING MEASURES			
Suitable Extinguishing Media			
Suitable Extinguishing Media	Dry chemical, CO2, water spray or regular foam.		
Unsuitable extinguishing media	No information available.		
Specific hazards arising from the chemical			
Specific hazards arising from the chemical	Non-combustible.		
Special protective actions for fire-fighters			
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.		

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes and inhalation of vapors. Ensure adequate ventilation. Stop leak if you can do it without risk.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. After cleaning, flush away traces with water.	

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Avoid contact with skin, eyes, and clothing. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities		
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place.	
Incompatible materials	Alkalis. Mild steel.	
Poisons Schedule (SUSMP)	None allocated	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.

Eye/face protection	Goggles.
Skin and body protection	Overalls. Boots. Wear suitable protective clothing.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties Physical state Clear Liquid

Appearance Color Odor Odor threshold	No information available. Colourless Characteristic No information available.	
Property	Values	Remarks • Method
pH	1.8 (1% w/v)	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not applicable	
Lower flammability or explosive limits	Not applicable	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.082-1.25 @20°C	None known
Water solubility	Miscible in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

10. STABILITY AND REACTIVITY

Reactivity		
Reactivity	Do not store in unlined mild steel containers.	
Chemical stability		
Stability	Stable under normal conditions.	
Explosion data Sensitivity to mechanical impac	t None.	
Sensitivity to static discharge	None.	
Possibility of hazardous reactions		
Possibility of hazardous reactions	None under normal processing.	
Conditions to avoid		
Conditions to avoid	None known based on information supplied.	
Incompatible materials		
Incompatible materials	Alkalis. Mild steel.	
Hazardous decomposition products	<u>.</u>	
Hazardous decomposition products Carbon oxides.		

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	Irritating to respiratory system.
Eye contact	Irritating to eyes.
Skin contact	Irritating to skin.
Ingestion	May cause irritation
Symptoms	No information available.

<u>Numerical measures of toxicity</u> - Product Information No information available.

Numerical measures of toxicity - Component Information

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Citric acid	= 3000 mg/kg(Rat) = 3 g/kg(Rat)	> 2000 mg/kg (Rat)	-
Water	> 90 mL/kg (Rat)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Irritating to skin. Classification is based on mixture calculation methods based on component data.
Serious eye damage/eye irritation	Irritating to eyes. Classification is based on mixture calculation methods based on component data.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	May cause respiratory irritation.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity

Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
Citric acid	-	LC50: =1516mg/L (96h,	-	EC50: =120mg/L (72h,
		Lepomis macrochirus)		Daphnia magna)

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation

No information available.

Chemical name	Partition coefficient
Citric acid	-1.72

<u>Mobility</u>

Mobility in soil

No information available.

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused	Dispose of in accordance with local regulations. Dispose of waste in accordance with
products	environmental legislation.

14. TRANSPORT INFORMATION

ADG

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

<u>IATA</u>

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP)	None allocated
International Inventories AICS	All the constituents of

All the constituents of this material are listed on the Australian Inventory of Chemical Substances.

Legend: AICS - Australian Inventory of Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Reason(s) For Issue: First Issue Primary SDS

Issuing Date: 30-Jun-2020

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend S	ection 8: EXPOSURE CONTROLS/PERSONAL	_ PROTECTION	
TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
С	Carcinogen		-

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) Japan GHS Classification Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set RTECS (Registry of Toxic Effects of Chemical Substances) World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet