SAFETY DATA SHEET



Revision date: 04-Feb-2021

Revision Number 1

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name Achieve-® Alpha 100L

Product Code(s) 000000053965

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended use Biocatalyst.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd ABN: 51 600 546 512 Level 8, 1 Nicholson Street Melbourne 3000 Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

Respiratory sensitization Category 1

SIGNAL WORD

Danger

Label elements

Health hazard



Hazard statements

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

Precautionary Statements - Prevention

Avoid breathing dust / fume / gas / mist / vapours / spray In case of inadequate ventilation wear respiratory protection

Precautionary Statements - Response

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician

Precautionary Statements - Storage

No storage statements

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other hazards which do not result in classification

General Hazards

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%
.alphaAmylase	9000-90-2	2.5-<5
Non hazardous component(s)	-	to 100

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New

Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing

has stopped, give artificial respiration. Get medical attention immediately.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact Wash with soap and water. Get medical attention if symptoms occur.

Ingestion Clean mouth with water. Drink 1 or 2 glasses of water. Never give anything by mouth to an

unconscious person. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms Irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Indication of any immediate medical attention and special treatment needed

May cause sensitization in susceptible persons. Treat symptomatically. Note to physicians

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Dry chemical, CO2, water spray or alcohol-resistant foam.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical

Specific hazards arising from the

chemical

Non-combustible.

Special protective actions for fire-fighters

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes and inhalation of vapors. Stop leak if you can do it without

risk. Evacuate personnel to safe areas. Do not touch or walk through spilled material. Use

personal protective equipment as required. Wash thoroughly after handling.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Methods for containment

Methods for cleaning up Take up with sand or other non-combustible absorbent material and place into containers

for later disposal. Avoid breathing dust or spray mist. After cleaning, flush away traces with

water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid breathing vapors or mists. Avoid contact with skin, eyes, and clothing. Wash

thoroughly after handling. Use personal protection equipment.

Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a cool, well-ventilated place. Keep at temperatures **Storage Conditions**

between 0 °C and 25 °C. Protect from sunlight. Keep container closed when not in use.

Incompatible materialsNone known based on information supplied.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, RESPIRATOR.











Eye/face protection Glasses.

Skin and body protection Boots. Overalls.

Hand protection Impervious gloves.

Respiratory protection If determined by a risk assessment an inhalation risk exists, wear an organic vapour

respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid

Appearance No information available.

Color Amber

Odor Slight Fermentation
Odor threshold No information available.

Property Values Remarks • Method

hH 4-9

pH (as aqueous solution)

No data available

None known

Melting point / freezing point

No data available

None known

Boiling point / boiling rangeNo data availableNone knownFlash pointNo data availableNone knownEvaporation rateNo data availableNone knownFlammability (solid, gas)No data availableNone knownFlammability Limit in AirNone known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

Vapor pressureNo data availableNone knownVapor densityNo data availableNone known

Relative density 1.15

Water solubility No data available None known No data available Solubility(ies) None known **Partition coefficient** No data available None known **Autoignition temperature** No data available None known No data available **Decomposition temperature** None known Kinematic viscosity No data available None known **Dynamic viscosity** No data available None known

Other information

10. STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid UV-radiation/sunlight. Humidity.

Incompatible materials

Incompatible materialsNone known based on information supplied.

Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information No adverse health effects expected if the chemical is handled in accordance with this

Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the

chemical is mishandled and overexposure occurs are:

Inhalation May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause

irritation.

Eye contact May cause irritation.

Skin contact May cause irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Numerical measures of toxicity - Product Information

No information available.

Numerical measures of toxicity - Component Information

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
.alphaAmylase	> 7500 mg/kg (Rat)	-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritationNo information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization Respiratory sensitizer. May cause sensitization by inhalation. Classification is based on

mixture calculation methods based on component data.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicityNo information available.

STOT - single exposure No information available.

STOT - repeated exposureNo information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity Keep out of waterways.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

No information available. Mobility in soil

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. TRANSPORT INFORMATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail: NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS. Not regulated

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS. Not regulated

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

International Inventories

Contact supplier for inventory compliance status. AIIC

Legend:

AIIC - Australian Inventory of Industrial Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 09/2019 Achieve is a registered tradename.

Reason(s) For Issue: First Issue Primary SDS

Issuing Date: 04-Feb-2021

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL (Short Term Exposure Limit) STEL

Ceiling Maximum limit value Skin designation

Carcinogen

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian Industrial Chemicals Introduction Scheme (AICIS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

RTECS (Registry of Toxic Effects of Chemical Substances)

World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material

and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet