

SAFETY DATA SHEET



Revision date: 28-Nov-2022

Revision Number 2

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product identifier

Product Name PENTAERYTHRITOL TECHNICAL

Product Code(s) 000000054052

Other means of identification

CAS No. 115-77-5

Synonyms Penta Exceteq; Voxtar E40.

Recommended use of the chemical and restrictions on use

Recommended use Chemical intermediate.

Uses advised against No information available.

Supplier

Ixom Operations Pty Ltd
ABN: 51 600 546 512
Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9906 3000

Emergency telephone number

Emergency telephone number **1 800 033 111 (ALL HOURS)**

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

GHS Classification

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

Label elements

Hazard statements

Other hazards which do not result in classification

May form combustible dust concentrations in air

General Hazards Dust can form an explosive mixture with air

Poisons Schedule (SUSMP) None allocated

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No.	Weight-%
Pentaerythritol	115-77-5	85-100

4. FIRST AID MEASURES

Description of first aid measures

General advice For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor.

Inhalation Remove to fresh air. Call a physician if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if symptoms occur.

Skin contact Wash skin with soap and water. Call a physician if symptoms occur.

Ingestion Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Suitable Extinguishing Media Dry chemical, CO₂, water spray or regular foam.

Unsuitable extinguishing media Do not use straight streams.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Combustible material. Dust can form an explosive mixture with air. Avoid generation of dust.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for Firefighters should wear self-contained breathing apparatus and full firefighting turnout

fire-fighters gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Avoid breathing dust or spray mist. Avoid generation of dust. All equipment used when handling the product must be grounded. Remove all sources of ignition. Take precautionary measures against static discharges.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust. Use non-sparking tools. After cleaning, flush away traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Avoid generation of dust. Ground and bond all lines and equipment associated with product system. All equipment should be non-sparking and explosion proof. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep/store only in original container. Keep away from open flames, hot surfaces and sources of ignition. Keep container closed when not in use.

Incompatible materials Strong oxidizing agents.

Poisons Schedule (SUSMP) None allocated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Pentaerythritol: 8hr TWA = 10 mg/m³
Dusts not otherwise classified: 8hr TWA = 10 mg/m³

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls

Engineering controls

Apply technical measures to comply with the occupational exposure limits.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.



Eye/face protection

Glasses.

Skin and body protection

Protective shoes or boots. Wear suitable protective clothing. Overalls.

Hand protection

Impervious gloves.

Respiratory protection

If determined by a risk assessment an inhalation risk exists, wear a dust mask meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

Environmental exposure controls

No information available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid
Appearance	Crystalline Powder
Color	White
Odor	Slight
Odor threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	4-7 @20°C	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	258°C	None known

Boiling point / boiling range	369°C	None known
Flash point	>260°C	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	30 g/m ³	
Vapor pressure	0.000015 Pa @25°C	None known
Vapor density	No data available	None known
Relative density	1.37 @20°C	None known
Water solubility	62 g/L @ 20 °C	None known
Solubility(ies)	No data available	None known
Partition coefficient	log Pow = -1.7	None known
Autoignition temperature	>400°C	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	Danger of dust explosions	

Other information**10. STABILITY AND REACTIVITY**Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Dust formation. Static discharge (electrostatic discharge).

Incompatible materials

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides.

11. TOXICOLOGICAL INFORMATIONAcute toxicityInformation on likely routes of exposure

Product Information	No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:
Inhalation	May cause irritation.
Eye contact	Dust contact with the eyes can lead to mechanical irritation.
Skin contact	May cause irritation.
Ingestion	May cause gastrointestinal discomfort if consumed in large amounts.
Symptoms	No information available.

Numerical measures of toxicity - Product Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Pentaerythritol	= 19500 mg/kg (Rat)	-	> 11 g/m ³ (Rat) 6 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Not classified.
Serious eye damage/eye irritation	Not classified.
Respiratory or skin sensitization	Not a skin sensitizer. (mouse).
Germ cell mutagenicity	Not mutagenic.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP. (OSHA - Occupational Safety and Health Administration) (IARC - International Agency for Research on Cancer) (NTP - National Toxicology Program).
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	Not applicable.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Ecotoxicity Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Pentaerythritol	-	LC50: >100mg/L (96h,	-	EC50: 30477 -

		Oryzias latipes) LC50: =50000mg/L (48h, Oryzias latipes)		37043mg/L (48h, Daphnia magna) EC50: =38900mg/L (24h, Daphnia magna)
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Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation This chemical shows a low bioaccumulation potential.

Mobility

Mobility in soil No information available.

Other adverse effects**13. DISPOSAL CONSIDERATIONS****Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

14. TRANSPORT INFORMATION**ADG**

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

IATA

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

IMDG

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION**Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Not classified as a hazardous chemical in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS)

See section 8 for national exposure control parameters

Poisons Schedule (SUSMP) None allocated

National pollutant inventory

Subject to reporting requirement

Chemical name	National pollutant inventory
Pentaerythritol - 115-77-5	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

International Inventories

AiIC

This material is listed on the Australian Inventory of Industrial Chemicals.

NZIoC

This material is not listed on the New Zealand Inventory of Chemicals.

Legend:

AiIC - Australian Inventory of Industrial Chemicals

NZIoC - New Zealand Inventory of Chemicals

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

16. OTHER INFORMATION

Supplier Safety Data Sheet 11/ 2021

EXCETEQ is a trademark. Voxtar is a trademark.

Reason(s) For Issue: Addition/Change of synonymous name(s)

Updated Formulation

Issuing Date: 28-Nov-2022

This Safety Data Sheet has been prepared by Ixom Operations Pty Ltd (Toxicology and SDS Services).

Revision Note:

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Key literature references and sources for data used to compile the SDS

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet