SAFETY DATA SHEET

Revision date: 06-Nov-2024



Revision Number 2

Section 1: Identification	Section 1: Identification		
Product identifier			
Product Name	SOLSPERSE 5000S		
Product Code(s)	00000053923		
Other means of identification			
Recommended use of the chemica	al and restrictions on use		
Recommended use	Hyperdispersants.		
Uses advised against	No information available.		
Details of manufacturer or importe	er		
Supplier IXOM Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia Telephone Number: +61 3 9906 300	0		
Emergency telephone number			
Emergency telephone number	1 800 033 111 (ALL HOURS)		
Please ensure you refer to the limitations of this	s Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.		
Section 2: Hazard identifi	cation		
(GHS).	nce in accordance with the criteria of Safe Work Australia - Globally Harmonized System by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and		
Other hazards which do not result May form combustible dust concentr			

Section 3: Composition and information on ingredients		
Chemical name	CAS No.	Weight-%

Non hazardous component(s)

100% -

Section 4: First aid measures

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.
Inhalation	Remove to fresh air. (Call a physician if symptoms occur).
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if symptoms occur.
Skin contact	Wash skin with soap and water. (Call a physician if symptoms occur).
Ingestion	Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
Effects of Exposure	No information available.
Indication of any immediate medical attention and special treatment needed	
Note to physicians	Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media	
Suitable extinguishing media	Dry chemical, CO2, water spray or regular foam. Carbon dioxide (CO2) may be ineffective on large fires.
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the c	hemical
Specific hazards arising from the chemical	Combustible material. Dusts or fumes may form explosive mixtures in air. Most organic dusts are combustible and according to the circumstances under which the combustion process occurs, such materials may cause fires and/or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). Dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC). When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive

Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts.

	Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large-scale explosions have resulted from chain reactions of this type. Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport. Build-up of electrostatic charge may be prevented by bonding and grounding. Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting. A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source. One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending on how the powder was manufactured and handled which means that it is virtually impossible to use flammability data published in the literature for dusts.
Hazardous combustion products	Carbon oxides. Nitrogen oxides. Mercaptans. Hydrogen sulfide. Oxides of sulfur. Copper compounds.
Special protective actions for fire-fi	ghters

Special protective equipment and
precautions for fire-fightersFirefighters should wear self-contained breathing apparatus and full firefighting turnout gear.
Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin and eyes. Avoid generation of dust. Do not touch or walk through spilled material. Ensure adequate ventilation. Evacuate personnel to safe areas. Remove all sources of ignition. Take precautionary measures against static discharges. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking. All equipment may need to be explosion-proof based on a risk assessment.	
For emergency responders	Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust, Use non-sparking tools,	

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling Avoid contact with eyes and prolonged or repeated contact with skin. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep in a dry, cool and well-ventilated place. Store away from sources of heat or ignition. Keep container closed when not in use.
Incompatible materials	Strong oxidizing agents.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits

No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

*Supplier recommended.

*Phthalocyanine derivative - Fume. - as Cu TWA 0,2 mg/m³, US. ACGIH Threshold Limit Values, as amended (03 2014) *Phthalocyanine derivative - Dust and mist. - as Cu TWA 1 mg/m³, US. ACGIH Threshold Limit Values, as amended (03 2014) **Appropriate engineering controls**_____

Engineering controls

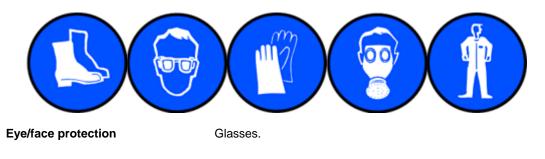
Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.



Skin and body protection	Protective shoes or boots. Wear suitable protective clothing. Overalls.
Hand protection	Impervious gloves.
Respiratory protection	If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Environmental exposure controls	No information available.
Thermal hazards	No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Solid	
Appearance	Powder	
Color	Blue	
Odor	Mild	
Odor threshold	No information available	
Property_	<u>Values</u>	Remarks • Method
рН	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	>300°C	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	No data available	
limits		
Lower flammability or explosive	No data available	
limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.26 @15.6°C	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	400-450°C	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Other information		

Minimum Ignition Energy (mJ) >0.

>0.00003

Section 10: Stability and reactivity		
Reactivity_		
Reactivity	No information available.	
Chemical stability		
Stability	Stable under normal conditions.	
Explosion data		

Sensitivity to mechanical impact Sensitivity to static discharge	t None. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Possibility of hazardous reactions	
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	
Conditions to avoid	Dust formation. Static discharge (electrostatic discharge).
Incompatible materials	
Incompatible materials	Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Nitrogen oxides. Mercaptans. Hydrogen sulfide. Oxides of sulfur. Copper compounds.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	Dust contact with the eyes can lead to mechanical irritation.
Skin contact Contact with dust can cause mechanical irritation or drying of the skin.	
Ingestion May cause gastrointestinal discomfort if consumed in large amounts.	
Symptoms	No information available.

Acute toxicity_.

Numerical measures of toxicity - Product Information

On basis of test data			
Oral LD50	>	5000	mg/kg (rat)
Dermal LD50	>	2000	mg/kg (rabbit)

See section 16 for terms and abbreviations

Delay	ved and immediate effects as well as chronic effects from short and long	-term exposure

Skin corrosion/irritation	Not classified.
Serious eye damage/eye irritation	Not classified.
Respiratory or skin sensitization	Not a skin sensitizer.

Germ cell mutagenicity	Not mutagenic.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: Ecological information

<u>Ecotoxicity</u>	
Aquatic ecotoxicity	Keep out of waterways.
Terrestrial ecotoxicity	There is no data for this product.
Persistence and degradability	
Persistence and degradability	Readily biodegradable.
Bioaccumulative potential	
Bioaccumulation	There is no data for this product.
Mobility_	
Mobility	No information available.
-	
Other adverse effects	
Other adverse effects	No information available.
Section 13: Disposal cons	iderations
Waste treatment methods	
Waste from residues/unused products	Landfill or incineration in accordance with local, state and federal regulations.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld

containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

See section 8 for more information

Section 14: Transport information			
ADG	Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.		
<u>IATA</u>	Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.		
IMDG_	Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.		

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

Contact supplier for inventory compliance status

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories	
AIIC	All the constituents of this material are listed on the Australian Inventory of Industrial
	Chemicals or are exempt.
NZIoC	Contact supplier for inventory compliance status.
TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.

KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

Legend:

AllC- Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information

Supplier Safety Data Sheet 05/ 2023 SOLSPERSE is a trade mark of Lubrizol Limited.

Reason(s) For Issue:	5 Yearly Revised Primary SDS
Prepared By	This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).
Revision date:	06-Nov-2024

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization: PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances STOT: Specific Target Organ Toxicity ATE: Acute Toxicity Estimate LC50: 50% Lethal Concentration LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling C	Maximum limit value Carcinogen	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database European Food Safety Authority (EFSA) Environmental Protection Agency Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) National Institute of Technology and Evaluation (NITE) Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS) Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) U.S. National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since IXOM Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their IXOM representative or IXOM Operations Pty Ltd at the contact details on page 1.

IXOM Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet